# **Pre-Qualification**

Ali Mohd Al-Urf Contracting Est.

علي محمد العرف المقاولات

# SIGN OF QUALITY RELIABILITY EFFICIENCY & EFFECTIVE CONTROL





















### **Welcome to Amaco**

ALI MOH'D. AL-URF (Amaco) Establishment is based in Saudi Arabia, Al-Jubail Industrial. City since 1999 and one of the leading and progressing General Contracting, Construction, Trading, business company providing solutions to the customers to meet their production targets and in reduction of cost and downtime.

The consistent massive growth that Amaco has attained clearly demonstrates the clients confidence in the company's ability to provide world class quality technical and management solutions through a combination of Process Excellence Work Quality, Safety Management and Services delivering innovations.

Amaco is basically formed by Technocrats & Engineers, having Vast Experience in handling small to medium projects in the fields of Civil, Electro-Mechanical construction and core Mechanical, Instrumentation & Electrical.

We provide General Contracting, Civil Works, Building Designing, Metal Fabrication, Erection, Trading, of Electro Mechanical Parts, Packing Machinery systems and Steel Fabrication include state-of-the-art technology to deliver high performance and customized engineering & automation solutions We are looking for a Technically Strong and reliable company to jointly participate in many upcoming New Projects, T/A, Maintenance and Upgrade projects in Mechanical, Electrical & Instrumentation Controls fields and all business we do.

Our existing clients are example for our quality service and dedicated work; we are here to serve you with quality service and dedicated work.

Feel free to contact us to full fill your requirements.

### **Company Information**

COMPANY NAME	Ali Mohd Al-Urf Contracting Est
OOMI ANT NAME	All World Al Off Contideting Est

(AMACO)

Company's Complete Address JUBAIL BRANCH

Ali Mohd Al-Urf Contracting Est (AMACO)P.O. Box No: 2579 AL Jubail

31951

JAZAN BRANCH

Ali Mohd Al-Urf Const. & Conslt (AMACO) King Abdullah

Village,Behind

SESP College, Baysh, Jazan,

Yard and Workshop Location	Al-Jubail And JAZAN
Commercial Registration No	2055003404
Website	www.amaco.com.sa
Company's Line of Business	Mechanical Works Piping Electrical Works Civil Works Fire Alarm System Blasting and Painting Scaffolding Services Maintenance Work
Company's Key Personnel	Mr Mohammed Ashraf Business Development Manager ashraf@amaco.com.sa (M) +966530284185



We are aligned with engineers who see them selves as members of your team.

We are dedicated to undertaking your project using the latest tools and innovative solutions in the industry. As your project progresses, we will continually document each step of the process, communicate status to you in the manner and frequency of your choosing, and monitor all aspects of quality assurance.

We have the experience, the skills and the methods to bring your project to completion on time and on budget.

# Design and Engineering Services

We designs the packages inclusive of Equipment, Mechanical, Piping, Civil & Structural. Electrical, Instrumentation, HVAC, Fire Fighting, Underground utility, Offsite and Infrastructure facilities for Chemical / Fertilizer, Petrochemical, Industrial Projects, Infrastructure Projects and Commercial projects. With associates we provide our professional services for Know-How, Process and Energy Benchmarking,

Feasibility Studies, Process Simulations, Product yields and quality enhancement, Undertaking HAZAN, HAZOP and Risk Analysis.

### Welcome to Management Statement

AMACO, we believe that management is not just about managing things, but leading people. In today's complex business and construction environment, we need to call on the best talent, enthusiasm and experience to lead a project successfully from instigation to completion. Our management team is uniquely positioned to deliver this advantage to our clients while providing the in-house systems and programs to unlock this potential. We are continuing to hone a successful business model so that we are here to meet our clients, needs both now and in the future. All activities of the overall management function that determine the quality policy, objectives and responsibilities and implement them by means such as quality planning, quality control, quality assurance and quality system. Management maintains the quality of company's products and services so as to meet customer's requirements, to ensure continuous quality of its operational activities and process within the framework of the quality system. Preparation of quality assurance procedures and work instructions to our clients covering defined work processes and activities pertaining to design, supply, installation, testing, commissioning and after sales services. We are



looking for a Technically Strong tallest to jointly participate in many upcoming New Projects, T/A, Maintenance and Upgrade projects, We are fully comply with the Kingdoms labor law especially in terms with the Saudiazation, Timely payment of Zakat (Tax) as well as Gosi, Medical Coverage and other benefits as per the labor law thereby our employees are enjoying a descent Salaries, timely payments. well maintained accommodations. Vacations, and all the other benefits as per the government instructions .We are employing multinationals and we are having branch offices around the globe to recruit the qualified employees and we always ensure their credentials and testimonials are original. Furthermore all our employees are selected through the personnel interview only.



## Project Management Services

We believe perfect planning and scheduling is a key of project management. Our project managers have extensive expertise to direct, support and coordinate all aspect of your engineering project irrespective of small or big. Our project managers are proficient in overseeing and directing both internal company support and third party subcontractors to ensure that budget and schedule constraints are met. Our project managers are experienced to fully understand the complete scope of your project and direct it from initiation to completion. We follow the system with responsibilities from planning, execution and project close-out.

### **Our Mision**

AMACO believes on long term business relationship, by providing the customer excellent service. Educates the customer by conducting seminars / training program to make their lives easy. Service after sales is our philosophy for the success.

We are people who make it our business to be like a good neighbor; who built a premier company by selling and keeping Promises through our marketing partnership; who bring diverse talents and experiences to our work of serving the State Farm customer.

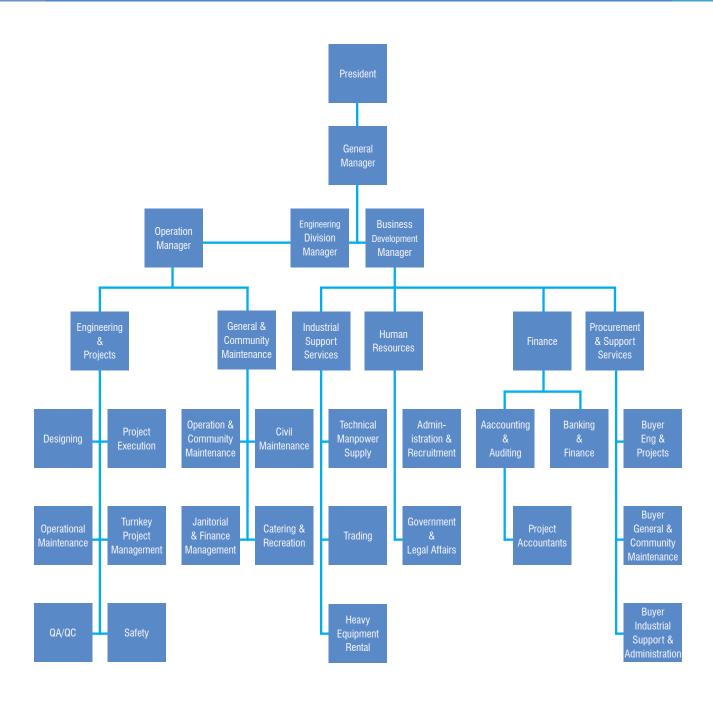
Our vision for the future is to be the customer's first and best choice in the products and services we provide. We will continue to be the leader in the industry and we will become a leader in the

Industrial services arena. Our customers needs will determine our path. Our values will guide us.

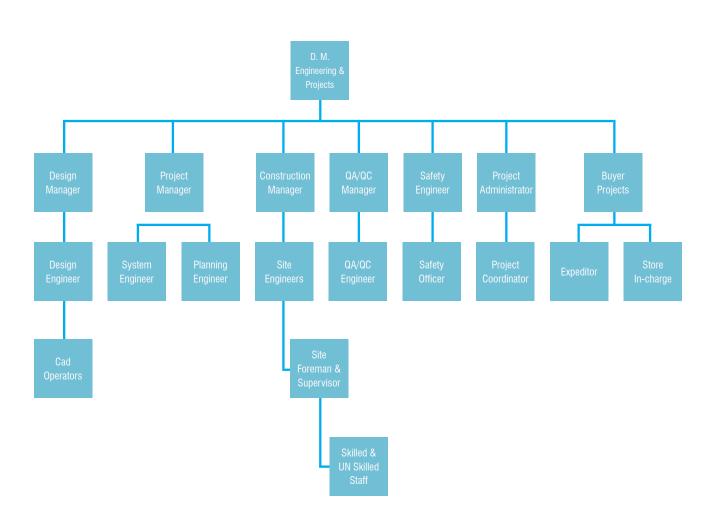
We are also vision to be one among the top companies this region. The consistent massive growth that Amaco Establishment a combination of Process Excellence Work Quality, Safety, Management.

Our History Amaco is established in Saudi Arabia by technocrats and engineers. It was his goal to establish a construction business big enough to service clients' requirements, yet personal enough to understand clients' needs. Amaco would be proud of what Amaco has become and what we continue to be.

# Organization Chart



# Amaco Engineering Project Site Organizational Chart



### **Our Quality Policies Manual**

### 1. Purpose and Scope.

- 1. 1. Introduction.
- 1. 2. Purpose.
- 1. 3. Scope.

### 2. Quality Management System.

- 2. 1. General Requirements.
- 2. 2. Documentation Requirements.

### 3. Management Responsibility.

- 3. 1. Management Commitment.
- 3. 2. Customer Focus.
- 3. 3. Company Policy.
- 3. 4. Planning Responsibility,
  Authority and Communication.
- 3. 5. Management Review.

#### 4. Resource Management.

- 4. 1. Provision of Resources
- 4. 2. Human Resources

### 5. Product and Services Realization.

- 5. 1. Planning of Product and Services Realization.
- 5. 2. Customer Related Process.
- 5. 3. Design, Specification, Scope and Development.
- 5. 4. Product Identification and Traceability.

### 6. Contracts and Purchasing.

- 6. 1. Contracting and Purchasing Process.
- 6. 2. Contract and Purchasing Information.
- 6. 3. Verification of Contracted and Purchased Product.

### 7. Measurement, Analysis and Improvement.

- 7. 1. General.
- 7. 2. Monitoring and Measurement.
- 7. 3. Analysis of Data.
- 7. 4. Improvement.

### 8. Construction and Project Management

- 8. 1. Introduction, Purpose and Scope
- 8 .2. Introduction



Amaco has in place a Quality Management System (QMS) which promotes "Quality" as a strategic imperative for our business based on the principle that; the QMS is a comprehensive and fundamental set of rules and beliefs for leading and operating the Amaco organization, aimed at continually improving performance over the long-term by focusing on the needs and expectations of our customers while addressing the requirement of all the organization stake holders – owners, employees, supplier and environment.

The QMS at Amaco operates at 5 levels of implementation which are illustrated in figure 1.0 enabling the organization to have comprehensive quality assurance system. The QMS at Amaco provides a standard approach to the prevention of quality problems through planned and systematic activities: specification, review, monitoring, preventive action and documentation.

The Quality Policies Manual establishes requirements and guidelines for the overall QMS objectives at Amaco. The Quality Procedures Manual is a collection of Standard Operating Procedures (SOPs) which are documented in conformance with, and support the Quality Policies Manuals requirements and guidelines. Work instructions, for specific performance of individual tasks, are documented as necessary to support each applicable quality procedure. Records provide the objective evidence of compliance.

### LEVEL I Company Policy

A documented Policy signed by an Amaco executive

### Level IV Work Instructions

The specific instructions for performance of individual tasks, Documented as necessary to clarify.

### LEVEL II

Quality Policies Manual
A manual that establishes
requirements and guidelines
for the overall Quality
Management System
objectives.

### Level V Records

A completed form or test result that provides the objective evidence of Quality Management System compliance.

### LEVEL III Standard Operating Procedures

All the requirements and guidelines for specific operations that support the Quality Management System



### Figure 1.0: Levels of Quality Management at Amaco

Customer	Assure conformance to defined	Understand current and future customer needs
Focused Organization	customer requirements. Ensure effective response to customer feedback.	and expectations. Address customer loyalty. Measure customer satisfaction and act on it.
Leadership	Set and deploy policy and verifiable objectives, provide resources and establish an environment for Quality.	Establish vision, direction and shared values. Set challenging goals and implement strategies to achieve them. Coach, facilities and empower people.
Involvement of People	Establish competency levels, train and qualify personnel. Provide clear authority and responsibility.	Create personal ownership of the organizations goal, by using it's people's knowledge and experience, and through education achieve involvement in operational decisions and process improvement.
Process Approach	Establish, control and maintain documented processes.	Explicitly identify internal/ external customers and suppliers of processes. Focus on use of resources in process activities, leading to effective use of people, equivalent, methods and materials.
System Approach-to Management	Establish and maintain a suitable and effective documented Quality Management System.	Identify a set of processes in the system. Understand their interdependencies. Align the processes with the organizations goals. Measure results against key objectives.
Continual Improvement	Through management review, internal / external audits and corrective / preventive actions, continually improve the effectiveness of the Quality Management System.	Set realistic and challenging improvement goals, provide resources and give people the tools, opportunities and encouragement to contribute to continual improvement of processes.

Factual Approach-to Decision Making Management decisions and actions on the Quality Management Systems are based on the analysis of factual data and information gained from reports on audits, corrective action, nonconforming products, customer complaints and other resources.

Decisions and actions are based on the analysis of data and information to maximize productivity and to minimize waste and rework. Effort is placed minimizing cost, improving performance and market share through the use of suitable tools and technology.

Mutually Beneficial Supplier Relationships Adequately define and document requirements to be met by subcontractors and suppliers/vendors. Review and evaluate their performance to control the supply of quality products and services.

Establish strategic alliances or partnerships, ensuring early involvement and participation defining the requirements for joint development and improvement of products, processes and systems. Develop mutual trust, respect and commitment to customer satisfaction and continual improvement.

# Figure 2.0: Principles and Benefits of QMS at Amaco

### 1. 1. Purpose

The purpose of Quality Policies Manual is to document the Quality Management System used by Amaco to assure the quality of its products and services.

#### 1. 2. Scope

The scope of the quality Management System includes only the activities and materials of Amaco operations under the requirements of current contracts and agreements.

- 2. Quality Management System
- 2. 1. General Requirements
- 1. 1. Amaco has implemented Quality Management System (QMS) that
  is continuously maintained for effectiveness and process
  improvements in accordance with the requirements of internationally
  acknowledged quality management and quality assurance
  standards.
  - 2. 2. Documentation Requirements
- 2. 2. 1. General
- 2. 2. 1. 1. The Quality System Documentation consists of five level; the AmacoCompany Policy (level one), the Quality Policies Manual (level two), Quality Procedures Manual (level three), Work

Instructions (levelfour) and Records (levelfive). Supplemental to these documents are the Inspection and Test Plans and Master Lists.

- 2. 2. 1. 2. Level I
- Company Policy A documented Policy Statement.
- 2. 2. 1. 3. Level II

Quality Policies Manual - The Quality Policies Manual establishes requirements and guidelines for the overall Quality System objectives. These requirements and guidelines are applicable to the operation of Amaco.

- 2. 2. 1. 4. Level III
- Quality Procedures The Quality Procedures Manual is a collection of Standard Operating Procedures (SOP's) which are documented in conformance with, and support of Quality Policies Manual's requirements and guidelines. The Quality Procedures Manual details the implementation of requirements and guidelines for all hard copies at relevant workstations at Amaco locations throughout Saudi Arabia)
- 2. 2. 1. 5. Level IV
- Work Instructions Work instructions are documented as necessary to support each applicable Quality Procedure. They detail specific quality or inspection information and specific instructions for performance of individual tasks.
- 2. 2. 1. 6. Level V
- Records Completed forms provide the objective evidence of compliance.
- 2. 2. Quality Manual
- 2. 2. 1. The Director of Projects of Amaco delegates the responsibility
  for the preparation, distribution and the maintenance
  of the Quality Policies Manual to the Administration &
  Property Manager and Construction Manager.
  - 2. 2. 3. Revisions are subject to the following:
- 2. 2. 3. 1. Manual revisions are controlled by page and only revised pages of a section have revision level, (i.e.Rev.:2R)
- 2. 2. 3. 2. Revision levels are assigned in numeric order, starting with "1" for the original issue and increasing by one with each revision
- 2. 2. 3. 3. Section: 0.1 (Index) is also revised to incorporate identification of the changed section / page and to document the revision status of the manual.
  - 2. 2. 4. Controlled / Uncontrolled Copies:
- 2. 4. 1. The Administration & Property Manager and Construction Manager issue only Controlled Copies of the Quality Assurance Manual. 2.2.4.2. Controlled copies are assigned according to the Quality Manual Distribution List. The Administration & Property Manager and Construction Manager maintain the Quality Manual Distribution List.
- 2. 2. 4. 3. Serial numbers of copies downgraded from controlled to uncontrolled are not reused.
- 2. 2. 4. 4. Only controlled copies of the Quality Policies Manual are distributed and used by Amacopersonnel.
  - 2. 2. 5. Revision Distribution:

- 2. 5. 1. The Administration and Property Manager and Construction Manager revise all copies of the Quality Policies Manual and distributes as required.
- 2. 2. 5. 2. It is the responsibility of the Director of Projects and the Administration & Property Manager and Construction Manager to implement and maintain the Quality System defined in the Quality Policies Manual.
  - 2. 2. 6. Control of Documents:
- 2. 2. 6. 1. Amaco establishes, implements and maintains documented procedures to control all documentation and data that relate to Quality System requirements, to include documents of external origin such as standards and customer service levels.3.
   Management Responsibility
  - 3. 1. Management Commitment
  - 3. 1. 1. Amaco has implemented a Quality Management System that is continuously maintained for effectiveness and process improvements in accordance with the requirements of acknowledged information, quality standards, customer service agreements and all other statutory of regulatory requirements as appropriate.
    - 3. 2. Customer Focus
  - 3. 2. 1. Amaco establishes implements and maintains documented procedures for contract review and for the coordination of related activities
  - 3. 2. It is responsibility of the Construction Department to review all tenders and contract offerings.
  - 3. 2. 3. Customer quotations, inquiries, order and contracts are reviewed to ensure customer requirements are adequately defined and documented.
    - 3. 3. Company Policy
  - 3. 3. 1. Amaco defines and documents its Policy for Quality, which provides the overall objectives for an effective Quality Management System. The Company Policy is relevant to the Company's goals and the expectations of its customers.
  - 3. 3. 2. Amaco is a provider of property development, design, construction management and construction services with sales in all regions of Saudi Arabia. Our company Policy is: Amaco is committed to providing its customers with Quality products and services that continually meet and exceed customer expectations.

Approved:_		Date:	
	Director of Projects		

- 3. 4. Planning
- 3. 4. 1. Quality Objectives
- 3. 4. 1. The Director of Projects is responsible for identifying and implementing the processes; equipment and controls (including test equipment needed to achieve the required quality.
- 3. 4. 1. 2. It is the responsibility of the Director of Projects and the Administration

- & Property Manager and Construction Manager to ensure the compatibility of all Quality Management System pieces.
- 3. 4. 2. Quality Management System Planning
- 3. 4. 2. 1. Amaco Director of Projects reviews the appropriate resource requirements for planning, provides adequate resources and assigns trained personnel to execute all functions of the Quality Management System.
  - 3. 5. Responsibility, Authority and Communication
  - 3. 5. 1. Responsibility and Authority
- 3. 5. 1. 1. Amaco Directors of Project is responsible for the review of the appropriate resource requirements, providing adequate resources and assigning trained personnel to communicate and execute all functions of the Quality Management System within the organization.
  - 3. 5. 2. Management Representative
- 3. 5. 2. 1. The Administration & Property Manager and Construction Manager at Amaco are the Management Representatives and are responsible for reporting the progress and implementation of the provisions outlines in the Quality Policies Manual in accordance with acknowledged international standards and customer service level agreements and expectations.
  - 3. 5. 3. Internal Communication
- 3. 5. 3. 1. Amaco s Director of Projects ensures that appropriate
  - 3. 6. Management Review
  - 3. 6. 1. General communications processes are established within the organization.
    - Thus a Quality Review Council Meeting is conducted weekly regarding the effectiveness of the Quality Management System.
- 3. 6. 1. 1. The Director of Projects, Administration & Property Manager and Construction Manager with company staff conduct Management Review of the Quality Management System annually, (at a minimum); to assess its continued suitability, effectiveness and future direction.
  - 4. Resource Management
  - 4. 1. Provision of Resources
  - 4. 1. 1. Amaco's Director of Projects is responsible for determining the appropriate resource requirements and providing adequate resources for the organization. This includes, assigning trained personnel to implement and maintain the Quality Management System and continually improve its effectiveness in regards to customer satisfaction and customer requirements.
    - 4. 2. Human Resources
  - 4. 2. 1. General
- 1. 1. Amaco establishes implements and maintains documented procedures for identifying training needs and for ensuring that personnel performing activities affecting quality are adequately trained, qualified and certified per established requirements or standards.
  - 4. 2. 2. Competence, Awareness and Training

- 2. 2. 1. Department and Project Managers are responsible for defining personnel qualifications and ensuring that the appropriate personnel are trained and aware of their role affecting product quality.
  - 5. Product and Service Realization
  - 5. 1. Planning of Product and Service Realization
  - 1. 1. Amaco develops the processes needed for Product and Service Realization in accordance with the requirements of other processes of the Quality Management System.
    - 5. 2. Customer-Related Processes
  - 5. 2. 1. Determination of Requirements Related to the Product and Service.
- 5. 2. 1. 1. Amaco Determines the following:
- 5. 2. 1. 1. The requirements specified by the customer, including the requirements for delivery and post-delivery activities.
- 5. 2. 1. 1. 2. The requirements not stated by the customer but necessary for specified or intended use, where such is known.
- 5. 2. 1. 1. 3. Statutory and regulatory requirements related to the product and service.
- 5. 2. 1. 1. 4. Any additional requirements determined by the organization.
  - 5. 2. Review of Requirements Related to the Product and Service
  - 5. 2. 1. Amaco reviews the requirement related to the product prior to contracting with a customer and ensures that:
- 5. 2. 2. 1. 1. Product and service requirements are defined.
- 5. 2. 2. 1. 2. Contract or order requirements differing from those previously expressed are resolved.
  - 5. 2. 3. Customer Communication
  - 2. 3. 1. Amaco develops and implements effective methods of communicating with customers in relation to product information, enquiries, contracts or order handling, including amendments and customer feedback, including customer complaints.
    - 5. 3. Design Specification, Scope and Development
    - 5. 3. 1. Design Specification, Scope and Development of Products and Services
  - 5. 3. 1. 1. Amaco plans and controls the design, specification, scope and development of product and services and manages the interfaces between different groups involved to ensure communication by determining:
- 5. 3. 1. 1. The design, specification, scope and developments stages.
- 5. 3. 1. 1. 2. The review, verification and validation that are appropriate to each design, specification, scope and development stage.
- 5. 3. 1. 1. 3. The responsibilities and authorities for design, specification, scope and development.
  - 5. 3. 2. Design, Specification, Scope and Development Inputs
  - 5. 3. 2. 1. Amaco determines input relating to product and service design, specification, scope and development to include:
- 5. 3. 2. 1. 1. Functional and performance requirements.
- 5. 3. 2. 1. 2. Applicable client statutory and regulatory requirements.
  - 5. 3. Design, Specification, Scope and Development Outputs
  - 5. 3. 3. 1. Amaco provides the outputs in a form that enables verification against the design specification, scope and development input, which are approved prior to release.

- 5. 3. 3. 2. The design, specification, scope and development outputs
- 5. 3. 3. 2. 1. Meettheinputrequirementsfordesign, specification, scope and development.
- 5. 3. 3. 2. 2. Provide appropriate information for purchasing, implementation and for service provision.
  - 5. 3. 4. Design, Specification, Scope and Development Review
  - 5. 3. 4. 1. Amaco performs systematic review of design, specification, scope and development in accordance with planned arrangements to:
- 5. 3. 4. 1. 1. Evaluate the ability of the results of design, specification, scope and development to meet requirements.
- 5. 3. 4. 1. 2. Identify any problems and propose necessary actions.
  - 5. 3. 5. Design and Development Verification
  - 5. 3. 5. 1. Amaco performs verification of design and development in accordance with planned arrangements to ensure that the design, specification, scope and development outputs have met the design and development input requirements. Records of the results of the verification and necessary actions are maintained.
    - 5. 3. 6. Control of Design, Specification, Scope and Development Changes
  - 5. 3. 6. 1. Amaco identifies design, specification, scope and development changes and records are maintained. The changes are reviewed, verified and validated, as appropriate and approved before implementation. The review of design, specification, scope and development changes includes evaluation of the effect of the changes on constituent parts of products and services already delivered by Amaco.
    - 5. 4. Product Identification and Traceability
    - 5. 4. 1. Amacoestablishes, implements and maintains the appropriate documented procedures for assets and product identification and traceability during all stages of product and service realization.
    - 5. 4. 2. The Administration & Property Manger is responsible for asset identification and traceability. Assets both of customers and Amaco are identified during all stages of service and use.
      - 6. Contracts and Purchasing
      - 6. 1. The Contracting and Purchasing Processes
    - 6. 1. 1. Amaco has developed documented and implemented procedures and systems to ensure that material, products and services purchased from suppliers and contracts placed with contractors conform to specified requirements.
      - 6. 2. Contract Purchasing Information
    - 6. 2. 1. Amaco ensures that specified contract and purchase requirements are adequate prior to being communicated to the supplier and that they describe the product, to include:
  - 6. 2. 1. 1. Requirements for approval of products, procedures.

    Processes and equipment.
  - 6. 2. 1. 2. Quality Management System requirements.
    - 6. 3. Verification of Contracted and Purchased Product.
    - 6. 3. 1. Amacoensures that the contracted and purchased products

meet specified requirements in accordance with quality procedures. The verification of materials and services ncluding purchase-supplied material, are the responsibility of the Receiving Department, Construction Department and Procurement Warehouse.

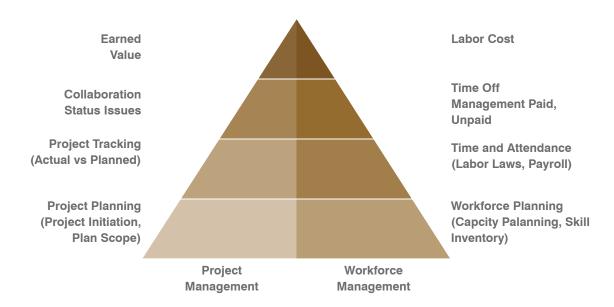
- 7. Measurement, Analysis and Improvement
- 7. 1. Amaco determines the monitoring, measurement, analysis and improvement processes including methods such as statistical techniques that are need to:
- 7. 1. Demonstrate conformity of the product and services.
- 7. 1. 2. Ensure conformity of the Quality Management System.
- 7. 1. 3. Continually improve the effectiveness of the Quality Management System.
  - 7. 2. Monitoring and Measurement
- 7. 2. 1. Customer Satisfaction
- 7. 2. 1. Amaco determines method for monitoring, measuring and improving customer satisfaction. This measurement of process performance shall include the analysis of customer complaints.
  - 7. 2. 2. Internal Audits
- 7. 2. 2. 1. Amaco establishes, implements and maintains documented procedures for a comprehensive system of internal audits at planned intervals to verify the effectiveness of the Quality.
- 7. 2. 2. The Administration & Property Manager and Construction Manager are responsible for administering the Internal Audit system per documented procedures. The Administration & Property Manager and Construction Manager develop a schedule for internal audits according to Quality Management system requirements and conducts unscheduled audits (internal and external) when reasons for such audits exist.
  - 7. 2. 3. Monitoring and measurement of Process
- 2. 3. 1. Amaco implements and maintains comprehensive methods for monitoring and measuring the Quality Management System process, which demonstrate the ability of the processes to achieve planned results
  - 7. 3. Analysis of Data
  - Amaco utilizes statistical techniques and methods for the analysis of appropriate performance data collected to demonstrate the suitability and effectiveness of the Quality Management System.
  - 7. 3. 2. Methods used to generate relevant date are reviewed periodically to ensure the information provided relates to:
- 7. 3. 2. 1. Customer satisfaction.
- 7. 3. 2. Conformity to product and service requirements.
- 7. 3. 2. 3. Characteristics and trends of process and products and services including opportunities for preventive action.
- 7. 3. 2. 4. Suppliers
  - 7. 4. Improvement
  - 7. 4. 1. Continual Improvement
- 4. 1. 1. Amaco continually improves the effectiveness of its Quality Management System through the use of Quality Policy, quality objectives, audit results, analysis of data, corrective and preventive

actions and management reviews.

- 7. 4. 2. Corrective Action
- 4. 2. 1. Amaco establishes, implements and maintains documented procedures to initiate corrective and preventive actions for conditions adverse to quality.
  - 7. 4. 3. Preventive Action
- 4. 3. 1. Amaco established and maintains documented procedures
  to determine the appropriate preventive actions required to
  eliminate the causes of potential nonconformities in order to
  prevent their occurrence.

### a. Construction and Project Management

Amaco can provide pre-construction and construction phase services to the Project Owner in coordination with the Owner's Architect/Engineer to form the construction team.



# **Amaco Safety & Loss Prevention Plan (ASLP)**

### INTRODUCTION

The purpose of this plan is to outline the Safety Organization and arrangements to be in place to enable the execution of works, under this Contract, with due consideration of the Environment, Healthy, Safety and Welfare of all involved parties.

### This will be achieved by:

- Maintaining a safe and healthy working environment
- Preventing fatalities and lost time injuries both on and off the work sites.
- Preventing damage to equipment, facilities and potential effects on progress.
- Eliminating risk to the environment.specific policies are implemented by



Amaco.for client Contracts. The Safety plan meets the requirements of the contract between Client and Amaco. All levels of Amaco. are responsible to implement and enforce the provisions of this plan within their respective areas of accountability. This includes all subcontracted work also Inspections and audits will be performed to ensure compliance and data recorded to assess potential problem areas and progress

### SAFETY FUNCTIONS

The safety and loss prevention function of the project organization is as follows;

- Health and Welfare
- Work Attire
- Transportation
- Fire Prevention/Protection
- First Aid
- Working Hours
- Work Permits

### SITE ACTIVITIES

Amaco and client perform certain Activities and methods of work at the sites which have particular safety requirements imposed on them. The list of this is as follows:

- Personnel Certification
- Formworks
- Excavations
- Welding & Cutting Operation
- Existing Electrical Hazards
- Hand & Power Tools
- Site Planning & House Keeping Calibration

### **SAFETY ORIENTATION**

- Personnel Protective Equipment
- Fire Prevention & Protection
- · Seek Safety Group on usage
- This plan is not a manual of rules and regulations. Safety policy requirements are clearly specified in Saudi Arab Government Laws and Client policies. This plan explains how



SL NO	CATEGORIES MECHANICAL	QUA	NTITY
01.	Engineer (Mechanical)	08	Nos.
02.	Engineer (Piping)	06	Nos.
03.	Engineer (Mechanical - QA /QC)	05	Nos.
04.	Supervisor (Mechanical)	08	Nos.
05.	Foreman (Mechanical)	12	Nos.
06.	Pipe Fitter	50	Nos.
07.	Pipe Fabricator	20	Nos.
08.	Structural Fabricator	15	Nos.
09.	Mechanical Fitter	11	Nos.
10.	Welder 6 G	10	Nos.
11.	TIG Welder	12	Nos.
12.	Welder Structural	15	Nos.
13.	Machinist	05	Nos.
14.	Rigger	08	Nos.
15.	Scaffolder	18	Nos.
16.	Erector	12	Nos.
17.	Millwright	10	Nos.
18.	Mechanical Helpers	16	Nos.
	MECHANICAL		
01.	Engineer (Civil)	02	Nos.
02.	Engineer (Civil – QA / QC)	02	Nos.
03.	Foreman	02	Nos.
04.	Quantity Surveyor	01	Nos.
05.	Carpenter – Shuttering	08	Nos.
06.	Steel Fixer	14	Nos.
07.	Mason (Tiles)	11	Nos.
08.	Mason (Plastering)	08	Nos.
09.	Painter	06	Nos.
10.	Plumber	04	Nos.
11.	Electrician	05	Nos.
	ELECTRICAL & INSTRUMENTATION		
01.	Engineer (Electrical)	04	Nos.
02.	Engineer (Instrumentation)	02	Nos.
03.	Foreman (Electrical)	02	Nos.
04.	Instrument Technician	06	Nos.
05.	Electrician Industrial	08	Nos.
	SAFETY		
01.	Safety Co-coordinator.	04	Nos.
02.	Safety Officer	08	Nos.
	TOTAL	338	

# **Engineering & Projects Management Department**

### **Engineering Services:**

Our company is dedicated to provide to its prestigious clients with the best possible high class engineering Design and pre-engineering services in a best possible economical cost to their projects using the skills of Our highly professional and skilled designers, ensuring and maintaining the quality and minimal future Maintenance cost of the projects. Our Scope of Services is:

- Detailed Design Engineering Services (Civil, Structural, Piping, Electrical, Instrumentation, and Process)
- Site Inspection and Site Preparations
- Preparation of All kinds of Engineering Paper Works (Scope of Works, Engineering Drawings, Estimation, QA/QC & Safety Standards.)
- Testing Commissioning and Trouble Shooting Services

### **Our Mission**

"Conversion Client's Requirements in a Professional and Quality Oriented Design" & "Engineering Solutions with the Adaptability of Future Needs"

### **Project Support & Execution Services:**

We have a highly professional & qualified group of people to perform all types of services and execute all.

Types of projects under the management of our prestigious clients.

### Our Scope of Services is:

• Execution of All types of (Civil, Structural, Piping, Electrical, Instrumentation)

### Projects under the Client's management.

- Execution of All types of projects even on the supply of manpower and temporary equipments only.
- Preparation of All types of Project Drawings, Shop Drawings and other project related documentation as per client's instructions.

### **Turn Key Project Management**

#### As a contractor

As an Independent Contractor we are offering Complete Turnkey Solution Services in following fields:

- Turnkey Short Form Projects Execution (Mechanical, Civil, Structural, Electrical, Instrumentation, HYD & HVAC)
- Turnkey Long Form Projects Execution (Mechanical, Civil, Structural, Electrical, Instrumentation, HYD & HVAC)

Our project execution program has the following steps:

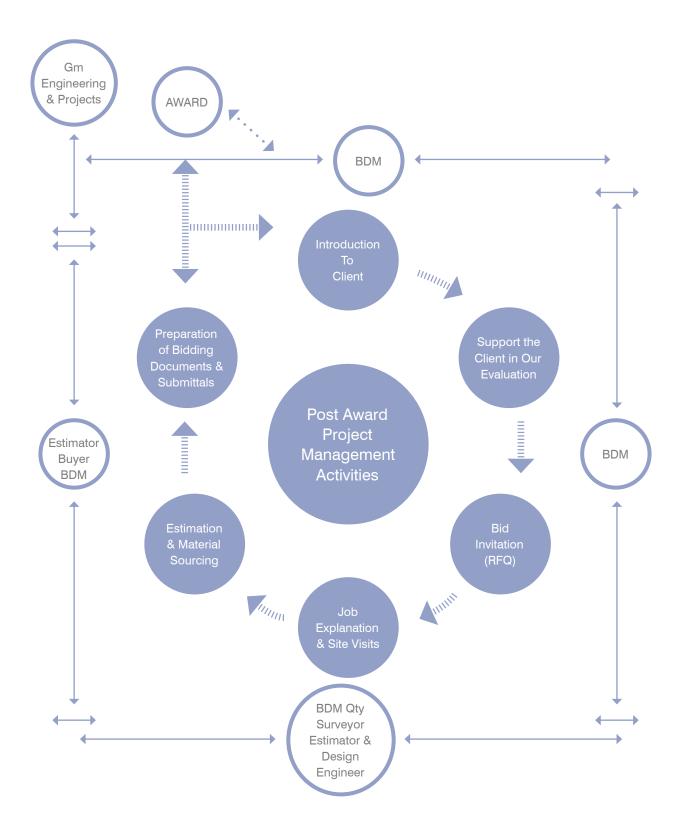
- Pree Award Project Management Activities
- Post Award Project Management Activities
   We have designed our post award project management activities to ensure our clients the following

#### **Activities:**

- Our Comprehensive Introduction to Clients at their door steps. The aim is to facilitate them in Locating a pain's taking Industrial Services provider company
- Providing all necessary information to the Clients to evaluate us Technically and Commercially
  as Per their criteria of Technical and Commercial Evaluation. The idea is to save the time of
  our valued Clients in their attempt to evaluating our strengths and weaknesses as an Industrial
  Services Provider Contracting Company.
- To entertain the every Bid Invitation Properly & Professionally.
- Getting first hand knowledge about the Client's requirements, provide them necessary solutions if Required during the Job Explanation Meetings. The aim is to develop the clear understandings aboutThe Job, Clients requirements in terms of QC/QA and Safety standards to be followed during the Execution.
- Estimation the aim is to locate quality material from the Client's Approved Source or to provide the Cost effective equal quality material from the equal Approved Source.
   The essence of this activity is
  - To provide Quality oriented Cost Effective Price to our valued clients.



## Project Management Activities Post Award (flow diagram)



### **After Award Project Management Activities**

Our project execution program has the following steps:

- Project Management
- Project Plan
- · Material Procurement and Expediting
- · Execution of Work
- · Safety and Housekeeping

### **Project Management**

The first and foremost step in any Project Execution is to design a perfect

### **Project Management Module**

Which our designing and system engineering team are used to design as per the first hand knowledge of the Client's requirements or as per the agreed solution proposed by our team which ever the case.

Our project management procedure is consists on the following steps discussed as follows:

**Architectural design and detailed Engineering plan** is the first step in Project Management activity where The initial perspectives of any civil contract are presented including the detailed plans for all disciplines for The smooth execution of projects and being used for identification of materials needed in the project.

**Estimation** is the second step in Project Management activity i.e., based on the detailed plan we can get an idea that how much the capital is required to execute the particular project. For this we have experienced engineers and technically skilled and trained staff to estimate the entire project's cost as good (low) as possible but not at the cost of Quality.

**Scheduling** is the third and important step because in this way we first divide the whole job into different stages and then develop the whole program that on which day we are going to execute the stages of works. It also helps us to specify the time span of the whole project.

**Cost Controlling** is the 4th step in which our well-experienced engineers and commercial staff evaluate the initial estimate of the projects and try to reduce the cost of the said project without compromising on the quality standards. In this attempt we always keep the quality standard and specification required by the client in our mind. In other word our motto is:

"Control the Cost up to the Extent that Quality of Work shall not been Questioned" Projectexecution where the mobilization will start and the Engineering Surveyor will do first the technical works in surveying the right area dimension for the project. Right after the survey be finished and the materials and equipment are mobilized the proper project construction will start.

**Progress Monitoring** is also one of the very vital steps during the project execution just to find out the progress, to know that is there any difference between the actual execution and scheduled plan, so that in case of any difference we can control it without affecting the total time span of the project that was committed with the client. This will help us to: "Materializing commitments on time."

**Material Expediting and Inspection:** We develop a complete program prior to our start to manage the Supply& chain relationship and on site inventory management system. The material required during the Different stages of the job, as per the required quality

and specification (after get it approve from the client Side) assured to be in our site storage 5 days prior to its use so that we and our clients can insure its specifications and quality prior to its use.

**Engineering Plan Review** is one of the important tasks to find out if there is any unexecuted works in the project design remained or not.

**Construction liaison** that is to prepare the construction's drawing and detailed plan, get them approved from the government agencies and give these to the engineering staff who are going to utilize them on the construction site. It is also our practice to initiate the general and clear instructions to our Field Engineers, Supervisors and Other field staff who are going to do the job on site in order to achieve the optimum level of efficiency and progress from them.

The management of the site and its modification is the last but one step and a very vital also, just to insure that our work place is well equipped with all necessary tools, equipments, work facilities and even the living facilities of our field staff which are necessary at the particular stage of the project well on time. And modify these as per the changing requirements of different stages time to time. The main aim is to: "Arrange the facility and equipment prior to the occurrence of its requirement just to maintain the flow of work."

### The development of Field Inspection Program and preparation of Project Manuals

is the last task of Project Management process. Field inspection is important to supervise the whole project activity at the different stages. The project manual is important to make it clear to all the operational peoples who are going to start it.

The purpose is:

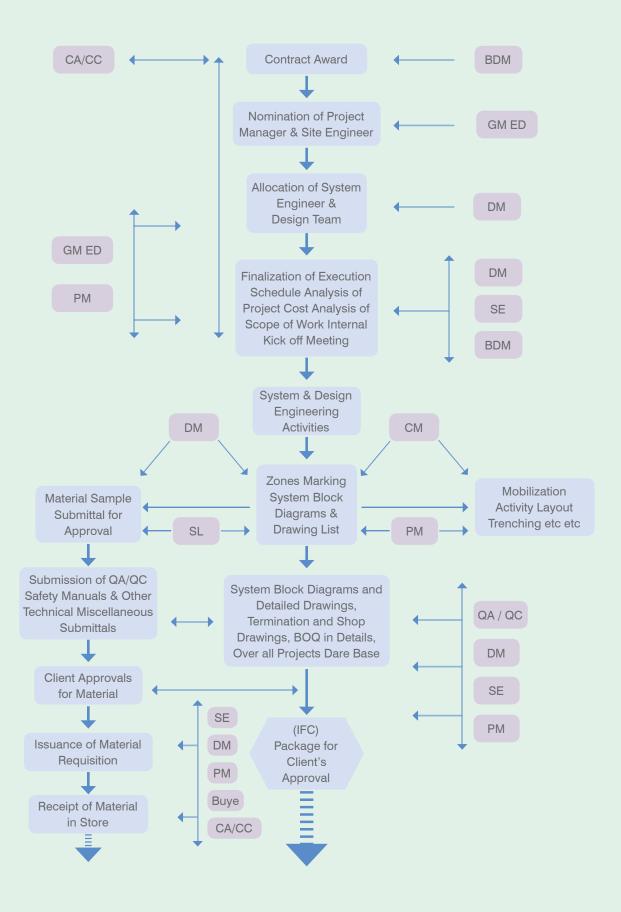
"Just to monitor the activity and control it well on time."

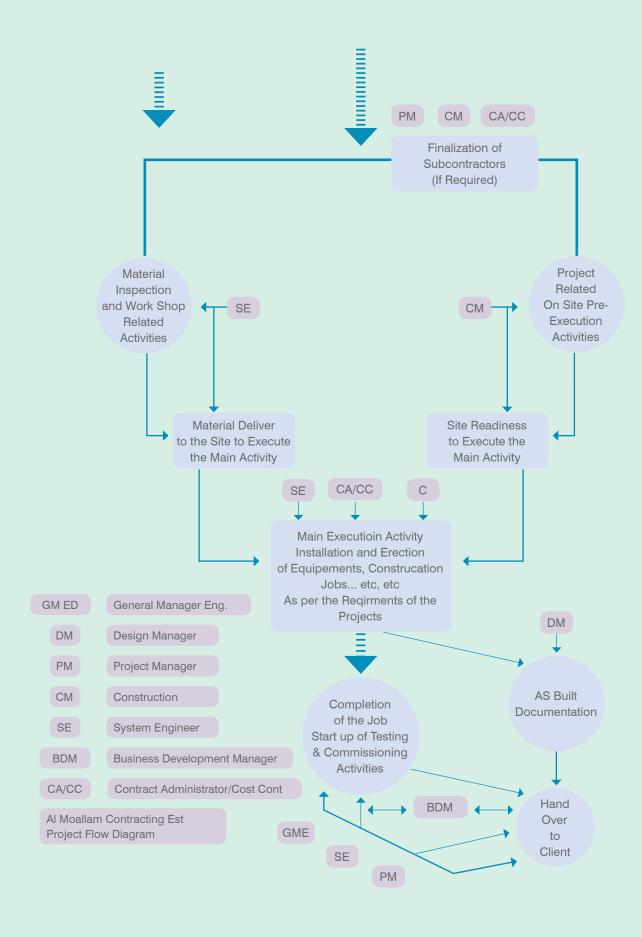
**Detailed cost break down** of the project to compare it with the estimated cost in order to verify the Accuracy of the estimation and also try to explore some other possibilities to control the cost but not the cost of "quality".

**Preparation of Budget and Payout Analysis** is the next step to monitor the whole expenses of the project. It is necessary in order to control the whole cost of the project. It must be also explained that at what stage how much capital required and what should be its sources.

Our detailed on site Project Flow Chart has been designed based on above philosophy of Project Management.







# Amaco Contracting Est. Project (flow diagram)

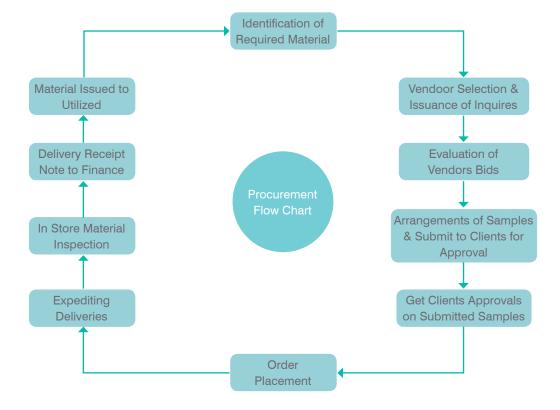
#### **Material Procurement**

We have designed our procurement system based on the philosophy that: It must insure all the goods and material which we are going to be procure shall be as per the specified

Requirements of our clients must be available at the work place prior toitsusagetime.

Based on the above idea our procurement procedures are consisting on:

- · Identification of requirement
- · Selection of vendors and inquire the quotations
- Evaluation of BID
- Arrangements of Samples for Client's Approval
- · Getting Client's Approval
- Order Placement
- Expediting deliveries
- On Receipt, material inspection and status report
- Delivery Note forwarded to Finance department for Invoice Clearance
- Material Issued from store to be Utilize



Our main aim in the procurement procedure is to follow the specifications and quality standards, which we have received, from the buyer's side with the project. However we have tried our best to reduce the project cost as low as possible but we prefer the quality of work first and then the cost effectiveness. In this procedure first of all our technical staff will identify the whole requirements after the minute examination of the project, papers and plan sites. Then they forward the material requisition along with the complete specification and quality standards to our procurement department.

In the second steps of our Procurement Procedure, we will select the vendors of good repute by getting the information about them and by visiting their shops, go downs and other facilities. Good repute means that the supplier must have the ability to handle the sizeable quantity of required materials, must have the solid financial base and good connections with the foreign exporters also. And above all he must offer the comprehensive warranty period of his goods and services. On the basis of our survey we decide that which vendor has a good quality material as per the requirement of our clients. Then the process of asking quotations has been started. In this process we called the quotation from at least 3 of our selected vendors.

In the 3rd step, the process of evaluation of BIDS has been started. In this step we give primary importance to those vendors who have good quality materials and the cost effectiveness comes at secondary level.

After the BID approval we conduct a proper shop inspection in order to verify the quality and Specification of the goods at the supplier's location. In this process along with the evaluation of price we have also tried our best to give the preference to Saudi suppliers. Than getting the samples for client's approvals. After the sale man samples get it approve by the Clients we will issue the purchase order. In the last step of our material procurement procedure, we expediting the deliveries from the vendor's location to our location, we always try to receive all the materials and equipment required to be at our location 5 days prior to its use so that we can inspect it minutely and transfer it to our client's location well on time.

The final step is the minute inspection of the material on receipt at our location, in order to verify its quantity, quality and specifications and develop a report for the top management as well as to the client if required.

### Safety and House Keeping

Amaco is aware of the potential hazard associated with its activities and committed to provide maximum assurance towards the safety of its personnel and safe operation of its activity. All employees have to be conscious about the importance of their individual roles to be played in the implementation of our company safety policy, which is base on following basic idea;

Provide a safe working environment to our clients and accident free working place to our workers we are conducting our operations in a way that protects people, property, workers, communities and the environment.

Our goal is to prevent the accidents A root cause of injuries and occupational illnesses & Save the loss of man hours.

Safety instructions are issued for individual employees for their protection and must be adhere to it all times and in all jobs assignments.

All employees should do everything reasonable and necessary to eliminate accidents. All accidents must be reported, investigated and necessary action will be taken to prevent similar occurrence in the future. Housekeeping is one of the vital activities which we are concerning, that means we are responsible to handed over the project back to client in a clear and good conditions, we use all hygienic measures in this attempt.

# Civil Department









Civil Works and Constructions are main activity of Amaco. Construction and Engineering is hteSpeciality the company. Construction department is responsible for civil, mechanical, electrical and instrumentation works. The civil construction work that we undertake reflect our expertise in this domain. We construct different types of residential and commercial buildings as per the clients, requirements. We bring in use the best quality construction materials that are sourced from reliablevendors. One of the salient tasks of construction department is the compilation and distribution of work procedures. These procedures describe in detail method of execution for all civil, mechanical and other works.

In each field of activityAmaco Construction and Engineering Company assign a supervisor to ensure the construction and erection are executed in strict compliance with the specification, drawings, standards and other contract documents. Prior to handing over the complete project, in case the client required, Amaco can assist client in commissioning and startup. This would offer the opportunity of training to client personnel who later would be responsible for plant operation Construction dept is fully equipped with heavy machinery and equipment together with related personnel. Amaco Construction teams perform all required activity for implementation of an Oil, GAS and Petrochemical plants, Buildings and Industrial factories.

### Construction activities consist of the following items:

- Excavation
- Shelter
- Filling
- Pipe support foundation
- Grading
- U/G cable root
- Concrete paving
- Pole lighting concrete
- Gravel paving
- Earth rod manhole
- Road
- Concrete cable trench
- Fencing Equipment foundation
- Dike wall
- · Building construction

Construction company, with environments friendly approach with reduced cost and high reliable.!

At Amaco, we are committed to building environmentally friendly structures using the highest quality, innovative materials, all while maintaining superior value, efficiency and safety. In addition, when you hire Amaco, will work with the industry leaders in Green Building through our partnerships and alliances.

Amaco is pleased to be a member of the one of the leading environmental friendly building designer.

Amaco is an approved independent general contractor trained in the building construction.

### **OUR SPECIALITIES**

### Green Manufacturing

Created with natural raw materials, Amaco

 leaves no by-products. Is recyclable, inert, non-toxic, and does not produce indoor air pollution.

#### Fire-Resistant

No concern for toxic gases/vapors in the event of a fire.

### Energy Efficient

Energy Star rated product.

### Pest-Resistant

Inorganic material requires no need for chemical treatments.

**Amaco** is a cost-effective alternative to traditional building materials such as CMU, fire block, tilt wall, and pre-cast concrete partitions. Applications include.

- Load and non-load bearing walls (exterior & interior).
- Exterior non-load bearing relief and ornamentations panels.
- · Fire walls.
- Demising walls.
- · Acoustical/Sound insulation.
- EIFS alternative.
- Elevator shafts.
- · Floor and roof panels.

# Welcome to Building Construction Deparment











### **Mechanical Department**

We handle many types of mechanical engineering works such as structural works, Pre engineered Buildings, pipe line, storage tanks, scaffolding and access equipment, surface preparation and painting, rotating equipments. Etc. Quality, safety and commitment to excellence fuelled by the desire to expand empowers Amaco to extend its services to Oil sector, Government Sectors as well as Private Sectors.Amacois growing as a major force in the Oil and Gas Industries through strategic alliances with some of the international reputed companies. We shall employ the finest professionals and skilled workers to aim for the success of all projects we undertake. Amaco will conduct its business in parlance with good international practices and will provide safe and healthy working conditions for its employees.



### Structural Steel



Amacofabrication has over thirty years experience in fabrication, handling, and processing structural steel. With over 1,000 sq. ft. of facility space dedicated to structural steel fabrication, we can offer a wide array of services. We have full time QA/QC managers, certified welders, trusses, AutoCAD, skids and bases, customer fabrication, in-house detailing, material handling systems, and surface preparation. Our shop fabrication and welding procedures are of the highest quality and standards. We take pride meeting the critical schedule milestones of our customers. Our structural steel fabrication services routinely include steel structures, pipe bridges, catwalks, stairs, tool pedestals, handrails and ladders, canopies, equipment structures, and structural steel frames.

Stairways And Ladders	Handrails And Guardrails
Elevated Platforms	Structural & Miscellaneous Iron
Mezzanine Floors	Conveyor Systems
Tank And Machinery Moving	Aws Certified Welding

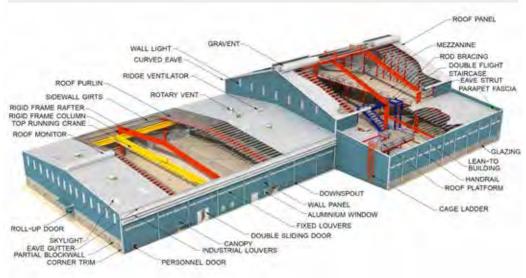


### **Pre-engineered Buildings**

Applications range from small car parking sheds through 100m (+) wide clear span aircraft hangars, low-rise multi-storey buildings. Almost every conceivable building use has been achieved using the Pre-Engineered Buildings approach.

THE MOST COMMON APPLICATIONS OF PRE-ENGINEERED BUILDINGS ARE:

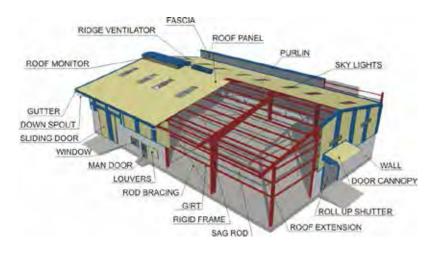
Warehouses 2	Factories	Gas Stations
Workshops	Offices	Vehicle Parking Sheds
Showrooms	Aircraft Hangars	Schools
Metro Stations	Recreational	Indoor Stadium Roofs
Outdoor Stadium Canopies	Bridges	Railway Platform Shelters
Warehouses	Factories	Aircraft Hangars
Commercial/Trade Centers	Supermarkets	Sports Stadiums Exhibition Halls



### A Pre-engineered Buildings Components

A Pre-Engineered Buildings (PEBs) is steel utilizing three distinct product Categories :

- Built-Up "1" shaped primary structural framing members (columns and rafters),
- Cold-formed 'Z' and 'C' Shaped secondary structural members (rood purline, eave struts and wall girts).
- Roll formed profiled sheeting (rood an wall panels).



# Plant Piping & for Offsite Piping

The business of Amaco is to provide K.S.A and sabic clients with unparalleled pipe fabrication services which encompasses the production of specialty. Spools, skids, module assemblies, custom steel fabrication and pipe supports

Amaco has developed and registered a wide range of ASME section IX weld procedures including manual semiautomatic and machine weld process. Our fabrication abilities include the use of mild steel, austenitic, stainless steels, low temperature carbon steel, 1.25% chrome, 2.25% chrome, P91, specialty alloys including inconnel, monel, 6Mo, Duplex stainless steel, Titanium and dissimilar Combinations are all covered with some procedures qualified up to 8"in thickness. The company holds AWS, ASME, certification for the fabrication of pressure lines.

Power piping. ASME B31.1 Fuel Gas piping. ASME B31.2	Process piping. ASME B31.3
Pipeline Transportation system for liquid hydrocarbon	Refrigeration piping. ASME B31.5
Gas transmission & distribution piping system ASME B31.8	Building Services piping. ASMEB31.9
Slurry Transportation piping system. ASME B31.11	Repair and Alteration of pressure vessels in accordance with ASME Sect VIII Div.1
RTR piping (Reinforced thermosetting resin)	

Our mandate is to continually evaluate and incorporate new processes and alloy combinations to provide greater capabilities and services to meet our customer's changing requirements. The Amaco team is comprised of experienced management, skilled crafts men and dedicated administrative support who are all committed to delivering industry leading customer satisfaction

This department deals primarily with Piping Systems, in accordance with Client specifications, and ASME B31.1, and B31.3 codes. This department is capable of specifying piping Component Classes, as well as overall layouting, piping engineering, detailing, all the way down to Isometrics and MTO. Capability of 2D , and 3D isavailable for the piping. 2D AutoCad is used. 3D CadWorks is Used. This department performs stress analysis, and pipesupport designs for the piping system Typical deliverables .



Piping material classes.	Wall Thickness Calculations
Piping Design Basis	Specifications for Materials (Pipes, Fitting, Flanges, Valves, etc)
Datasheets for Specialty Materials	Specification for Valve interlock systems
Specification for Pipe Supports	Tie-in Schedules'
Piping Stress Analysis (Static / Dynamic) using CAESAR II	Plot Plan
Piping Demolition Key plan	Equipment Layout
Piping GA	Piping Sections and Supports details
Pipe Support Schedule	Piping MTO



# **Project Works our Key Areas of Expertise**

Reformers, Heater & Furnace	Composite Mechanical Works
Cryogenic Plants	Process modules & offshore Decks
Heavy Erection / Equipment (Static & Rotary)	Piping & Structural job (Fabrication & Erection)
Shutdown/Revamp jobs	Filter tank/Storage Tank etc
Material Handling System	Supply of Specialized technical services (Mech. Elect. /Instrumentation)

With our construction workforce, facilities and equipment; as well as our professional and experienced project management team; we can be relied upon to deliver fitfor purpose, Cost effective and timely projects. Our early Involvement in a project assures the best possible chance of Optimizing project value.

The stringent quality standards required by the oil and gas Industry are complied through our ISO 9001 accredited Quality Management system. All fabricated items

AMACO fabricates components and products of stainless Steel, carbon steel, galvanized metals, aluminum, alloys, and Other materials.



## complete system solutions from a single source

AMACO undertakes specialty jobs, and works to fulfill Project requirements within client's budget and deadlines. AMACO provides skilled labor, on site and when required,. 24 hours a day, 7 days a week. Whether client requires Construction to existing installations or facilities, contract Maintenance, or plant/equipment relocation, our trained, Knowledgeable technicians will find the best solution for your Project-related dilemmas in a timely manner. We have vast experience in working with major companies in The petrochemical and steel industry. We provide highly Qualified, company-trained workforce and materials to Complete projects "on-time" and "within budget". Experienced supervision and management ensure that all Contracts are conducted in a safe and timely manner, with Maximum compatibility for client



### **Trench Box Systems**

Trench Boxes provide a secure method of safety for your work force in a deep excavation.

Our Trench Box range covers from a lightweight Backhoe Trench Box developed for use with 180 degree excavator to the multi trench box, designed to incorporate pinned telescopic, box section struts for ease of adjustment on site.

Our Trench Boxes are technically tested quality elements for the optimal trench and pipe laying works in depths between 1.25m and 6.0m. The differences in design and construction ensure that the most suitable box is selected and enable effective handling and unmatched

economic output.

The many compatible parts, like spindles and struts as well as extension bars make the usage even easier and delivery and assembling as quick as with no other box system.

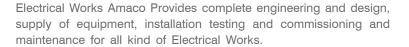
Rational thinking and acting are the important arguments for choosing one of our box systems. Used thousands of times on approved construction sites guaranteeing highest utilization and highest flexibility.





### **Electrical Works**

Amaco's gamut of activities includes design, Project planning & control, manage, deliver and maintain projects of small, medium and large size operations. Preparation of technical bid analysis cost estimate, tender pre qualification, vender development and procurement, project execution, testing and commissioning, warranty and maintenance services of our installations. During a project handling we evaluate and report development of the Project and its execution strategies and performance time to time. We take care of procurement, vender co-ordination and construction co-ordination, in order to deliver a job beyond the fullest satisfaction of our clients.





HV,MV and LV cabling	Switchgear, MCC's and all kind s panel boards
Engineering power generators	All kinds of low voltage systems
Telephone systems	CCTV systems
Public address systems	Security systems
Fire alarm system	Computer networks
Power and Lighting for Commercial and Industrial Projects	Power and Control wiring for Processing Equipment
Computer Room Installations	



### Instrumentation

Amaco has been assisting customers in the Industrial Electrical and Instrumentation fields since 1999. Our experienced technicians, supervisors and project Managers are committed to completing your Project safely and on time. We offer a full range of instrumentation, automation, design and building services. Our capabilities include: Process / Instrumentation Design. Prototype / Testing / Construction. Control Panel Building / Assembly. Mechanical / Electrical Design and Installation. Controller Programming. Industrial / Commercial Automation. Custom Solutions. Plant relocations. Electrical power & process control we offer a wide range of electrical repair and installation services for industrial, commercial and government customers. All of our work is specified to code.

Oil & Gas, Oil Shale process design and Installation.	Power and Lighting Installation.
Motor Control Centers - MCC.	Power Distribution / UPS Systems/ Generators. Grounding / Surge
Suppression. Telecommunication Cabling Systems	
Fire / Security System Energy Conservation.	High and Low Voltage Work.
Fiber Optic Cabling Systems.	Custom control system
RF Control Systems	AC Drives.
DC Drives.	PLC / DCS Controls.
Pump Controls.	Control System Upgrades





#### **Instrumentation Services**

PID Tuning - Complete tuning of PID loop.

Maintenance Contracts – ISI offers scheduled maintenance and calibration to keep your processes within specs.

Start-up Services – Full turnkey and technical assistance in the start-up of major process systems projects.

In-Plant modification and expansion.

Purchasing and Procurement

- EVOLUTION OF PLC
- HARD WIRED CONTROL
- HARD WIRED SOLID STATE CONTROLLER
- PROGRAMMABLE LOGIC CONTROLLER
- HARD-WIRED CONTROL
- THE CONTROL TASKS WERE SOLVED WITH CONTACTOR OR RELAY CONTROL.
- CIRCUIT DIAGRAM HAD TO BE DESIGNED.
- ELECTRICAL COMPONENT INSTALLED.
- · WIRING LIST CREATED.
- WIRE THE COMPONENTS NECESSARY TO PERFORM A SPECIFIC TASK.

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- HARD-WIRED CONTROL
- ADVANTAGE

- RELATIVELY SIMPLE
- LOW INITIAL COST
- SMALL LOGIC could be implemented much faster.

#### DISADVANTAGE

CHANGE IN FUNCTION OR SYSTEM EXPANSION REQUIRED EXTENSIVE COMPONENT

- · CHANGE AND REWIRING.
- SPACE REQUIRED IS MORE.
- DIAGNOSTICS BECOMES DIFFICULT FOR COMPLEX LOGIC

#### HARDWIRED SOLID STATE CONTROLLER

 SYSTEM CONSISTING OF ELECTRONIC LOGIC DEVICES HARDWIRED IN A SPECIFIC CONFIGURATION.

#### ADVANTAGES

- SMALLER IN SIZE COMPARED TO RELAY LOGIC
- LOW POWER CONSUMPTION.
- ALLOWS ON LINE TESTING OF I/O CIRCUITS MANUALLY OR AUTOMATICALLY.

#### DISADVANTAGES

- DISCRETE COMPONENTS.
- CONTROLLED ENVIRONMENT NEEDED.

#### NO WATCH DOG TIMER AVAILABLE

Instrumentation is the branch of engineering that deals with measurement and control. An instrument is a device that measures or manipulates variables such as flow, temperature, level, or pressure. Instruments include many varied contrivances which can be as simple as valves and transmitters, and as complex as analyzers. Instruments often comprise control systems of varied processes. The control of processes is one of the main branches of applied instrumentation.

Control instrumentation includes devices such as solenoids, valves, circuit breakers, and relays. These devices are able to change a field parameter, and provide remote or automated control capabilities.

Transmitters are devices which produce an analog signal, usually in the form of a 4–20 mA electrical current signal, although many other options using voltage, frequency, or pressure are possible. This signal can be used to control other instruments directly, or it can be sent to a PLC, DCS, SCADA system, or other type of computerized controller, where it can be interpreted into readable values and used to control other devices and processes in the system. Instrumentation plays a significant role in both gathering information from the field and changing the field parameters, and as such are a key part of control loops.





## Air Conditioning

Amaco is expert in installation and commissioning of various capacities of Airconditioning & Refrigerating systems for civil as well as specialty facilities such as oil industries. The portfolio of our varied projects includes many control buildings, substations, analyses shelters and administration buildings for civil as well as large Government facilities. We have extensive experience in Refineries for all types of HVAC and Refrigeration equipment including explosion and non explosion proof such as chillers, Pkg, split window AC's Refrigerators, air curtains etc. We have been capable to handling large and small projects including design, supply and installation HVAC jobs for new substations, control buildings, shelters, residential and high raise commercial complexes, telephone exchanges, process industries, hospitals, recreation centers, workshops involving low relative humidity.etc.

We are active players in providing complete solutions for design, supply, installation, testing and commissioning of HVAC and BEMS systems. Our team works with a scope to provide total project management from the planning stage to the design, scheduling, installation, start-up, and service. Their active communication with the client's engineers and architects ensures that our customers receive the best possible solutions.



### Packing Machinery & Systems

### Welcome to the home of bag filling and robot palletizing.

Webster Griffin manufactures bag filling machinery and provide complete turnkey packing systems.

We serve the food, chemicals, waste water, aggregate, cement and plastics industries worldwide.

Our range of equipment comprises high speed Form Fill Seal Packers (FFS) for 5g to 500g packs and 5kg to 50kg bags, automatic bagging machines, valve sack filling equipment, Big Bag Filling, Super Sack Packing, Bulk Bag filling installations, sack packing, bag pelletizes and carton pelletizes as well as automatic pallet stretch wrappers.

Over the past 30 years we have embraced many problems - giving us the experience to ensure that your products will be "packed with knowhow".

Our capability encompasses the engineering of integrated materials handling, conveying and packing and palletizing installations, including PLC control and plant integration.







Big Bag Filling



Palletizing and Depalletizing



Bag Filling - Open Mouth Bags



Robot Palletizing Systems



Valve Sack Filling



Pallet Wrapping and Hooding



Weighing and Control



Pallet Magazines and Conveyors



Form Fill Seal



Baling Machines



Mobile Bagging



Baling Machines

### **Automatic Bagging Machine**

The main advantage of this palletizer is its versatility along with a significant production rate

The ability to intersect various bags during the layer formation phase; overlapping the emptiest parts of the bags, makes it possible to achieve extremely compact configurations, well within the perameter of the pallet. This is true even using bags which are not always compatible in size.

The UPR series of palletizers come in two main versions depending upon the type of drive:-

- · Capacity up to 600 bags / hour
- · Capacity up to 900 bags / hour

The palletization rate is obviously linked to the format and number of bags that make up the pallet. In both versions it is possible to palletize bags of different dimensions without resorting to any type of mechanical adjustment or modification. The UPR series of palletizers have two linear axles, servo-controlled by an encoder on asynchronous and / or vectorial motors, or brushless motors. Transmission is achieved with notched belts on negative pulleys.

The design of new sliding elements has made it possible to eliminate the usual rotating parts and thus to reduce friction wear due to turning. This has also improved operating reliability and reduced operating noise. The machines robotic palletizing functions are ensured by a clamp equipped with self-regulation and an automatic bag centring device. The bags, coming from a bagging line, stop at a given height on a special pick up roller conveyor. The clamp prepares the layer on the preparation sliding hatches and this process is completed by the perimeter compacting action of the pressing side plates - the perimeter compacting can be varied according to the selected working programme.

A special lift takes the empty pallet from the automatic distributor and positions it under the









layer preparation sliding hatches. Once the layer is completed, the pre-shaping sliding hatches open and the layer is set on the pallet below. The hatches are then closed and can be used to press the layer, lifting the pallet against the lower surface.

Once the pallet has been completed, the lift lowers to evacuate the pallet onto the roller conveyor and allows a new empty pallet to enter.

Webster Griffin Ltd Products & Services

Fully Automatic Open Mouth Bagging Machines

Compact, gross weighing bagging machine for low throughputs

This company supplies Products & Services in the Chemical, Manufacturing, Materials Handling, Mechanical industries.

#### Automation & Process Control »

Automation Robot Fabrication Robot Industrial Robot Okura Robot Palletizing Robot Robot Arm Welding Robot

#### Conveyor Systems & Accessories »

Automated Conveyor System
Bag Handling Conveyors
Belt Conveyors
Complete Conveyor Systems
Conveying Systems
Conveyor Installation
Gravity Roller Conveyors
High Angle Conveyors
Incline Conveyors
Roller Conveyors

#### Conveyors, Pulleys & Belts »

Belt Conveyors Conveying Systems High Angle Conveyors Incline Conveyors Pallet Conveyors



#### **Robot Palletising Systems**

Reliability proven in over 3000 installations worldwide. The Okura robot is easy to programmer and requires minimum maintenance.



#### **Big Bag Filling Machine**

HIGH SPEED FILLING OF 4 LOOPS BIG BAGS. The unique semi-suspension filling concept is simple, automatic, effective and patented.



### **Equipment Rental Services** & Heavy Lifting Contract

AMACO Equipment Rental. The equipment can be supplied with or without operators, with on or off site service support tailored specifically to the client's requirements.

The AMACO Equipment Leasing fleet comprises over 100 of assets which include construction and industrial variants.

**Mobile:** Cranes, Trucks, Passenger and Utility vehicles, Material handling equipment such as Forklifts &Boom trucks etc.

**Construction**: Dozers, Loaders, Excavators, Graders, Back hoes and Tipper trucks.

**Industrial fleet:** Generators, Welding machines, Tower lights &Compressors.

The fleet is managed and maintained by highly skilled technicians, whose qualifications adhere to individual manufacturers' recommendations, utilizing only approved guaranteed parts. State-of-the-art workshop, stores and training facilities are located in country.

An important part of our service is the ability to respond quickly and effectively to any

unscheduled operational issue with the equipment. AMACO has a professional team of "Recovery Engineers" who are on call 24 hours a day, 7 days a week to attend to any equipment problems on site. The Recovery Team is highly mobile, with access to all sites and the knowledge and capability to turn any equipment downtime around quickly and efficiently. AMACO equipment has a widespread presence in kingdom. Our operations diversify in scale, complexity and duration. These operations range from supporting shut downs in refineries, assisting in the construction new buildings, erecting communication towers.

Contracts: We have highly expert & experienced crews for any type of heavy lifting & erection as per rigging plan. All our crews are maintained to very high standard and trained staff, who have rich and vast experience in handling intricate jobs in this field, and the quality assurance we adhere to, have earned us the reputation of the dependable first source in this Industry. We offer long and short-term contract at competitive rates with all required legal Documents & supporting Certificates



- DEMAG & LIEBHERR MOBILE CRANE, 100 TONS
- TRUCK MOUNTED MOBILE CRANE, 50 TONS
- MOBILE CRANE, 80 TONS
- TRUCK MOUNTED MOBILE CRANE, 25 TON

#### **CRAWLER CRANES**

- TEREX CC2200, WITH SUPERLIFT 350 TON
- LIEBHERR LR1300, 300 TON

#### **FORKLIFT**

- CAT V100, 5 TONS
- CAT V160, 7.5 TONS
- KOMATSU, 3 TONS
- TOYOTA, 310/5/ TON
- CATTERPILLAR, 10 TON

#### **DUMP TRUCK**

DUMP TRUCK, 26 CU.MTRS

#### MAN BASKET

MAN BASKET UPTO 05 MAN

#### **GENERATORS**

- CAT 350- 550 KW
- CUMMINS 39.5 KW
- KUBOTA 120.220 V 100 W- 24 KVA

#### **TOWER LIGHT**

- OLEMAN PORTA LIGHT 4000 WATTS
- ONAN PORTA LIGHT 6 KW
- HATZ PORTA LIGHT
- HYSTER PORTA LIGHT

#### **WELDING MACHINES**

- 400 AMP MILLER
- 400 AMP RHINO
- HOBART 400, R-400-S
- LINCOLN ELECTRIC INVERTEX V
   300
- LINCOLN DIESEL DRIVEN

#### **AIR COMPRESSORS**

- AIRMAN 250 PDR 400 CFM
- ATLAS COPCO 750 CFM
- ATLAS COPCO 400 CFM
- INGERSOLL RAND 375 CFM

#### **TRAILOR**

- ROADKING HYDROLIC TRAILOR, 120 & 100 TON
- LOWBED TRAILOR, 80 & 60 TON
- FLAT BED TRAILER



## Dewatering Service & Solutions

Amaco expertised to develop state-of-theart, practical and flexible groundwater control systems catering to diverse projects involving complex site and soil conditions

Amaco is proud on having professional and skilled team that enables them on providing a quality and professional technical services to the clients in domestic, industrial and construction industry. Amacoprovides the latest technology, equipment and engineering analysis in combination with a nucleus of highly skilled site personnel.

#### **Dewatering Sub-Contract Solutions:**

Amaco offer sub-contract solutions to groundwater problems consists of site evaluation including contract restraints, dewatering system design compatible with site conditions, technical expertise and on-going consultation with both the contractor, the client and the client's engineering representative.

#### **Rental Services**

Hiring Pumps & Equipment from Amaco gives you peace of mind and allows you to focus all your attention on your business Amaco have a vast range of Pumps & Pumping Equipment available from our Hire Fleet including Diesel driven Pumps in 6",8", 10",12" & 18" There are many advantages to hiring as opposed to outright purchase the main ones being The capital involved in purchasing Pumps



	MAJOR ONGOING/COMPLETED PROJECTA TURNKEY PROJECTS			
SI No	Project		Location	Client
01	10/03/2000	Ware house fire fighting and fire alarm work project completed	Mena port Dammam	Al-Bhawardy
02	01/11/2000	Five story Building fire fighting and fire alarm work project completed	Aqrabiya	Al Rakayan
03	20/01/2001	Home appliances Utiliser ware housing fire fighting and fire alarm work project completed	Dammam	Energy House
04	15/09/2002	MODA Airport fire fighting and fire alarm work project completed	Dammam	Saudi for safety works
05	10/04/2003	Radeco warehousing building fire fighting and fire alarm work project completed	Dammam	Saudi safety works
06	20/10/2003	Hotel building fire fighting and fire alarm work project	Azizya	Al-Hassa gate Khobar
07	10/01/2004	Al-Raji Tower- Commercial building Apartment fire fighting and fire alarm work project	Al-khobar	Al-Raji
08	16/04/2004	Commercial Building fire fighting and fire alarm work project	Dammam	Yousaf Al - Dossary
09	10/05/2004	Feedco Factory fire fighting and fire alarm work project completed	Dammam	Saudi factory for safety works
10	20/10/2004	Al- Muthalline fire fighting and fire alarm work project completed	Dammam	Al-Hassa gate
11	10/02/2005	Appartments & compound fire fighting and fire alarm work project completed	Azizya	Salman Aramco
12	15/06/2005	Abu Dewaud Warehouse fire fighting and fire alarm work project completed	Dammam	Sanitary safety work
13	20/11/2005	Bayoniya 3 Floor story Building fire fighting and fire alarm work project completed	Thukba	Al-Khalil Est.
14	10/01/2006	Al-Aauju Project fire fighting and fire alarm work project completed	Dammam	Saudia factory for safety work
15	20/01/2006	Al-Hayan Medical fire fighting and fire alarm work project completed	Azizya	Saudi factory for safety work
16	10/02/2006	Watco commercial fire fighting and fire alarm work project completed	Al-Khobar	MWM
17	15/05/2006	Port Maintenance work fire fighting and fire alarm work project completed	Meena Port Dammam	IPS
18	30/10/2006	Al-Rashid Fastener fire fighting and fire alarm work project completed	Dammam	YMD
19	15/01/2007	Al-Dossary Residential Building fire fighting and fire alarm work project completed	Aziziya	Faride
20	10/04/2007	Al-Mulhaim Warehouse project fire fighting and fire alarm work project completed	Dammam	Al-Rasheed
21	18/08/2007	Al-Hassa School project fire fighting and fire alarm work project completed	Hoffuf	Al-Mubarak

22	30/01/2008	Al-Hammra Holly day Inn Hotel fire fighting and fire alarm work project completed	Dammam	Al-Ziya
23	1/03/2008	AL-Khobar Mall fire fighting and Electro mechanical work project completed	AL- Khobar	Suleiman
24	10/05/2008	Al-Mohjil Tower fire fighting and fire alarm work project completed	Dammam	Al-Mubarak
25	25/09/2008	AL-MOSA Tower fire fighting and fire alarm work project completed	Al-Khobar	Abu Ali
26	10/1/2009	AL-MOSA showroom 1 fire fighting work project completed	Al-Khobar	Abu Ali
27	30/02/2009	LULU Hyper Market, fire fighting and Electro mechanical work project completed	Al-Khobar	Slimy
28	10/05/2009	Al-Rashid Mall,civil and electro mechanical project completed.	Al-Khobar	Fahd Rasheed
29	20/08/2009	ORYX Engineering Consultancy Pvt. Ltd, Civil and Electro mechanical, fire fighting and fire alarm work project completed	Dammam	Mr. John Varghese
30	10/11/2009	Bo Won Lee ware house work shop 5,500m2 project completed fire fighting and Electro mechanical work project completed.	Dammam	Bo Won Lee
31	10/03/2010	Bo Won Lee Accommodation Civil and electro mechanical Work completed. Project 4,002m2 two storey building fire fighting and Electro mechanical work project completed.	Dammam	Bo Won Lee
32	25/06/2010	Bo Won Lee 2 ware house fire fighting and Electro mechanical work project completed1,200m2 and 600m2 civil electro mechanical work project completed.	Jubail Farm House	Bo Won Lee
33	20/12/2010	Bo Won Lee warehouse 1,750m2civil and fire fighting, electro mechanical work project completed.	Jubail Aramco	Bo Won Lee
34	15/01/2011	Grand hypermarket, fire fighting and fire alarm, Electro mechanical, civil work running project	dammam	Mohamed sha
35	10/11/2011	Bo Won Lee warehouse 1,750 m2civil and fire fighting, electrical, Civil work running project	Rasasur	Bo Won Lee
36	Jan. 2008	Piping, Scaffolding, Hydro jetting, Welding & Heavy equipment	Jubail	Sinopec
37	Jan 2007	Piping, Scaffolding, Hydro jetting,	Jubail	Tecnimont Arabia Ltd.
38	Mar. 2008	Supply of Equipment	Jubail	Tasnee
39	Jun. 2008	Piping, Scaffoldings, NDT Services	jubail	Anabeeb
40	Jan. 2004	Supply of Hydrochloric Acid, Caustic Soda & Sodium Phosphate	Jubail	CTCI
41		Bolt Torquing	Jubail	Sadaf JEC Co- Generation

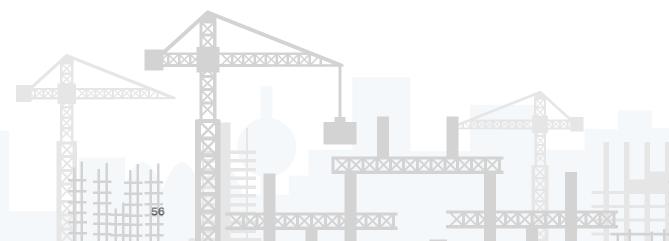
42	Feb,2003	Bolt Torquing	Jubail	Olayan Descon
43	2009	Petrokemya utilities improvement project	Jubail	Saudi Bin Ladin
44	2008	Petrokemya utilities improvement project	Jubail	China Petroleum
45	2009	SupplyofManpower,equipments,scaffoldi ng services at Saudi Kayan poly carbonate project	Jubail	Daelim
46	2009	Poly carbonate piping works P.C TRAINE#2	Jubail	Daelim

### SABIC affiliated companies MAJOR PROJECT DETAILS (ON- GOING/COMPLETED)

SI No	Project Details	Location	Client
1. C	IVIL WORKS		
01	Civil construction projects	Jubail	Hadded, Sabic
02	Civil modification projects	Jubail	Hadeed, Sabic
03	Building modification projects	Jubail	Hadeed, Sabic
04	Road asphalting	Jubail	Ibn Zahr, Sabic
05	Dyke wall concreting	Jubail	Ibn Zahr, Sabic
06	Phenolic works	Jubail	Petrokemya, Sabic
1. N	IECHANICAL WORKS		
01	Silo and Pipe line Fabrication & Erection projects	Jubail	Petrokemya, Sabic
02	Pre-Engineered Buildings (Warehouse#3) Fabrication & Erection projects	Jubail	Petrokemya, Sabic
03	Stainless steel Pipe line replacing(Fabrication & Erection projects)	Jubail	Sharq, Sabic
04	Stainless steel works	Jubail	Hadeed, Sabic
05	SS tubing works	Jubail	Hadeed, Sabic
06	NGRS Pipe line replacing (Fabrication & Erection projects)	Jubail	Hadeed, Sabic
07	Bar mill Pipe line replacing (Fabrication & Jubail Hadeed, Sabic Erection projects)		Hadeed, Sabic
2. IN	STALLATIONS		
01	Supply and Installation of Silo and Bagging machines (2008)	Jubail	Petrokemya, Sabic
02	Installation of Silo and Bagging machines (2010)	Jubail	Petrokemya, Sabic
03	Supply and Installation of AHU	Jubail	Hadeed, Sabic
04	Supply and Installation (2015 to 2016)	Jubail	Hadeed, Sabic
3. El	LECTRICAL WORKS		
01	Electrical works( Street lighting)	Jubail	Hadeed, Sabic (aqtce)
02	Electrical works	Jubail	Gas Jubail

4.	INSTRUMENTATION WORKS (aqtce)		
01	Instrumentation projects	Jubail	Al-Bayroni, Sabic (aqtce)
02	Instrument tubing works	Jubail	Hadeed, Sabic (aqtce)
5.	SUPPORT SERVICES		
01	Turnaround Support services projects	Jubail	Petrokemya, Sabic (aqtce)
02	Turnaround Support services projects	Jubail	Kemya, Sabic
03	Turnaround Support services projects	Jubail	Sharq, Sabic
04	Turnaround Support services projects	Jubail	Ibn Baytr, Sabic
05	Turnaround Support services projects	Jubail	Al-Bayroni, Sabic
06	Turnaround Support services projects	Jubail	Hadeed, Sabic
07	Long term Support services projects	Jubail	Sabic
09	Supply of Crane, Forklift and Manpower & NDT Services	Jubail	Saudi Kayan
10	Supply of Heavy Equipment& manpower, Catalyst filling, insulation works To Various affiliated companies	Jubail	Sabic

	PROJECTS AS OF 07/MAR/2012				
NO	JOB NO.	CLIENT	WORK DESCRIPTION		
				Civil Works [Foundation	
			Ethane	Erection of Heat Exchanfer	
01	1001		Liquification Pipe	Mechanical [Piping - SS & CS]	
			line	Instrumentation, Electrical And Insulation	
00	1060	NAVEL BASE	Fire Alarm Work	Optical Fibre Cable Work	
02	1000	NAVEL BASE	Fire Alarm Work	Panel Board	
03	1098	TWAIK	1 M Containers	Fabrtication and supply of 1 m³ Containers - With Caster Wheels	
				Waste Oil Tank - 300 M <sup>3</sup>	
			Fabrication,		
04	1116	EDCO	Supply and	Waste Chemical Tank - 300 M <sup>3</sup>	
			Installation of	Liquid Waste Tank - 300 M <sup>3</sup>	
			Storage Tanks	Waste Oil and Chemical Tank - 300 M³, Diesel Oil Tank - 200 M³	
				Fabrication and supply of steel structures - various type	
05	1124	INBESCO	Steel Strucutral fabrication	Fabrication and supply of pneumatic shearing equipment	
				Fabrication and supply of scale collecting chute	
				Embedded parts for Edge Milling Machine	
00	1100	GLOBAL PIPE	Embedded	Embedded parts for End Facing [Linsinger]	
06	1132	COMPANY	Machine Parts	Embedded parts for Longitudinal Milling Machine	
				Embedded parts for Roll Bending Machine	
07	1105	SOUTHERN	MISCELLANOUS	Supply of T Beam	
07	1135	ROCK	SUPPLY	Fabrication and Supply of Orifice Plates	
08	1137	SINOPEC	FUEL TANKS	Fabrication and supply of Diesel Tanks	
09	1138	GULF FARABI	STAINLESS STEEL STRAINERS	Fabrication of various items	



				Fabrication and Supply of Plates
	NASGEC			Fabrication and Supply Embedded
10	1139	[FOR	FABRICATION	of items
		DANIELI]		Fabrication and Supply of Beam and Clip
11		L&T	FABRICATION	Fabrication and Supply Embedded of items (475 Ton)
12		L&T	FABRICATION	Steel structures - Erection. (378 Ton)
13		Ma'aden	EPC	Civil Works (Foundation), Fabrication and supply of steel structures - various type, Erection.
14		L& T Metro	FUEL TANKS	Fabrication and supply of Diesel Tanks





Page No :

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#### PO Terms and Conditions

- 1- Kindly ensure to acknowledge receipt of P.O by e-mail to buyer within (3) days. Failure to acknowledge after three (3) days from the receipt will be taken as your acceptance of the order.
- 2- Please always indicate our PO number in all your correspondence. Supplied materials must be as specified in the PO. If you have not provided our account psysble with your bank account and bank detail, please include this information in your invoice to avoid delay in processing and making the payment.
- 3- Upon completion of this order, submit your invoice through the i-supplier portal collaboration raised in the name of MAADEN >HOSPHATE COMPANY with a copy of your delivery notal dispatch notal delivery order/FCR duty signed by Mandon representative for receipt of materials for payment purposes.
- 4- Vendor shall provide one commercial invoice duly certified by the chamber of commerce or authorized attesting agencies for custom clearance along with two originals for our record and payment process. (only for overseas purchase).
- 5- Vendor shall provide Certificate of Origin duty certified by the chember of commerce or authorized strating agencies, for customs clearance purpose at Saudi Port. (only for overseas purchase).
- 6- All items should have non-removable marking of country of origin. The packages should also beer the Country of Origin Mark on them. This should be in accordance with the Saudi Customs regulation, (copy of the circular could be provided upon request).
- 7- Always send druft copy of shipping documents to Mr. Fawzi (OboshF@mpc.masden.com.sa) and Mr. Mashaan (DossaryM@mpc.masden.com.sa) for review prior to issue of the final copy.
- 8- All the shipments to Ras Al Khair have to be delivered between 98:00 14:00 Sunday to Thursday
- 9- Materials with PO shall be delivered to Maaden MPC Main warehouse along with Delivery Note.
- 10- Chemicals being delivered to MPC warehouse should be attached with delivery note and MSDS (Material Safety data Sheet).

Product description in the invoice shall be as per the description in MPC Duty Exemption List (Shall be provided while verifying the draft invoice)

Acceptance & Acknowledgement of Order:

Name

Signature

Date

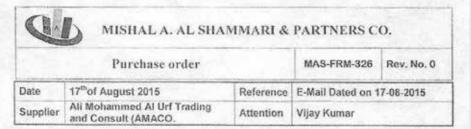
تي على محمد العرف العنود و

VHHC

This document was generated by Electronic Approval. No Authorised signature required.

\*\*\*\* End of Report \*\*\*

den Phosphete Company 2055005605 (LLC) oriend Capital (SR. 5,208,450,000) Box 1115 Jubell 21661 - Kingdom of Saudi Arabia s: 4606 19 3426150 Feet 4006 19 3426630 mastenomes



Order Number

MAS/1708/P626

Dear Sir.

As per Your Quotation Ref: E-Mail Dated on 17th August 2015, We hereby issue this Purchase Order for Mechanical Piping Work from you.

#### SCOPE OF WORK:

- Preparation of Safety Program
   POP submission with ITP
- 3.Permit receiving

- Fire watch stand by man safety officer with all PPE.
   Supply and erection scaffolding at required height
   Compliance of sabic qa/qc procedure
   Compliance of HADEED SAFETY and quality policy
   Supply fabrication and erection of pipes, fitting, valves etc. as per SES.
- 9. Compliance of all NDT as per IFC/isometric drawing
- 10. Hydrostatic test of all system as per requirement
- 11. Preparation hydro test pack as per requirement of line.

- 15. Supply of Lifting device as per our requirements (Piping system)

Total lumsum price 618,450.00 SAR (SIX HUNDRED EIGHTEEN THOUSAND FOUR HUNDRED FIFTY) only With Materials cost.

#### MAS Scope:

- To allocate laydown area for the site office
- ID Preparation documents will be provided by AMACO. Vehicle pass, Equipment inspection, etc. Areas clearance and assistance in getting proper permit



#### MISHAL A. AL SHAMMARI & PARTNERS CO.

Purchase order

MAS-FRM-326

Rev. No. 0

Submissions:

QA/QC Dossier with full compliance with SABIC QA/QC STANDARD

Project Schedule:

1 week after receiving of Purchase Order.

Work completion:

Within agreed time frame as per schedule.

Change Order:

Any addition in the scope and late confirmation may cause for the revision of Price

PAYMENTS TERM AND CONDITION

As per work progress upon submission of invoice with in 30 days.

Delivery
 Delivery Date

Mishal Athshan Ai-Shammari Co.Ltd, Jubali / At site Hadeed Jubali

Delivery Date : As per agreed schedule.

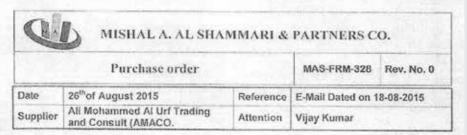
Should you need any information or charification, please contact the undersigned. We appreciate your prompt action for sending the quotation.

Thanks and Regards,

Atif Khan

Purchase In charge

Mohammad Shabbir General Manager



Order Number

MAS/2608/P628

Dear Sir,

As per Your Quotation Ref: E-Mail Dated on 18th August 2015. We hereby issue this Purchase Order for Structural Work from you.

#### SCOPE OF WORK:

 Supply, Fabrication, Sand Blasting, Painting of Structural Steel & Erection at Site as per Hadeod Standard.

Total lumpsum price 199,500.00 SAR (ONE HUNDRED NINTY NINE THOUSAND FIVE HUNDRED ONLY)

#### MAS Scope:

- To allocate laydown area for the site office
- ID Preparation documents will be provided by AMACO. Vehicle pass, Equipment inspection, etc.
- · Areas clearance and assistance in getting proper permit

#### Submissions:

QA/QC Dossier with full compliance with SABIC QA/QC STANDARD

#### Project Schedule:

1 week after receiving of Purchase Order.



### MISHAL A. AL SHAMMARI & PARTNERS CO.

Purchase order

MAS-FRM-328

Rev. No. 0

Work completion:

Within agreed time frame as per schedule

Change Order:

Any addition in the scope and late confirmation may cause for the revision of Price

PAYMENTS TERM AND CONDITION

As per work progress upon submission of invoice with in 30 days.

Mishal Athshan Al-Shammari Co.Ltd, Jubail / At site Hadeed Jubail : As per agreed schedule.

Delivery Date

Should you need any information or clarification, please contact the undersigned. We appreciate your prompt action for sending the quotation.

Thanks and Regards,

Atil Khan Purchase In charge

Mohammad Shabbir General Manager



#### ASAS ALJOOD TRAD, EST. IMPORT PURCHASE ORDER

Doc. No.	FM-PU-02
Rev. No:	00
	Nov. 2, 2015
Page No:	Page 1 of 2

To: AMACO / Ali Mohammed Al Urf Contracting

Est.. PO Box 2579, Jubeil, Kingdom of Saudi Arabia
Atra: Mohammed Tahir
Ph: 013-3632387,Fax: 013-3632386
Mob.: 0550774413
E-mail: tahir@amaco.com.sa

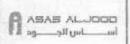
From:

ASAS ALJOOD TRAD. EST. P.O.Box 77046 Al-Khobar – 31952, Saudi Arabia Fax. # 00966-3-828 3369 E-MAIL: khalid@asasaljood.com

P.O NO.	AJTE/2014/P0372 /AMACO	Your Quot. Ref.	Email dtd.01.11.2015			
DATE:	02.11.2015					
MATERIAL:	Modification of piping work					
TOTAL VALUE :	SAR 175,000.00					
NAME OF MANUFACTURER:	: AMACO					
COUNTRY OF ORIGIN:	: Saudi Arabia					
END USER :						
TERMS OF DELIVERY:						
DELIVERY:	By 15 <sup>th</sup> November 20	15				
INVOICING:	After receipt of your in	ovolice.				
PACKING:	G: As per SABIC Packaging Standard					
SHIPPING DOCUMENTS	NA .					
PAYMENT TERMS:	Please refer details o	n page 2				

Page 1 of 2

Date: Nov 2, 2015



#### ASAS ALJOOD TRAD. EST. IMPORT PURCHASE ORDER

Doc. No.	FM-PU-02
Rev. Noc	00
Date:	Nov. 2, 2015
Page No:	Page 2 of 2

Project Title: Enhancement of Compressors in Diffity for S01 P.4: AE.1331023.

S/N	Description	Dait	Lump Sum price SR 175,000.00			
	Scope of Work: Scope of work shall comprise of All required modifications of piping work to suit site conditions against MAS PO# MAS/1708/P028 dtd. 29/09/2015	I lot				
	Total One Hundred Seventy Five Thousand only.					

Applicable Specifications & Documents: IFCs, Sabie & Hadeed standards

Prices

Trues.
The price shown on this purchase order is tirm, fixed and on lump sum basis for the agreed & confirmed scope for the duration of the project.

Price Basis: DDP Hadeed Jobail

Delivery: Work to be completed on or heliore 15th November 2015.

Payment Terms:

- 50% upon progress in 1 week of submission of invoice

- 50% upon work completion and acceptance from client 1 week from invoice.

Warrantee: 12 months from the date of provisional acceptance certificate from the end user.

Remarks:

1. All shipping documents (Custom Invoice, Certificate of Origin and Packing List) will be in the name of ASAS ALAGOD TRADING EST.

10 Hos 77046

31952 Al. KHOBAR

SAIDI ARABIA

2. Boyers Obligations Hercunder Shall De Subject To Applicable Saudi Arabian Government Import Regulation.

Kide-Indian

3. Invoice Ter.

ASAS ALJOOD TRAD, EST. P.O.Box 77046 Al-Khobar - 31982, Kingdom of Sandi Arabia Tel: 4966 3 8283367/68

Kindly confirm acceptance of the above,

Khalid A. Al-Gannas

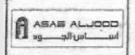
**Business Manager** 

Zubair Syed Sales Manager 20/5

Page 2 of 2

Best regards. 1

Date: New 2, 2015



#### ASAS ALJOOD TRAD. EST. IMPORT PURCHASE ORDER

Dec. No. FM-PU-02 Rev. No: 00 Nov. 4, 2015 Dates Page No: Page 1 of 2

AMACO / All Mohammed Al Urf Contracting Est. PO Box 2579, Juball, Kingdom of Saudi Arabia Attr: Mohammed Tahir Ph: 013-3632387, Fax: 013-3632386 Mob.: 0550774413

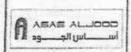
E-mail: tahir@amaco.com.sa

From:
ASAS ALJOOD TRAD, EST.
P.O.Box 77046
Al-Khober – \$1952, Saudi Arabia
Fax. # 00966-9-828 3369
E-MAIL: khelio@asasaljood.com

P.O NO.	AJTE/2014/PO372 /AMACO-DRYER	Your Quot. Ref.	Email clid.01,11.2015			
DATE:	04,11.2015					
MATERIAL:	INTERCONNECTING PIPING WORK FOR DRYER					
TOTAL VALUE ;	SAR 275,000.00					
NAME OF MANUFACTURER:	AMAGO					
COUNTRY OF ORIGIN:	Saudi Arabia					
END USER:	SABIC - Saudi Iron & Steel Co. (HADEED)					
TERMS OF DELIVERY:	: DDP Hadeed Site, Jubail Saudi Arabia					
DELIVERY:	By 15 <sup>th</sup> November 201	5				
INVOICING:	After receipt of your in	volce.				
PACKING:	As per SABIC Packaging Standard					
SHIPPING DOCUMENTS	NA					
PAYMENT TERMS:	Pleasé refer détails on	page 2				
	The second secon		The second second			

Page 1 of 2

Date: Nov 4, 2015



#### ASAS ALJOOD TRAD. EST. IMPORT PURCHASE ORDER

loc. No.	FM-PU-02
lev. No:	00
late:	Nov. 4, 2015
age No:	Page 2 of 2

275,000.00

Project Title: Enhancement of Compressors in Utility for SPLP-1; AF-1321023 Scope of Work:
Scope of work on lump sum basis shall comprise of
Interconnecting Piping work of dryer units as per IFC
drawing #U-1,6962\_001 Piping work to be carried out as per the actual site condition, IPC shall be used for reference only 275,000.00 I lot Required material for the work All required material, workmanship to follow SABIC,

Hadeed standard.

Applicable Specifications & Documents: IPC drawingst U-1.6962\_001, Sable & Hadeod standards

Prior:
The price shown on this purchase order is firm, fixed and on lump sum basis for the agreed & confirmed scope for the duration of the project.

Price Basis; DDP Hadeed Jubail

Delivery: Work to be completed on or before 15th November 2015.

Payment Terms:

## 150% upon material delivery and submission of Invoice - 50% upon work completion and acceptance from client 45 days from invoice.

Total Two Hundred Seventy Five Thousand only.

Warrantec: 12 months from the date of provisional acceptance certificate from the end user.

Remarks:

1. All shipping documents (Castum Invoice, Certificate of Origin and Packing List) will be in the name of ASAS ALJOOD TRADING EST.
PO Box 77046
31983 AL KHOBAR
SAUDI ARABIA
2. Buyers Obligations Hercunder Shall Be Subject To Applicable Saudi Arabian Government Import Regulation.

3. Invoice To:

ASAS ALJOOD TRAD. EST. P.O.Bax 77046 Al-Khohar - 31952, Kingdom of Saudi Arabia Tel: +966 3 8285367/68

Kindly confirm acceptance of the above,

Best regards,

Khalid A. Al-Gannas Business Manager

Page 2 of 2

مؤسسة أساس الجود التجارية 1-5-- EVETT 500 C.R. 2050047313 Asse Al-Jood Trading Est.

Zubair Syed Sales Manager

Date: Nov 4, 2015

### Saudi Basic Industries Corporation (SABIC)

SUPPLY MANAGEMENT ORGANIZATION (SMO) P.O Box 11115 Jubail Industries City 31961

PO No. 4501718231| Date: 11/09/2014

Vender Number : 0000503963

: ALI MOHAMMED AL URF TRADING EST Vendor name

SABIC Ref No.: 6001395309 Ref. Quotation #: 1409-1

DDP HADEED PLANT INCOTERMS 2010 Delivery Term

Terms of payment 60 days after receipt of the invoice and materials

Attention Bill to Address SABIC Buyer

MOHAMMED ASIF Attn: Accounts Payable Dept. JANARDANA GUMMADI SABIC JUBAIL HQ Buldg. ALFANATEER, P.O.Box 10040 Jubail Industrial City 31961 Tel.: 0504971895 Fax: 0133632386

966133506375 +966133506111 JANARDANAG@SABIC.COM

Item Material Order Qty Unit Del. Date Price per unit Net value AU 15/05/2015 2545000.00 SAR 2545000.00 SAR 00010 Upgrade Sanitary lifting Stn Line

Shipping instructions Free delivered / Truck

**Delivery Address** Saudi Iron & Steel Co.

P.O. Box 10053 31961 Al-Jubail

Dt. 3 Dec 2015

Extended the validity date of the Purchase Order till 31 Mar 2016, as recommended by SABIC's Project Engineer<(>,<)> Mr. Ferdinand, vide his e-mail of Wed 12/2/2015 10:53 AM.

This extension, however, is not to be construed as an extension of contractual Project Completion Date.

\*

Dt. 25 Oct 2015

Extended the validity date of the Purchase Order till

P.O. BOX 37, DAMMAM 31411 KINGDOM OF SAUDI ARABIA PHONE: +968 3 8571285
FAX: +968 3 8574407 / 8579570
C.R: :2050000443
WEBSITE: www.kanoocom.com



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قسم البزرت والقساز OIL & GAS DIVISION والقساز PURCHASE ORDER

ALI MOHD, AL URF INDUSTRIAL SOLUTION ALI MOHD AL URF INDUSTRIAL SOLUTION, JUBAIL 31951, KSA

PO No : POEP121100041
Date : 24/11/2
Page No:
Required On: 22/12/1
Urgency : (STK REFL ORD

Attention of : MS GEPAGE VERGHEES

Our Ref no : COEP121100058

Item No	Supplier Code/Product Code/	TOM	Quantity Ordered	Unit Price (SAR)	Discount (%)	Total I
1	PNEUMATIC OFFLOADING PNEUMATIC OFFLOADING SYSTEM	AS OF SI	LICA AND KAOL	500,000.00		500,00
	AS PER ATTACHED P & ID			Jens I	4	

500,00

Net Total Authorised by : RAMESHA NAGAPPA MENDON(LOGISTICS MURAGER-DAG GULF) on 24/11/2012 targets Paristral National Security on

Crost is placed and accepted subject to our stand terms & conditions of purphase which i part of the contract of purchase (see overfeet).

تُركِةً يوسِف بِن أحدد كاتو المحدودة For Yusuf Bin Ahmed Kanso Co.!

BEAUTION.	Limited Liability Company A joint westure with 1 that Take Go		Lig	سؤولية معدو	UDI 4,41,42,44 4,44,44	
	P	urchase Orde				
AMACON	VENDOR NDUSTRIAL SOLUTIONS	PO NO STATE	10-Jen-		2PB (1012	
		AMENOMENT NO		10		
	0-5-2632367 0-3-3632368	CONSIGNEE		-		
P.B.No.25	79, Al-Jubell 21951, Kingdom of Saudi Arabin	LARSEN & TOURS	O ATCO	MUNCH		
	g@amaco.com.se & gurehins@holmeli.com erson : Mr. P.P. Abdul Rahlm	PILNOs.				
	1	Fas No.	-			
OUR REF:		YOUR RIP				
JOB TITLE	RTIP-LSPE 1 , SADARA PROJECT	-				2000
Roft:						
	IONDLY ANDWERE TO BUTPO	LY THE POLLOWING	FTERUS.			inter:
SLNO	DESCRIPTION		U.O.M.	977	Piles	/RIOURIT
1	Fabrication & Supply of States door place ho with sheer stud	et dip galvaritand	BITT	100	8,938.00	803,000,00
2	Febrication 5. Supply of Embedded Apples ( with alnear start)	hot dip gelvantand	film(T	50m	170.00	D5,000.0E
	Notice  2. Quality as par Dono Osemical Company Siglman (ASTNA) Standards.  2. Prices Seals including delivery to SADADA Ariali  3. 25% Advance paryment upon signing up of centr  4. Sabance paryment will be after delivery of decil  5. This total material will be delivery reliable once  19.0. (Purchase Ondor), *DAI (Delvary ribus)	Like Sike. ruct agreement. mouled selbihi 1,5 Dogs		•		976,300.00 978,269.30
Amount in 1	Words: Mine Hundred Savesty Eigh	nt Thousand and F	Filvo Nerr	sked Sand	Fibrals Only	
Delivery Po	rise				793/20	g.com
	risa:		-			
				-		

#### **Purchase Order Detail**

Our Ref. Number	600118628 8	Purchase Order No.	4501432151	PO Term & Conditions
Delivery Term	DDP Ibn Zahr	Date	22/04/2013	Shipping Instructions
Terms of payment	60 days after receipt of the invoice and materials	Ref. Quotatio n #	AMC/20187 6	Panalpina Contacts

Attention	Bill to Address	SABIC Buyer
MOHAMMED ASIF Tel.: 0504971895 Fax: 033632386	Attn: Accounts Poyable Dept. SABIC JUBAIL HQ Buidg. ALFANATEER, P.O. Box 10040 Jubail Industrial City 31961	OMAR BUBSHAIT +96633402488 +96633411110 BUBSHAITOM@SABIC.COM

#### Supplier Reference OR

Rem	Materia	Order Oty	Unit	Del. Date	Price per unit	Net value	Acknowledge d	
00010		1.000	AU	27/04/201 3	1700000.0 0 SAR	1700000,0 0 SAR		
	SERVIC	SERVICE FOR DE-WATERING BY AMACO						
	This PO has been issued for the below scope of work :							
					AMACO FOR ER INTAKE BA			
	EMEDICE	MCY BA	CICI	N ORDER TO	CAPRY OUT	PEOLITPED CO	ODECITAL	

REPAIRS DURING ON-GOING TA'2013.

VENDOR TO MOBILIZE REQUIRED MANPOWER <(>&<)> EQUIPMENT TO COMPLETE THE TASK.

JOB TO BE CARRIED OUT ROUND THE CLOCK BASIS.

AMACO scope of work:

1. Mobilize the 15NOS Submergible pump with minimum capacity 100cuM

hr for each.

2. Deploy with diesel power generator

Supply <(>&<)> top-up Diesel for Generator
 Prepare the Marafiq gate passes <(>&<)> equipment stickers

Arrange qualified manpower for pumping operations on 24 hrs basis.
 Job will be performed under the direction / supervision of Marafig.

Sea water to be drained in all 3nos each incoming <(>&<)> outfall laterals

on continuos basis without break.

8. Minimum flow will be there in SGR 01/02 approx. 300Cu/hr shall be removed on intermittent basis for accumulated sea water in the

The service is to be managed for Lump sum.

JOB TO BE CARRIED TO BE CARRIED OUT AS PER IBN ZAHR EHS PROCEDURE (ATTACHED). HOWEVER APPLICABLE EHS PROCEDURE FOR MARAFIQ TO BE FOLLOWED WHILE PERFORMING JOB AT MARAFIQ LATERALS.

for technical clarifications <(>&<)> site visit contact the below:

S.K. SUBRAMANIAN 340 6861

S.K. SUBRAMANIAN 340 6861

Delivery Address IBN ZAHR Saudi European Petrochemical P.O. Box 10330 31961 Al-Jubail

2465000.00 SAR Total PO Value 1700000.00 SAR **Actual Cost of Order** 

PAYMENT TERMS:-

THE PAYMENT SHALL BE MADE WITHIN 60 DAYS FROM THE RECEIPT OF YOUR ORIGINAL INVOICE SUBMITTING ALONGWITH COMPLETE SUPPORTING DOCUMENTS

SERVICE ENTRY SHEET (SES) DULY APPROVED BY END-USER.

#### INVOICE INSTRUCTIONS:-

ALL INVOICES & SUPPORTING DOCUMENTS SHALL BE SUBMITTED THROUGH SABIC's

SUPPLIER PORTAL ALONG WITH SERVCIE ENTRY SHEET (SES). INSTRUCTIONS AND GUIDELINE CAN BE FOUND IN SAME PORTAL BY FOLLOWING BELOW LINK:-

https://supplier.sabic.com/

SAME LINK CAN BE UTILIZED FOR REGISTRATION.

VENDORS RESPONSIBILITIES:-A) SABIC PURCHASE ORDER NUMBER (PO #) MUST BE REFERENCED IN INVOICE.

B) INVOICE QUANTITY & PRICE SHOULD COMPLY WITH SABIC PURCHASE ORDER (PO)

C) SUBMITTING INVOICE TO END-USER "AFFILIATE" FOR REVIEW AND

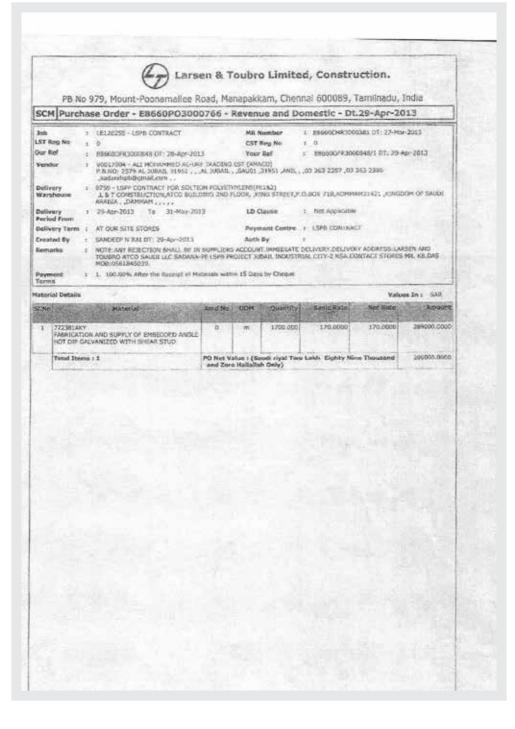
D) SES NUMBER MUST BE INSERTED PROPERLY INTO SUPPLIER PORTAL SUPPORTED

BY OTHER DOCUMENTS E.G. INVOICE.

E) AFTER COMPLETE PAYMENT PROCESS, ACCOUNT PAYABLE DEPT, WILL TAKE THE NEXT ACTION TO DEPOSITE THE AMOUNT.

FOR ANY INVOICE/PAYMENT INQUIRIES, PLEASE CONTACT THE FOLLOWING: For Accounts Payable support: Email: ap@sablc.com National Toll free # 800 303 1010. Phone # +966-3-345-3099.

For Payment Advice: Email: co@sabic.com Phone # +966-3-345-2952.



## **Purchase Order Detail**

Our Ref. Number	600118628 8	Purchase Order No.	4501432151	PO Term & Conditions
Delivery Term	DDP Ibn Zahr	Date	22/04/2013	Shipping Instructions
Terms of payment	60 days after receipt of the invoice and materials	Ref. Quotatio n #	AMC/20187 6	Panalpina Contacts

Attention	Bill to Address	SABIC Buyer
MOHAMMED ASIF Tel.: 0504971895 Fax: 033632386	Attn: Accounts Payeble Dept. SABIC JUBAIL HQ Buldg. ALFANATEER, P.O. Box 10040 Jubail Industrial City 31961	OMAR BUBSHATT +96633402488 +96633411110 BUBSHATTOM@SABIC.COM

## Supplier Reference OR

Item Meteria	Order Oty	Unit	Del. Date	Price per unit	Net value	Acknowledge d
00010	1.000	AU	27/04/201 3	1700000.0 0 SAR	1700000,0 0 SAR	

SERVICE FOR DE WATERING BY AMACO

This PO has been issued for the below scope of work:

IN CREATED TO ISSUE PO TO M/S.AMACO FOR THE SERVICE OF DEWATERING FROM IZ SEA WATER INTAKE BASIN AND OUTFALL BASIS ON EMEDICENCY RACIS IN ORDER TO CARRY OUT DECITIVE CORRECTIVE

REPAIRS DURING ON-GOING TA'2013.

VENDOR TO MOBILIZE REQUIRED MANPOWER <(>&<)> EQUIPMENT TO COMPLETE THE TASK.

JOB TO BE CARRIED OUT ROUND THE CLOCK BASIS.

AMACO scope of work :

1. MobiliZe the 15NOS Submergible pump with minimum capacity 100cuM

2. Deploy with diesel power generator

3. Supply <(>&<)> top-up Diesel for Generator
4. Prepare the Marafiq gate passes <(>&<)> equipment stickers
5. Arrange qualified manpower for pumping operations on 24 hrs basis.
6. Job will be performed under the direction / supervison of Marafiq.

7. Sea water to be drained in all 3nos each incoming <(>&<)> outfall

laterals

on continuos basis without break.

8. Minimum flow will be there in SGR 01/02 approx. 300Cu/hr shall be removed on intermittent basis for accumulated sea water in the laterals.

The service is to be managed for Lump sum.

JOB TO BE CARRIED TO BE CARRIED OUT AS PER IBN ZAHR EHS PROCEDURE

(ATTACHED). HOWEVER APPLICABLE EHS PROCEDURE FOR MARAFIQ TO BE FOLLOWED

WHILE PERFORMING JOB AT MARAFIQ LATERALS.

for Lechnical clarifications <(>&<)> site visit contact the below :

S.K. SUBRAMANIAN 340 6861

S.K. SUBRAMANIAN 340 6861

Delivery Address IBN ZAHR Saudi European Petrochemical P.O. Box 10330 31961 Al-Jubail

2465000.00 SAR Total PO Value 1700000.00 SAR **Actual Cost of Order** 

PAYMENT TERMS:-

THE PAYMENT SHALL BE MADE WITHIN 60 DAYS FROM THE RECEIPT OF YOUR ORIGINAL INVOICE SUBMITTING ALONGWITH COMPLETE SUPPORTING DOCUMENTS AND SERVICE ENTRY SHEET (SES) DULY APPROVED BY END-USER.

## INVOICE INSTRUCTIONS:-

ALL INVOICES & SUPPORTING DOCUMENTS SHALL BE SUBMITTED THROUGH SABIC's

SUPPLIER PORTAL ALONG WITH SERVCIE ENTRY SHEET (SES), INSTRUCTIONS AND GUIDELINE CAN BE FOUND IN SAME PORTAL BY FOLLOWING BELOW LINK:-

### https://supplier.sabic.com/

SAME LINK CAN BE UTILIZED FOR REGISTRATION.

VENDORS RESPONSIBILITIES:A) SABIC PURCHASE ORDER NUMBER (PO #) MUST BE REFERENCED IN INVOICE.
B) INVOICE QUANTITY & PRICE SHOULD COMPLY WITH SABIC PURCHASE ORDER (PO)

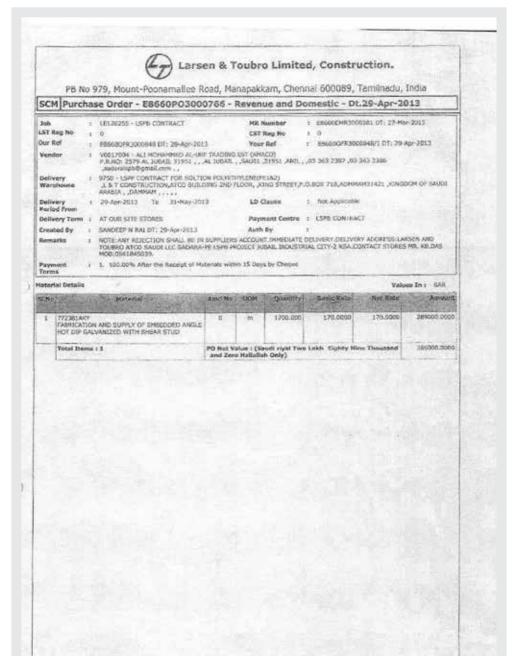
C) SUBMITTING INVOICE TO END-USER "AFFILIATE" FOR REVIEW AND VERIFICATION AND TO ISSUE SERVCIE ENTRY SHEET (SES) D) SES NUMBER MUST BE INSERTED PROPERLY INTO SUPPLIER PORTAL SUPPORTED

BY OTHER DOCUMENTS E.G. INVOICE.

E) AFTER COMPLETE PAYMENT PROCESS, ACCOUNT PAYABLE DEPT. WILL TAKE THE NEXT ACTION TO DEPOSITE THE AMOUNT.

FOR ANY INVOICE/PAYMENT INQUIRIES, PLEASE CONTACT THE FOLLOWING: For Accounts Payable support: Email: ap@sabic.com National Toll free # 800 303 1010. Phone # +966-3-345-3099.

For Payment Advice: Email: co@sabic.com Phone # +966-3-345-2952.



www.amaco.com.sa 77

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Report Generated at 29-Apr-2013 10:52:09 AM

P. O. BOX 37, DAMMAM 31411 KINGDOM OF SALIDI ARABIA PHONE +966 13 8571205 PAX +960 13 8574407 / 8578570 G.R. : 2050000443

WEBSITE: www.kanaocom.com



ر ب ۳۷ – البند ۲۱۵۱۱ لشکه العربید السعودید قرن : ۲۸۵۷۱۲۱۹ ۱۲۸۱ اگن : ۲۰۱۲ - ۲۰۹۲ کا ۱۳۶۸ ۲۰ ۱۳۶۰ رث : ۲۰۱۲ - ۲۰۵۰

رقع إلكتريني: www.kanoocom.com

POEP140600196/G

(STK REPL ORD 38

02/06/201

06/06/201

Yusuf Bin Ahmed Kanoo Company Limited

OIL & GAS DIVISION قسم الزبت والغماز

PURCHASE ORDER

NACO INDUSTRIAL SOLUTIONS P.B.NO 2579 AL JUBAIL 31961, K.S.A SAUDI ARABIA

Attention of :MR GEORGEVERGERESS
Our Ref no :COSP140600241
Item Supplier Code/Product Code/ No Description STRENGTHENING PLTF
STRENGTHENING OF PLATFORN
Reason For Modification : Purchase order

Unit Price Discount Total Price (SAR) (5) (SA 1,810,000.00

PO No :

Date :

Page No:

Required On:

Urgency

1,810,000.0

SAR One Million Eight Bundred ten Thousand only

Net Total

1,810,000.0

تقرل جميع التثيان الفاضعة لشروطنا في البيع المثير عة طلف هذه المشمة At Orders are accepted subject to per condition

استثند البضاعة بحالة عندة

عن شركة يوسف بن أحدد كاتو المحدودة For Yusuf Bin Ahmed Kanso Co. Ltd

P. O. BOX 37, DAMMAM 31411 KINSDOM OF SALIDI ARASIA PHONE: +966 13 8571265 FAX: +966 13 8574407 / 8579570 C.R.: -2060000443

WEBSITE: www.kanoncom.com

ي - ۳۷ - النام ۱۹۶۱ شكة العربية السعوبية نون : ۱۳ ۱۳ Aevista كس : ۲۰۵۷ - ۲۰۵۷ ۱۳۵۹ ۱۳۵۹ يت : ۲۰۵۰ - ۲۰۵۰ ۲۰۵۹

Yusuf Bin Ahmed Kanoo Company Limited

قع إلكتروني: wkanoocom.com

OIL & GAS DIVISION

قسم الزبت والغماز

PURCHASE ORDER

PO No : Date :

POEP140600196/4 02/06/20

Page No: Required On:

06/06/20

Orgency :

STK REPL ORD \$

Accention of :MR GEORGEVERGHESES

Our Ref no : COEF140600241

AMACO INDUSTRIAL SOLUTIONS P.B.NO 2579 AL JUBAIL 31961, K.S.A SAUDI ARABIA

MODIFICATION OF PLATFORM AT ELEVATION 47 METER HIGHT ON TOP OF SILICA SILO FOR PLACING PRODUCT SEPARATOR.

ALL TERMS AND CONDITIONS WILL REMAIN SAME AS PER YOUR QUOTATION REFERENCE ANG/0123/14. (YOUR COPY OF QUOTATION ATTACHED)

PAYMENT TERMS 50% ACTIVANCE AND BALANCE 50% ON COMPLETION OF JOB AT MAADEN SITE AT RAS AL KHAIR.

ك كة بعدات المد عدد الدجودة

шелени околькай сошьект

بتسر كالعيسادة للقوسفات

New

All Moh'd. Al-Urf Trading & Consult ( AMACO )

Prince Mohammed Street Zip Code: 31951 , 2579 Saudi Arabia Attn. :

Phone No Fax No Email Date : 21-0CT-14

Page No : 1 of 3 PO No. : 541403142

Site Ref. : PO Rev. : 0

Subject : Purchase Order Award

We are pleased to award the enclosed duly stamped Purchase Order to your company.

This purchase order covers material/services detailed here under, all in accordance with MPC's general terms and conditions previously distributed. Additional copies are available upon request.

Please confirm receipt and acceptance of said order by signing on the space provided below and re-faxing to the undersigned immediately.

Also please ensure delivery of ordered material/services on time. Delivering order on time will give positive performance measurement for our firm by MPC,

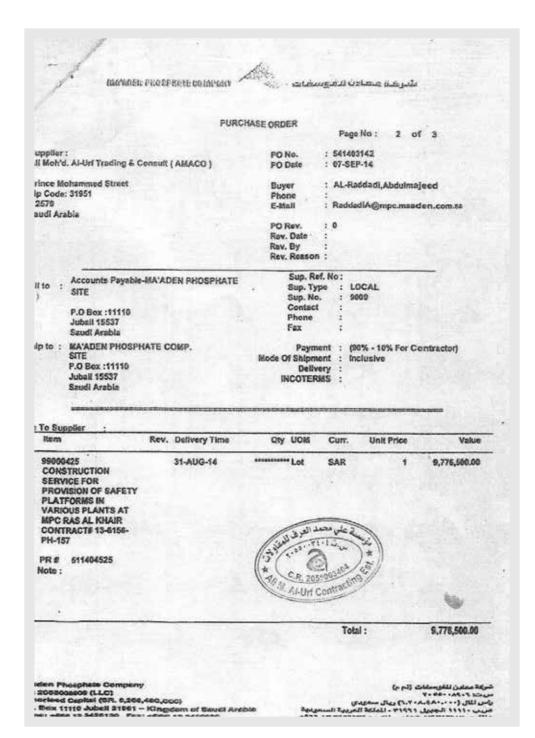
Best Regards



Motlaq Al-Harbi

Manager, Calegory Management-Procurement & Supply Management

feden Phosphala Company ts 200500200 (LLC) thorlead Ceptal (SR. 8,205,450,000) 5. Box 11110 Jubel 11201 - Kingdom of Sandi Archia 1901 - 4666 13 2420150 Fest 4666 13 3420250 شريحة معادن للقوسفات زلم م) سينتد ٢٠٥٨ - ١٥٥ - ٢ رأس للال (د ١٠٠٠ - ١٥٠ م) ريال سعوري مرب ١١١٠ للومول ٢ ٢١٣٦ - لمناعة العربية السعودية هلاك ٢ ٢٢٣٢ ٢١ ٢١٥ ماك ٢ ٢٢٤٦ ١٧ ٢٢٥٠



## PROJECT PURCHASE ORDER

No. 4501568267 | Date : 22.12.2013 | Page 12 of 13



audi Basic Industries Corporation SABIC) Ilohal Procurement Services I/O Box 11115 Jubail Industrial City 31961

### 5.0 TRAINING:

- 5.1 The Contractor shall provide training to Hadeed technical personnel, as appropriate.
- 6.0 PERIODICAL PROGRESS REPORTS:
- 6.1 The Contractor shall keep the Contracts Specialist of SABIC Global Procurement weil as the Project Engineer of SABIC, posted with the progress of the Project, on a monthly basis, in the first week of every month.
- 6.2 This is an essential condition of this Project Purchase Order.

### 17.0 ORDER ACCEPTANCE:

- 17.1 This P.O is sent through EDI system. Within three (3) days from receipt of this order, the contractor shall acknowled a the buyer (preferably through e-mail janardanag@sabic.com ), receipt and convey an acceptance of this Order.
- 17.2 Failure to convey acceptance of this order within the said period shall be deemed as an acceptance of the Purchase order in toto.

/ THE DELIVERY DATE STIPULATED AT THE END OF THIS PURCHASE ORDER IS THE WORK COMPLETION DAT

WISH YOU A SAFE, SUCCESSFUL AND TIMELY EXECUTION OF THE PROJECT \*

					Currency SAR
Material Description	Order Qty.	Unit (	Del. Date	Price per unit	Net value
Tank Foundation, plg	1 bing, electrical wor	Activ.unit	31-Jan-20	152,720,000.00	2,720,000.00
Shipping Instructions Gross Price Absolute discount	Free delivered / Tru	uck		SAR	2,878,456.00 158,456.00-
		Standard Term			
	Description  Tank Foundation, pip Shipping Instructions Gross Price	Description  1 Tank Foundation, piping, electrical wor Shipping instructions Free delivered / Tri Gross Price	Description  1 Activ.unit Tank Foundation, piping, electrical wor Shipping instructions Free delivered / Truck Gross Price	Description  1 Activ.unit 31-Jan-20 Tank Foundation, piping, electrical wor Shipping Instructions Free delivered / Truck Gross Price	Description  1 Activ.unit 31-Jan-20152,720,000.00  Tank Foundation, piping, electrical wor  Shipping instructions Free delivered / Truck  Gross Price SAR

PROJECT PURCHASE ORDER No. 4501568267 | Date : 22.12.2013 | Page 13 of 13

idi Basic Industries Corporation BIC) bal Procurement Services Box 11115 Jubail Industrial City 31961

						Currency SAR
m	Material Description	Order Qty.	Unit	Del. Date	Price per unit	Net value
Ī	Net value incl.	1			SAR	2,720,000.00
iten	n covers the following	services:				
	5009839	EXECU	TE,PROJE	ECT:CIVIL		
	1 LOT Relevant Value	2,878	456.00			2,878,456.00 2,878,456.00
	Total PO Value Actual Cost of Order			SAR SAR	2,878,456.00 2,720,000.00	

Saudi Basic Industries Corporation (SABIC)

SUPPLY MANAGEMENT ORGANIZATION (SMO)

sobic

P.O Box 11115 Jubail Industries City 31961 PO No. 4501308468| Date: 08/09/2012

Vender Number : 0000503963

Vendor name : ALI MOHAMMED AL-URF TRADING EST.

SABIC Ref No.: 6001045879

Ref. Quotation #:

Delivery Term

DDP SITE DELIVERY AT GAS

Terms of payment

AAOO.

Attention	Bill to Address	SABIC Buyer
MOHAMMED ASIF	Attn: Accounts Payable Dept,	GHANNAM AL-0 966133506374

Fax: 0133632386

ALFANATEER, P.O.Box 10040 Jubail Industrial City 31961

GHANNAM +966133506111 GHANNAMGM@SABIC.COM

Item	Material	Order Qty	Unit	Del. Date	Price per unit	Net value
00010	10° 10.2°	1.000	AU	30/04/2013	1380000.00 SAR	1380000.00 SAR
趣法	LSTK serv	ices for alaram	annui	nciator		
	AMENDME	NT # Z DATED	0'03 JU	NE 2013		
	THIS PO A	MENDMENT IS	BEIN	S ISSUED TO A	MEND THE FOLLOWIN	NG MODIFICATIONS

IN PAYMENT TERMS;

1. IN CLAUSE "PAYMENT TERMS", PLEASE READ

PAYMENT SHALL BE LUMP SUM PRICE OF SAR 1,380,000.00 (ONE MILLION THREE HUNDRED EIGHTY THOUSAND SAR ONLY). SCHEDULED AS FOLLOWING:

A. 20% OF PO VALUE (SAR 276,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING

WILL BE PAID NET FORE (45) ORTS, ON ALL PLOADERS ALL ON THE EST AS SUBMITTING;

- AN INVOICE FOR THE AMOUNT,

- A CERTIFICATE ISSUED BY PROJECT SITE COORDINATOR VERIFYING THAT FIRST MATERIALS BATCH COVERED BY THIS PO HAVE BEEN RECEIVED COMPLETELY IN LINE WITH SPECIFICATIONS AND STANDARDS REFERRED IN "SOW" PACKAGE

WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING EST,'S SUBMITTING;
- AN INVOICE FOR THE AMOUNT, A CERTIFICATE ISSUED BY PROJECT SITE COORDINATOR VERIFYING THAT ALL MATERIALS COVERED BY THIS PO HAVE BEEN RECEIVED COMPLETELY IN LINE WITH SPECIFICATIONS AND STANDARDS REFERRED IN "SOW" PACKAGE. C. 40% OF PO VALUE (SAR 552 000.00) MONTHLY PROGRESSIVE PAYMENTS SHALL BE NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING EST.'S SUBMITTING; - ORIGINAL INVOICE CERTIFICATE FROM THE END USER CONFIRMING THAT ALL THE JOBS DESCRIBED IN ABOVE ORIGINAL INVOICE HAVE BEEN COMPLETED WITHIN PREVIOUS MONTH IN LINE WITH ALL DOCUMENTS AND DRAWINGS REFERRED IN THE SCOPE OF WORK AND AGREED DURING THE COURSE OF ORDER FINALIZATION SUBMITTED BY THE CONTRACTOR AND ACCEPTED BY THEM. NOTE: NOT MORE THAN ONE INVOICE WILL BE PAYABLE IN A MONTH D. 10% OF PO VALUE (SAR 138,000.00) WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING EST.'S SUBMITTING; AN INVOICE FOR THE AMOUNT,
- FINAL ACCEPTANCE CERTIFICATE ISSUED BY PROJECT ENGINEER VERIFYING THAT COMMISSIONING HAVE BEEN COMPLETED SUCCESSFULLY AND ALL REQUIRED DRAWINGS AND DOCUMENTS HAVE BEEN RECEIVED COMPLETELY, AN UNCONDITIONAL AND IRREVOCABLE PERFORMANCE BOND ISSUED BY A SAUDI BANK IN KINGDOM OF SAUDI ARABIA, EQUAL TO 10% OF THE PURCHASE ORDER

AMOUNT TO COVER TWELVE (12) MONTHS FROM THE COMPLETION DATE OF

- COPY OF CERTIFICATE FROM "THE DEPARTMENT OF ZAKAT AND INCOME TAX"
CONFIRMING ZAKAT <(>\$<)> INCOME TAX PAID FOR THE PREVIOUS YEAR.

ALL OTHER TERMS AND CONDITIONS WILL REMAIN SAME.

1- EMAIL FROM PROJECT ENGINEER MR. NOOR A. SHACHI CONFIRM RECEIVING ALL RELAVENT MATERIALS RECEIVED BY GAS JUBAIL DATED ON 21 MAY, 2013.

COMMISSIONING OF THIS PROJECT

- A CERTIFICATE ISSUED BY CAS "ISD-INDUSTRIAL SECURITY DEPARTMENT"
CONFIRMING COMPLETE RECEIPT OF ALL "IDS" ISSUED TO CONTRACTOR REGARDING

B. 30% OF PO VALUE (SAR 414,000.00)

SUBJECT PURCHASE ORDER

Delivery Address

Gas Jubail National Industrial Gases Co. P.O. Box 10110 Al-Jubail 00020 AU 15/09/2013 165000.00 SAR 165000.00 SAR 1.000 Relocation of Annunciator to New CCR Relocation of Annunciator from old CCR to new CCR Noor Shachi GAS Site Project Tel. 357 5764 Email: shachin@sabic.com This PR belongs to GAS Alarm Annunciator Project (AF-1032027, PO # 4501308468). The job is being carried out by AMACO. This PR is for additional job on this project. Delivery Address Gas Juball National Industrial Gases Co. P.O. Box 10110 31961 Al-Jubail

### 1545000.00 SAR Total PO Value **Actual Cost of Order** 1545000.00 SAR

## PAYMENT TERMS:

PAYMENT SHALL BE LUMP SUM PRICE OF SAR 1,380,000.00 (ONE MILLION THREE HUNDRED EIGHTY THOUSAND SAR ONLY). SCHEDULED AS FOLLOWING:

## A. 20% OF PO VALUE (SAR 276,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS AFTER ORDER ACKNOWLEDGEMENT, AS ADVANCE PAYMENT, ON ALI MOHAMMED AL-URF TRADING EST.'S SUBMITTING;

 AN INVOICE FOR THE AMOUNT<(>,<)>
 AN UNCONDITIONAL AND IRREVOCABLE BANK GUARANTEE ISSUED BY A SAUDI BANK.
IN KINGDOM OF SAUDI ARABIA FOR THE SAME AMOUNT, VALID TILL ONE MONTH
AFTER THE COMPLETION DATE OF SUCCESSFUL COMMISSIONING OF THIS PROJECT. <(>,<)>

B. 30% OF PO VALUE (SAR 414,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING EST.'S SUBMITTING;

 AN INVOICE FOR THE AMOUNT<(>,<)>
 A CERTIFICATE ISSUED BY PROJECT SITE COORDINATOR VERIFYING THAT ALL MATERIALS COVERED BY THIS PO HAVE BEEN RECEIVED COMPLETELY IN LINE WITH SPECIFICATIONS AND STANDARDS REFERRED IN "SOW" PACKAGE.

### C. 40% OF PO VALUE (SAR 552.000.00)

MONTHLY PROGRESSIVE PAYMENTS SHALL BE NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING EST.'S SUBMITTING;

- ORIGINAL INVOICE<(>,<)>

 A CERTIFICATE FROM THE END USER CONFIRMING THAT ALL THE JOBS DESCRIBED IN ABOVE ORIGINAL INVOICE HAVE BEEN COMPLETED WITHIN PREVIOUS MONTH IN LINE WITH ALL DOCUMENTS AND DRAWINGS REFERRED IN THE SCOPE OF WORK AND AGREED DURING THE COURSE OF ORDER FINALIZATION SUBMITTED BY THE CONTRACTOR AND ACCEPTED BY THEM.

NOTE: NOT MORE THAN ONE INVOICE WILL BE PAYABLE IN A MONTH

## D. 10% OF PO VALUE (SAR 138,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING EST.'S SUBMITTING;

- AN INVOICE FOR THE AMOUNT<(>,<)>

- FINAL ACCEPTANCE CERTIFICATE ISSUED BY PROJECT ENGINEER VERIFYING THAT COMMISSIONING HAVE BEEN COMPLETED SUCCESSFULLY AND ALL REQUIRED DRAWINGS AND DOCUMENTS HAVE BEEN RECEIVED COMPLETELY<(>,<)>
- AN UNCONDITIONAL AND IRREVOCABLE PERFORMANCE BOND ISSUED BY A SAUDI

BANK IN KINGDOM OF SAUDI ARABIA, EQUAL TO 10% OF THE PURCHASE ORDER AMOUNT TO COVER TWELVE (12) MONTHS FROM THE COMPLETION DATE OF COMMISSIONING OF THIS PROJECT.

 A CERTIFICATE ISSUED BY GAS "ISD-INDUSTRIAL SECURITY DEPARTMENT"
 CONFIRMING COMPLETE RECEIPT OF ALL "IDS" ISSUED TO CONTRACTOR REGARDING SUBJECT PURCHASE ORDER.

- COPY OF CERTIFICATE FROM "THE DEPARTMENT OF ZAKAT AND INCOME TAX" CONFIRMING ZAKAT & INCOME TAX PAID FOR THE PREVIOUS YEAR.

## ALL INVOICES SHOULD BE:

SUBMITTED THROUGH SABIC WEB BY LOGGING ON SUPPLIER PORTAL (HTTPS://SUPPLIER.SABIC.COM)

FOR INQUIRY:

TEL. +966 3 345 3099 FAX: +966 3 347 0703

E-MAIL: AP@SABIC.COM

## ALL BANK GUARANTEES SHOULD BE:

SEND THROUGH SECURE MANNER TO CASH OPERATION SECTION TO FOLLOWING ADDRESS:

SAUDI BASIC INDUSTRIES CORPORATION (SABIC)
SS ACCOUNTING SERVICES - CASH OPERATION SECTION
SABIC MAIN BUILDING (FANATEER) AL-LULU STREET
P.O. BOX 10040
JUBAIL INDUSTRIAL CITY 31961
SAUDI ARABIA
ATTN. CASH OPERATION SECTION HEAD

TOLL FREE 800 303 1010

AMENDMENT # 03 DATED 21 AUGUST 2013

THIS PO AMENDMENT IS BEING ISSUED TO ADD THE COST OF PROVIDE ADDITIONAL (SCOPE)

PREVIOUS APPROVED P.O VALUE SR. 1,380,000.00 CHANGE DUE TO THIS AMMENDNENT SR. 165,000.00

REVISED ORDER VALUE SR. 1,545,000.00

THIS PO AMENDMENT (AMENDMENT # 3) IS ISSUED FOR THE ADDITIONAL WORK COMPLETED BY ALI MOHAMMED AL-URF TRADING EST.; RELOCATION OF ANNUNCIATOR FROM OLD CCR TO NEW CCR WHICH SALL BE COMPLETED ON 15 SEPTEMBER 2013.

"

GAS JUBAIL ISSUED NEW PR# 11955131 SAR 165,000.00 FOR ADDITIONAL WORK (12% OF THE ORIGINAL PO).

# REFERENCE

1.,,CHANGE ORDER AUTHORIZATIONS.

2.,, ALI MOHAMMED AL-URF COST CHANGE ORDER .

## PAYMENT TERMS:

THE PAYMENT TERMS ARE AMENDED WITH THE NEW COST AS THE FOLLOWING

PAYMENT SHALL BE AS FOLLOWS:

SR. 165,000.00

WILL BE PAID UPON SUBMITTING;
- AN INVOICE FOR THE AMOUNT <(>,<)>
- A CERTIFICATE ISSUED BY PROJECT SITE COORDINATOR CONFIRMING SUCCESSFUL COMPLETION OF THE CHANGE ORDER.

## ALL INVOICES SHOULD BE:

SUBMITTED THROUGH SABIC WEB BY LOGGING ON SUPPLIER PORTAL (HTTPS://SUPPLIER.SABIC.COM)

FOR INQUIRY:

TEL. +966 3 345 3099 FAX: +966 3 347 0703 E-MAIL: AP@SABIC.COM

ALL OTHER TERMS AND CONDITIONS WILL REMAIN SAME.

AMENDMENT # 2 DATED 03 JUNE 2013

THIS PO AMENDMENT IS BEING ISSUED TO AMEND THE FOLLOWING MODIFICATIONS IN PAYMENT TERMS;

1. IN CLAUSE "PAYMENT TERMS", PLEASE READ

PAYMENT SHALL BE LUMP SUM PRICE OF SAR 1,380,000.00 (ONE MILLION THREE HUNDRED EIGHTY THOUSAND SAR ONLY). SCHEDULED AS FOLLOWING:

A. 20% OF PO VALUE (SAR 276,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING EST.'S SUBMITTING;

- AN INVOICE FOR THE AMOUNT<(>,<)>
- AN INVOICE FOR THE AMOUNT<(>,<)>
- A CERTIFICATE ISSUED BY PROJECT SITE COORDINATOR VERIFYING THAT FIRST
MATERIALS BATCH COVERED BY THIS PO HAVE BEEN RECEIVED COMPLETELY IN LINE WITH SPECIFICATIONS AND STANDARDS REFERRED IN "SOW" PACKAGE

B. 30% OF PO VALUE (SAR 414,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING EST,'S SUBMITTING;

- AN INVOICE FOR THE AMOUNT<(>,<)>
- A CERTIFICATE ISSUED BY PROJECT SITE COORDINATOR VERIFYING THAT ALL MATERIALS COVERED BY THIS PO HAVE BEEN RECEIVED COMPLETELY IN LINE WITH SPECIFICATIONS AND STANDARDS REFERRED IN "SOW" PACKAGE.

### C. 40% OF PO VALUE (SAR 552.000.00)

MONTHLY PROGRESSIVE PAYMENTS SHALL BE NET FORTY FIVE (45) DAYS, ON ALL MOHAMMED AL-URF TRADING EST,'S SUBMITTING;

- ORIGINAL INVOICE<(>,<)>
- A CERTIFICATE FROM THE END USER CONFIRMING THAT ALL THE JOBS DESCRIBED IN ABOVE ORIGINAL INVOICE HAVE BEEN COMPLETED WITHIN PREVIOUS MONTH IN LINE WITH ALL DOCUMENTS AND DRAWINGS REFERRED IN THE SCOPE OF WORK AND AGREED DURING THE COURSE OF ORDER FINALIZATION SUBMITTED BY THE CONTRACTOR AND ACCEPTED BY THEM.

NOTE: NOT MORE THAN ONE INVOICE WILL BE PAYABLE IN A MONTH

D. 10% OF PO VALUE (SAR 138,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING EST.'S SUBMITTING;

- AN INVOICE FOR THE AMOUNT<(>,<)>
   FINAL ACCEPTANCE CERTIFICATE ISSUED BY PROJECT ENGINEER VERIFYING THAT COMMISSIONING HAVE BEEN COMPLETED SUCCESSFULLY AND ALL REQUIRED DRAWINGS AND DOCUMENTS HAVE BEEN RECEIVED COMPLETELY<(>,<)>
- AN UNCONDITIONAL AND IRREVOCABLE PERFORMANCE BOND ISSUED BY A SAUDI BANK IN KINGDOM OF SAUDI ARABIA, EQUAL TO 10% OF THE PURCHASE ORDER AMOUNT TO COVER TWELVE (12) MONTHS FROM THE COMPLETION DATE OF
- COMMISSIONING OF THIS PROJECT.

   A CERTIFICATE ISSUED BY GAS "ISD-INDUSTRIAL SECURITY DEPARTMENT"
  CONFIRMING COMPLETE RECEIPT OF ALL "IDS" ISSUED TO CONTRACTOR REGARDING SUBJECT PURCHASE ORDER.
- COPY OF CERTIFICATE FROM "THE DEPARTMENT OF ZAKAT AND INCOME TAX" CONFIRMING ZAKAT & INCOME TAX PAID FOR THE PREVIOUS YEAR.

## REFERENCE

1- EMAIL FROM PROJECT ENGINEER MR. NOOR A. SHACHI CONFIRM RECEIVING ALL RELAVENT MATERIALS RECEIVED BY GAS JUBAIL DATED ON 21 MAY, 2013.

ALL OTHER TERMS AND CONDITIONS WILL REMAIN SAME.

## PROJECT PURCHASE ORDER

No. 4501568267 | Date : 22.12.2013 | Page 12. of 13.



audi Basic Industries Corporation SABIC) ilobal Procurement Services O Box 11115 Jubail Industrial City 31961

## 5.0 TRAINING:

- 5.1 The Contractor shall provide training to Hadeed technical personnel, as appropriate.
- 6.0 PERIODICAL PROGRESS REPORTS:
- 6.1 The Contractor shall keep the Contracts Specialist of SABIC Global Procurement well as the Project Engineer of IABIC, posted with the progress of the Project, on a monthly basis, in the first week of every month.
- 6.2 This is an essential condition of this Project Purchase Order.

### 7.0 ORDER ACCEPTANCE:

- 7.1 This P.O is sent through EDI system. Within three (3) days from receipt of this order, the contractor shall acknowled a the buyer (preferably through e-mail janardanag@sabic.com ), receipt and convey an acceptance of this Order.
- 7.2 Failure to convey acceptance of this order within the said period shall be deemed as an acceptance of the Purchase order in toto.
- THE DELIVERY DATE STIPULATED AT THE END OF THIS PURCHASE ORDER IS THE WORK COMPLETION DATI

WISH YOU A SAFE, SUCCESSFUL AND TIMELY EXECUTION OF THE PROJECT \*

						Currency SAR
Item	Material Description	Order Qty.	Unit	Del. Date	Price per unit	Net value
00010	Tank Foundation,	1 piping, electrical wor	Activ.un	it 31-Jan-20	0152,720,000.00	2,720,000.00
	Shipping Instructio Gross Price Absolute discount	ns Free delivered / Tr	uck		SAR	2,878,456.00 158,456.00-
0 900	1 Certified	SAI current	Standard Ter	rms and Condition	is will apply	

PROJECT PURCHASE ORDER No. 4501568267 | Date : 22.12.2013 | Page 13 of 13



audi Basic Industries Corporation SABIC) Ilobal Procurement Services 'O Box 11115 Jubail Industrial City 31961

						Currency SAR
Item	Material Description	Order Qty.	Unit	Del, Date	Price per unit	Net value
	Net value incl.				SAR	2,720,000.00
he ite	m covers the following s 5009839 1 LOT Relevant Value	EXECU	JTE_PROJE ,456.00	ECT:CIVIL		2,878,456.00 2,878,456.00
	Total PO Value Actual Cost of Order			SAR SAR	2,878,456.00 2,720,000.00	

Saudi Basic Industries Corporation (SABIC)

SUPPLY MANAGEMENT ORGANIZATION (SMO)

P.O Box 11115 Jubail Industries City 31961 PO No. 4501308468| Date: 08/09/2012

Vender Number : 0000503963

Vendor name : ALI MOHAMMED AL-URF TRADING EST.

SABIC Ref No.: 6001045879 Ref. Quotation #:

DDP SITE DELIVERY AT GAS Delivery Term

Terms of payment

Bill to Address SABIC Buyer Attention Attn: Accounts Payable Dept. GHANNAM AL-GHANNAM MOHAMMED ASIF SABIC JUBAIL HQ Buidg. ALFANATEER, P.O.Box 10040 Jubail Industrial City 31961 Tel.: 0504971895 966133506374 +966133506111 Fax: 0133632386 GHANNAMGM@SABIC.COM

tem	Material	Order Qty	Unit	Del. Date	Price per unit	Net value
00010		1.000	AU	30/04/2013	1380000.00 SAR	1380000.00 SAR
1	LSTK serv	ices for alaran	annur	sciator		

AMENDMENT # 2 DATED 03 JUNE 2013

THIS PO AMENDMENT IS BEING ISSUED TO AMEND THE FOLLOWING MODIFICATIONS IN PAYMENT TERMS,

1. IN CLAUSE "PAYMENT TERMS", PLEASE READ

PAYMENT SHALL BE LUMP SUM PRICE OF SAR 1,380,000.00 (ONE MILLION THREE HUNDRED EIGHTY THOUSAND SAR ONLY). SCHEDULED AS FOLLOWING:

A. 20% OF PO VALUE (SAR 276,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING

EST, S SUBMITTING;

- AN INVOICE FOR THE AMOUNT,

- A CERTIFICATE ISSUED BY PROJECT SITE COORDINATOR VERIFYING THAT FIRST. MATERIALS BATCH COVERED BY THIS PO HAVE BEEN RECEIVED COMPLETELY IN LINE WITH SPECIFICATIONS AND STANDARDS REFERRED IN "SOW" PACKAGE

B. 30% OF PO VALUE (SAR 414,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING

EST, 'S SUBMITTING,'
- AN INVOICE FOR THE AMOUNT,
- A CERTIFICATE ISSUED BY PROJECT SITE COORDINATOR VERIFYING THAT ALL
MATERIALS COVERED BY THIS PO HAVE BEEN RECEIVED COMPLETELY IN LINE WITH
SPECIFICATIONS AND STANDARDS REFERRED IN "SOW" PACKAGE.

### C. 40% OF PO VALUE (SAR 552,000.00)

MONTHLY PROGRESSIVE PAYMENTS SHALL BE NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING EST.'S SUBMITTING;

- ORIGINAL INVOICE,
- A CERTIFICATE FROM THE END USER CONFIRMING THAT ALL THE JOBS DESCRIBED IN ABOVE ORIGINAL INVOICE HAVE BEEN COMPLETED WITHIN PREVIOUS MONTH IN LINE WITH ALL DOCUMENTS AND DRAWINGS REFERRED IN THE SCOPE OF WORK AND AGREED DURING THE COURSE OF ORDER FINALIZATION SUBMITTED BY THE CONTRACTOR AND ACCEPTED BY THEM.

NOTE: NOT MORE THAN ONE INVOICE WILL BE PAYABLE IN A MONTH

D. 10% OF PO VALUE (SAR 138,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS, ON ALI MOHAMMED AL-URF TRADING

EST.'S SUBMITTING;

- AN INVOICE FOR THE AMOUNT,

- FINAL ACCEPTANCE CERTIFICATE ISSUED BY PROJECT ENGINEER VERIFYING THAT COMMISSIONING HAVE BEEN COMPLETED SUCCESSFULLY AND ALL REQUIRED DRAWINGS AND DOCUMENTS HAVE BEEN RECEIVED COMPLETELY

AN UNCONDITIONAL AND IRREVOCABLE PERFORMANCE BOND ISSUED BY A SAUDI BANK IN KINGDOM OF SAUDI ARABIA, EQUAL TO 10% OF THE PURCHASE ORDER AMOUNT TO COVER TWELVE (12) MONTHS FROM THE COMPLETION DATE OF

COMMISSIONING OF THIS PROJECT

- A CERTIFICATE ISSUED BY CAS "ISD-INDUSTRIAL SECURITY DEPARTMENT"
CONFIRMING COMPLETE RECEIPT OF ALL "IDS" ISSUED TO CONTRACTOR REGARDING SUBJECT PURCHASE ORDER.
- COPY OF CERTIFICATE FROM "THE DEPARTMENT OF ZAKAT AND INCOME TAX"

CONFIRMING ZAKAT <(>&<)> INCOME TAX PAID FOR THE PREVIOUS YEAR.

1- EMAIL FROM PROJECT ENGINEER MR. NOOR A. SHACHI CONFIRM RECEIVING ALL RELAVENT MATERIALS RECEIVED BY GAS JUBAIL DATED ON 21 MAY, 2013.

ALL OTHER TERMS AND CONDITIONS WILL REMAIN SAME.

Delivery Address

Gas Jubail National Industrial Gases Co. P.O. Box 10110 31961 Al-Juball 165000.00 SAR 165000.00 SAR 15/09/2013 00020 1.000 AU Relocation of Annunciator to New CCR Relocation of Annunciator from old CCR to new CCR Noor Shachi GAS Site Project Tel. 357 5764 Email: shachin@sabic.com This PR belongs to GAS Alarm Annunciator Project (AF-1032027 , PO # 4501308468). The job is being carried out by AMACO. This PR is for additional job on this project. Delivery Address National Industrial Gases Co. P.O. Box 10110 31961 Al-Juball

**Total PO Value** 1545000.00 SAR Actual Cost of Order 1545000.00 SAR

PAYMENT TERMS:

PAYMENT SHALL BE LUMP SUM PRICE OF SAR 1,380,000.00 (ONE MILLION THREE HUNDRED EIGHTY THOUSAND SAR ONLY). SCHEDULED AS FOLLOWING:

A. 20% OF PO VALUE (SAR 275,000.00)

WILL BE PAID NET FORTY FIVE (45) DAYS AFTER ORDER ACKNOWLEDGEMENT, AS ADVANCE PAYMENT, ON ALL MOHAMMED AL-URF TRADING EST.'S SUBMITTING;

- AN INVOICE FOR THE AMOUNT<(>,<)>
- AN UNCONDITIONAL AND IRREVOCABLE BANK GUARANTEE ISSUED BY A SAUDI BANK IN KINGDOM OF SAUDI ARABIA FOR THE SAME AMOUNT, VALID TILL ONE MONTH AFTER THE COMPLETION DATE OF SUCCESSFUL COMMISSIONING OF THIS PROJECT <(>,<)>

B. 30% OF PO VALUE (SAR 414,000.00)

31 Dec 2015, as recommended by SABIC's Project Engineer<(>,<)>Mr. Ferdinand, vide his e-mail of Sunday, October 18, 2015 10:35 AM.

This extension, however, is not to be construed as an extension of contractual Project Completion Date. Dt. 23 Apr 2015

Extended the validity date of the Purchase Order till 30 Oct 2015, as recommended by SABIC's Project Engineer<(>,<)>Mr. Ferdinand, vide his e-mail of Thu 4/23/2015 7:51 AM.

SABIC have pleasure in placing this Project Purchase order for upgrading of Discharge Lines of Sanitary Station at eighteen (18) locations of Saudi Iron & Steel Co. (Hadeed) covering design, engineering, delivery of goods on DDP, Hadeed Plant Site basis, unloading at Hadeed, leading, unpacking, installation complete in all respects, start-up, testing, conducting trial runs, commissioning, carrying out performance tests, handing over, training of Hadeed technical personnel at Hadeed, submission of technical dossier and guaranteeing quality of engg, materials and workmanship of the upgraded Discharge Lines throughout the Guarantee Period of twelve (12) months from the date of provisional acceptance thereof, as per the SCOPE OF SUPPLY & WORK and TERMS & CONDITIONS laid down hereunder:

Ali Mohammed Al-Urf Trading Est (AMACO), P. B. no. 2579, Al-Jubail 31951, Saudi Arabia is hereinafter referred to as the Supplier / Contractor.

## DOCUMENTS FOR REFERENCE:

- i) SABIC's Request for Quotation #6001395309 dt. 25 May 2014.
- ii) AMACO's Proposal # no. nil dt. nil.
- Post-bid technical clarifications and confirmations provided by AMACO during Technical Proposal clarification stage.
- iv) AMACO's updated Proposal # 001409-1 dt. 3 Sep 2014.
- E-mail of Wed 9/10/2014 1:27 PM of AMACO, informing of a revised price.
- 1.0 SCOPE OF SUPPLY & WORK OF THE CONTRACTOR:

The Scope of Supply & Work for upgrading of Discharge Lines of Sanitary Station at eighteen (18) locations of Saudi Iron & Steel Co.

(Hadeed)shall include but not be limited to design, engineering, delivery of goods on DDP, Hadeed Plant Site basis, unloading at Hadeed, leading, unpacking, installation complete in all respects, start-up, testing, conducting trial runs, commissioning, carrying out performance tests, handing over, training of Hadeed technical personnel at Hadeed, submission of technical dossier and guaranteeing quality of engg, materials and workmanship of the upgraded Discharge Lines throughout the Guarantee Period of twelve (12) months from the date of provisional acceptance thereof, all in accordance with the Scope of Supply & Work laid down hereunder, HADEED'S HEALTH AND SAFETY RULES FOR CONTRACTORS, "CONSTRUCTION SAFETY REGULATIONS" as issued by the Royal Commission, the communications exchanged between SABIC and AMACO during the bid clarification stage and SABICs Document # SQ-05-A4, Rev. 4 dt. 3 Nov 2012 containing SABIC's set of Standard Terms and Conditions of

The Scope of Supply & Work is more fully described in the attached Scope Document # AF-1321003-ITB-01 read together with post-bid technical clarifications and confirmations provided by AMACO.

- Compliance of Hadeed standard safety requirements.
   Compliance of Hadeed QA/QC standard requirements as specified in latest ITB specification.
- Compliance of Hadeed Mechanical and electrical engineering standard requirements and site condition as mentioned in latest ITB
- 1.4 The Contractor should submit to SABIC, Manufacturer's Tests and Inspection Reports.
- 1.5 The Contractor shall be responsible for supply of all necessary equipment and materials, services as well as manpower to complete the work in an orderly and efficient manner to the full satisfaction of SABIC and complying with the specifications set out in this Scope of Supply & Work.
- 1.6 The Contractor shall be responsible for all facilities needed for his labor (medical care, transportation, etc.). The work shall be performed without any disturbance to normal activities at HADEED Gates and Plant. The Contractor shall submit a detailed Installation, Implementation and Commissioning Plan.
- 1.7 The Contractor shall take every precaution to supervise the work to ensure that there is no damage to the existing equipment. Any damage will be the Contractor's responsibility. All installation team members shall be professionals. Supervision of the work and the project management is totally the Contractor's responsibility.
- 1.8 Installed equipment, Panels, Cables, etc. shall be labeled with Labels according to HADEED's standards and designations, types, size of labels and characters and how to be fixed shall be discussed with SABIC's Project Engineer.

2.0 TERMS AND CONDITIONS:

- 2.1 HADEED'S HEALTH AND SAFETY RULES AND SAFETY PROCEDURES are applicable to this Purchase Order.
- 2.2 The set of standard terms and conditions of contract as contained in SABICs document, SQ-05-A4, Rev.4 dt. 3 Nov 2012 shall be applicable to this Project Purchase Order.
- 2.3 In the event of any inconsistency between the terms stipulated herein and the standard terms & conditions contained in SABIC's doc # SQ-05-A4, 12 May 08, Rev.3, the terms stipulated herein shall prevail over the Standard Terms.
- 3.0 INCOTERM: DDP, Hadeed Plant Site.

## 4.0 DELIVERY & WORK COMPLETION SCHEDULE:

- 4.1 Pl submit basic engineering drawings for obtaining an approval of SABIC, within four (4) weeks from the date of receipt of this Purchase Order.
- 4.2 On-site installation, start-up, testing, conducting trial runs, commissioning, carrying out performance tests, training of Hadeed tech. personnel and handling over shall be completed within thirty two (32) weeks from the date of receipt of this Purchase Order.
- 4.3 The said schedules are the ESSENCE of this Purchase Order.
- 4.4 In the event of any delay in completion and handing over of the Project, for reasons attributable to the Contractor, SABIC shall be entitled to recover Liquidated Damages @ two (2)% of the contract price, per each week or part of week of delay.

## 5.0 SABIC'S PROJECT ENGINEER AT HADEED:

Mr. Ferdinand Barral
Project Engineer<(>,<)>
HADED Site Projects<(>,<)>
Saudi Basic Industries Corporation
P.O Box 10040
Jubail 31961
Saudi Arabia
T +966 (13) 357 1599
F +966 (13) 358 9896
E Barralf@SABIC.com

## 6.0 PURCHASE ORDER PRICE:

6.1 The value of this Purchase Order, for the SCOPE OF SUPPLY & WORK as described above and for a full and satisfactory execution of this Project, is SAR 2,545,000/- (SAR TWO MILLION FIVE HUNDRED AND FORTY FIVE THOUSAND ONLY) on a fixed, lump sum and turnkey price basis.

6.2 The Purchase Order price shall remain firm during the tenure of this Purchase Order and not be subject to any variation whatsoever.

### 7.0 TERMS OF PAYMENT:

- 7.1 An amount of SAR 254,500/- (SAR TWO HUNDRED FIFTY FOUR THOUSAND AND FIVE HUNDRED ONLY), representing ten (10) per cent of Purchase Order price, upon the contractor submitting
- (i) An unconditional acceptance of this Purchase Order<(>,<)>
  (ii) An invoice for the amount through SABIC Supplier Portal and
  (iii) A Bank Guarantee, for an equal value, valid till completion of
  delivery of goods, as per a specimen provided by SABIC.
- 7.2 Another amount of SAR 254,500/- (SAR TWO HUNDRED FIFTY FOUR THOUSAND AND FIVE HUNDRED ONLY), representing another ten (10) per cent of Purchase Order price, upon receipt and acceptance of basic engineering drawings, subject to your submission of an invoice for the amount.
- 7.3 An amount of SAR 1,272,500/- (SAR ONE MILLION TWO HUNDRED SEVENTY TWO THOUSAND AND FIVE HUNDRED ONLY), representing fifty (50) per cent of Purchase Order price, upon delivery of the complete lot of goods on DDP, Hadeed Plant Site basis, in not more than two installments, subject to your submission of an invoice pertaining to each lot of delivery, along with supporting documents and Manufacturer's Tests and Inspection Reports.
- 7.4 An amount of SAR 254,500/- (SAR TWO HUNDRED FIFTY FOUR THOUSAND AND FIVE HUNDRED ONLY), representing ten (10) per cent of Purchase Order price, upon installation, commissioning and provisional acceptance of the Installation, subject to your submission of an invoice for the amount.
- 7.5 The balance amount of SAR 509,000/- (SAR FIVE HUNDRED AND NINE THOUSAND ONLY), representing the balance twenty (20) per cent of Purchase Order price, up on closure of punch points, submission of a technical dossier, imparting training to Hadeed technical personnel and final acceptance of the Installation, subject to your submission of
- (i) an invoice for the amount<(>,<)>
- (ii) a Certificate issued by the Project Engineer to the effect that the upgraded Discharge Lines Installation has been accepted.
- (iii) A certificate issued by Project Engineer to the effect that all the final Drawings including as-built drawings, Inspection & Tests Reports etc. as enlisted in the Scope Document have been received and accepted and
- (iv) A bank guarantee for a value of ten (10) per cent of the Purchase Order price, valid till end of guarantee period, as per a specimen

### provided by SABIC.

- 7.5 All the payments would be effected within sixty ~ sixty six (60 ~ 66)) days from the date of Service Entry Sheet, subject to submission of relevant invoice.
- 7.6 All bank charges on account of bank guarantees have to be borne by the contractor.

## 8.0 INVOICE INSTRUCTION:

8.1 In the first place, please send a copy of invoice to the Project Engineer for creating a SERVICE ENTRY SHEET in SABIC's SAP System. Pl also send one copy to the Contracts Specialist.

On receipt of confirmation from the Project Engineer that a Service Entry Sheet has been created in SABICs SAP System, pl submit invoice through SABIC Supplier Portal.

### Contractor's responsibilities:

- a) SABIC Purchase Order Number (PO #) must be referred to in Invoice.
- b) Invoice Quantity & Price should agree with SABIC Purchase Order.

## 9.0 GUARANTEE PERIOD:

- 9.1 The contractor shall guarantee the upgraded Discharge Lines Installation quality of design, engineering, materials and workmanship, for a period of twelve (12) months from the date of provisional acceptance thereof.
- 9.2 The contractor shall perform the works under this contract according to contract specifications/codes and high standards with reasonable diligence, efficiency and care, as well his own inspection and investigation of the project in a manner consistent with generally acceptable standards of good practice.
- 9.3 Unless otherwise expressly provided herein, supplier guarantees that all materials and equipment incorporated into the permanent works shall be new and shall conform to the specifications, drawings, samples and other descriptions as set forth in this agreement or provided by supplier and approved by SABIC or its affiliate; and where not specified, such materials and equipment shall be of the most suitable grade of their respective kinds for their intended use; and all workmanship shall be in strict accordance with this agreement and with sound engineering and construction practices prevailing in this field. Subject to the provisions hereof, the contractor guarantees the permanent works against defects in engineering, materials, equipment and workmanship furnished or performed under this agreement for a period as mentioned below, after initial acceptance by SABIC or its affiliate, for a period of twelve (12) months from final acceptance, for design,

engineering, material / equipment, quality of materials and workmanship thereof.

- 9.4 Further, the supplier expressly guarantees that the maintenance and operating instructions as provided to SABIC will be adequate to operate safely & maintain the works throughout its intended life.
- 9.5 If any defect and/or malfunction develops during the said guarantee period of twelve (12) months due to defective design, configuration, materials or workmanship, of the supplier or sub supplier or from any act or omission of the supplier or sub supplier) the contractor shall promptly respond within twenty four hours, at the written request of SABIC or its affiliate to promptly rectify all defects or malfunction at his own cost to bring the works back to normal operation within the shortest possible period of time. Rectification includes replacement of the defective parts.
- 9.6 For critical cases supplier shall respond within four hours from written request.
- 9.7 In the event that the contractor fails to rectify the defect/malfunction to the satisfaction of SABIC within fourteen (14) days of Issue of notice by HADEED/SABIC or such other agreed periods or if the loss to the SABIC Affiliate due to the shortfall/non-performance of the works or portion(s) of the works is more than the cost of rectification, then SABIC shall have the right to make necessary rectification or have it corrected by a third party at the Contractor's risk and recover the costs from the contractor. Shall this be necessary, it will not affect the guarantee period.
- 9.8 In case the supplier receives /is entitled to guarantees beyond the guarantee period mentioned above, then the supplier shall pass-on to SABIC the benefits of such guarantees.
- 9.9 Contractor's guarantee shall not be applicable in case of damages/maifunctions caused by the faulty operations by HADEED or its affiliate or its designated operators not conforming to the operating instructions provided by the contractor.
- 9.10 The contractor shall provide a guarantee certificate on his letterhead. Also, the contractor should present his method and procedure of responding to guarantee claims
- 9.11 None of the above provisions shall deprive HADEED and SABIC of any of their rights and claims as specified in any other part of the contract documents.
- 10.0 PROJECT EXECUTION, MANAGEMENT & ACCEPTANCE:
- 10.1 The supervision of the work in all project stages and the project management shall be totally the Contractor's responsibility.
- 10.2 The Contractor shall conduct in advance a detailed survey in HADEED and shall prepare the project schedule which shows clearly the

start of the work, the milestones and the Schedules for installation, commissioning and handing over of the Installation. A detailed work Procedure including technical specifications, functional, operation, testing and commissioning, trouble shooting and calibration procedures / description shall be provided to SABIC'S Project Engineer in advance. Contractor's Project Organization Chart should also be provided to SABIC in advance.

- 10.3 The sequence of events and scope of work shall be described for consecutive project stages. The phases of the project development shall be as following:
- a) design, engineering, obtaining approval of basic engg Drawings <(>,<)>

- b) delivery of goods at Hadeed project site<(>,<)>
  c) installation, start-up, testing, conducting trial runs,
  commissioning, carrying out performance tests, handing over
- d) training of Hadeed technical personnel at Hadeed, if any<(>,<)>
- e) submission of technical dossier f) provisional Acceptance of the Installation
- g) final acceptance of the Installation

Upon completion of installation of the equipment, the Contractor shall start up the operation and perform all necessary Performance Tests. The said Performance Tests shall be performed by the Contractor in the presence of SABIC's Project Engineer.

- 10.4 Commissioning shall include the following, as applicable:

- Testing all links and connections
   Testing of passive functions
   Testing of Mechanical operations
- \* Integration tests, if any
- \* Trial Runs
- Commissioning
- \* Carrying out Performance Tests
- \* proving performance guarantees, if any.

During the trial run, optimization work to be carried out until the set features are achieved as defined in SABIC's Scope Document.

## 11.0 MAINTENANCE SUPPORT:

- 11.1 The Contractor should provide detailed Maintenance Plan including time, procedure, trouble shooting, calibration, etc.
- 11.2 Items sent for repair, if any, must be immediately replaced to keep the equipment in operation without interruption.

## 12.0 DOCUMENTATION:

12.1 The Contractor shall provide all drawings, layouts, diagrams and as-built drawings according to SABIC/HADEED's standards, as laid down in the Scope Document.

### 13.0 CONSTRUCTION SAFETY:

- 13.1 The Contractor shall comply with all clauses of the "Construction Safety Regulations" as issued by the Royal commission "HADEED Health and Safety rules for Contractors". Following are the lists of HADEED's ISD minimum requirements prior to execution of the project:
- 13.2 Contractor shall appoint a Safety Representative for the project and the Safety Representative shall be present on site during the execution of the project.
- 13.3 The Contractor shall submit a safety program based on the scope of work to the ISD / Safety section for review and subsequent acceptance. The safety program shall contain the following:

Cover Page indicating Contractor's name, project title, Contract / P.O. no.# and name of safety representative.

List of Safety Subjects that are contained in the safety program.

Statement of adherence to HADEED safety procedures.

Details of specific safety requirement to be followed by employees based on item 3, which are applicable to scope of work.

Statement and verification that all employees working on the project have been trained on the content of the safety program.

Name, sign and date of Safety program.

Received Safety Briefing from Safety section before starting of work

Contractor shall not start with the work until the Safety Section issues an "Authorization to Work Certificate".

14.0 INSURANCE COVERAGE:

- 14.1 The Contractor shall fully implement all relevant provisions of the Article 18 of SABICs Doc, SQ-05-A4, Rev.4, 3 Nov 2012, with respect to all terms of Insurance including General Liability Insurance Coverage, Workmen compensation, Automobile Insurance etc. 15.0 TRAINING:
- 15.1 The Contractor shall provide training to Hadeed technical personnel, as appropriate.
  17.0 PERIODICAL PROGRESS REPORTS:
- 17.1 The Contractor shall keep the Contracts Specialist of SABIC -Global Procurement well as the Project Engineer of SABIC, posted with the progress of the Project, on a monthly basis, in the first week of every month.

17.2 This is an essential condition of the Contract. 18.0 ORDER ACCEPTANCE:

18.1 This P.O is sent through EDI system. Within three (3) days from receipt of this order, the contractor shall acknowledge to the buyer (preferably through e-mail - janardanag@sabic.com ), receipt and convey an acceptance of this Order.

18.2 Failure to convey acceptance of this order within the said period shall be deemed as an acceptance of the Purchase Order in toto.

// THE DELIVERY DATE STIPULATED AT THE END OF THIS PURCHASE ORDER IS THE WORK COMPLETION DATE // WISH YOU A SAFE, SUCCESSFUL AND TIMELY EXECUTION OF THE PROJECT \*

## PROJECT PURCHASE ORDER

No. 4501568267 | Date : 22.12.2013 | Page 1 of 13



Saudi Basic Industries Corporation (SABIC) Global Procurement Services

P.O Box 11115 Jubail Industrial City 31961

Vendor Number

Vendor Name

ALI MOHAMMED AL URF TRADI

AMACO

Vendor Address

KING FAISAL STREET JUBAIL ESR

SA 31951

Your Ref No.

: QTNENG812513

Our Ref No.

8001256348 DDP HADEED PLANT SITE

Delivery Term INCOTERMS

Terms of payment:

YARRY BOOOD 22.12 3213493412 2015MADI +966133506375

Telephone No. Fax Number

+966133506111

As Agreement

Email Address

JANARDANAG@SABIC.COM

Attention: P. P. ABDUL RAHIM

Tel.: 0504971895 Fax: 0133632386

Jelivery Address :

Company Hadeed Saudi Iron & Steel Co. PO Box 10053 31961 Al-Jubnil

Bill to Address:

For Invoice Submission or Inquiry:

https://supplier.sabic.com/ Contact address:

Saudi Basic Industries Corporation

PO Box 10040

Jubail Ind. City # 31961, SAUDI ARABIA

is Purchase Order covers materials/services detailed hereunder, all in accordance with the terms and conditions as set I rewith,including all numerated attachments which form part of this order.

livering our order on time will give a positive performance measurement to your firm by SABIC & complying to SABIC sa ocedure when delivering materials/services to our plants is a must to continue doing business with SABIC.

......

I the terms and conditions of this Project Purchase Order maining the same, extended the validity period till I Dec, 2015, as sought for by Mr Ferdinand Barral, vide his 

I the terms and conditions of this Project Purchase Order maining the same, extended the validity period till 5 Oct, 2015, as sought for by Mr Ferdinand Barral, vide his

SAI current Standard Terms and Conditions will apply

sO 9001 Certified

### 2.0 CONTRACT PRICE:

AS A FIRM AND FULL COMPENSATION TO THE CONTRACTOR FOR THE COMPLETE PERFORMANCE OF THE WORK, COMPLIANCE WITH ALL TERMS AND CONDITIONS BY THE CONTRACTOR, AND ALL OBLIGATIONS INCURRED IN OR APPLICABLE TO CONTRACTOR'S PERFORMANCE OF THE WORK, PAYMENT SHALL BE LUMP SUM TURNKEY PRICE OF SAR 1,380,000.00 (ONE MILLION THREE HUNDRED EIGHTY THOUSAND SAR ONLY).

### PRICE BREAKDOWN AS FOLLOWING:

- ENGINEERING/ DESIGN,,SAR 100,000.00,
- RTK ANNUNICATOR SYSTEM,,SAR 800,000.00 FAT ,,,,SAR 30,000.00
- INSTALLATION & COMISSIONING, SAT AND DOCUMENTATION SAR 450,000.00

- TOTAL,,,,SAR 1,380,000.00

THE UNIT RATES AND QUANTITIES ARE INFORMATIVE ONLY AND DOES NOT RELIEF CONTRACTOR FROM THEIR RESPONSIBILITIES FOR COMPLETING THE PROJECT AS SPECIFIED IN THE SCOPE OF WORKS AND DRAWINGS ON TOTAL LUMP-SUM BASIS.

IT SHALL BE NOTED THAT THE ABOVE SCOPE AND CONTRACT PRICE IS FIXED ON LUMP-SUM BASIS AND ANY CHANGE DUE TO ADDITIONAL SCOPE BEYOND TEN (10.0%) PERCENT OF CONTRACT PRICE SHALL NOT BE UNDERTAKEN AND SHALL BE BROUGHT TO THE ATTENTION OF SABIC-PROCUREMENT (PROJECTS SECTION).

ALL MATERIALS TO BE UTILIZED IN THIS PROJECT ARE SUBJECT TO REVIEW AND APPROVAL OF SABIC.

## 3.0 GAS CONTACT PERSON:

FOR TECHNICAL CLARIFICATION, COORDINATION AND WORK EXECUTION WITHIN GAS, CONTACT PERSON IS;

Noor Ahmed Shachi Project Staff Engineer, E<(>&<)>PM Saudi Basic Industries Corporation P.O Box 10110 Jubail 31961 Saudi Arabia T +966 (3) 357 5764 F +966 (3) 358 4880 E shachin@SABIC.com

## 4.0 EXECUTION / PROJECT COMPLETION:

THE EXECUTION SCHEDULE OF THE PROJECT SHALL BE ON OR BEFORE MARCH 2013.

DUE TO ANY REASON NOT ATTRIBUTABLE TO SABIC, IF SUPPLIER DOES NOT BRING THE MATERIALS AS SCHEDULED, SABIC HAS THE RIGHT TO SUPPLY THE MATERIALS BY ANY OTHER SUPPLIER AT ALI MOHAMMED AL-URF TRADING EST.'S RISK AND EXPENSE.

### 5.0 DELAYS:

THE LIQUIDATED DAMAGES FOR DELAYS ATTRIBUTABLE TO THE CONTRACTOR IN COMPLETION OF WORK BEYOND EXECUTION SCHEDULE PERIOD, SHALL BE APPLIED AS FOLLOWING:

THE PENALTIES FOR DELAY ATTRIBUTABLE TO THE CONTRACTOR SHALL BE ONE (1) PERCENT OF THE TOTAL CONTRACT VALUE FOR EACH AND EVERY WEEK OF DELAY OR PART THEREOF BY WHICH THE COMPLETION DATE OF THE PROJECT IS EXCEEDED, BUT SHALL BE LIMITED TO TEN (10) PERCENT OF THE TOTAL CONTRACT VALUE.

NO DELAY WILL BE ALLOWED FOR ANY REASON OR PROPER JUSTIFICATION.

### 6.0 TERMS & CONDITIONS:

THIS ORDER PLACEMENT IS SUBJECT TO THE REQUIREMENTS IN SCOPE DOCUMENT AND SABIC "STANDARD PROCUREMENT TERMS AND CONDITIONS" DOCUMENT NO. SQ-05-A4, REV. 3 DATED 12 MAY 2008, AND SPECIAL TERMS GIVEN HEREIN.

## 7.0 GUARANTEE:

A. GUARANTEE PERIOD BEGINS ON THE DATE OF ACCEPTANCE OF THE WORKS AND EXPIRES TWELVE (12) MONTHS FROM THE COMPLETION DATE OF COMMISSIONING.

B. THE CONTRACTOR SHALL, WITH ALL POSSIBLE SPEED, RECTIFY ALL DEFECTS ARISING FROM DEFECTIVE DESIGN, MATERIALS OR WORKMANSHIP OF THE CONTRACTOR OR HIS SUB-CONTRACTORS OR FROM ANY ACT OF OMISSION OF THE CONTRACTOR THAT MAY APPEAR DURING GUARANTEE PERIOD.

C. AN ACCEPTANCE CERTIFICATE WILL BE ISSUED AFTER CLEARING OF DEFICIENCIES AND ACCEPTANCE BY USER DEPARTMENT. DURING THE AFOREMENTIONED PERIOD, THE CONTRACTOR SHALL PROMPTLY CORRECT AT HIS OWN COST ANY DEFICIENCY APPEARING IN THE WORK OR ANY ITEM SUPPLIED. A CORRECTION IN THE SENSE OF THIS SUB-ITEM INCLUDES THE REPLACEMENT OF THE DEFICIENT PARTS.

PROJECT PURCHASE ORDER No. 4501568267 | Date : 22.12 2013 | Page 2 of 13



Saudi Basic Industries Corporation SABIC) 3lobal Procurement Services 3.0 Box 11115 Jubail Industrial City 31961

⇒rnail of Thursday, August 27, 2015 3:05 PM.
1 <del>************************************</del>
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All the terms and conditions of this Project Purchase Order
emaining the same, extended the validity period till
30 Aug, 2015, as sought for by Mr Ferdinand Barral, vide his
I-mail of Tuesday, May 19, 2015 2:13 PM.
I ************************************
All the terms and conditions of this Project Purchase Order
emaining the same, extended the validity period till
15 May, 2015, as sought for by Mr Rushikesh Desai, vide his
5-mail of Mon 4/13/2015 12:40 PM.
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All the terms and conditions of this Project Purchase Order
emaining the same, extended the validity period till
15 Apr 2015, as sought for by Mr Rushikesh Desai, vide his
+mail of Mon 1/12/2015 12:49 PM.
\
WENDMENT # 3 DT. 11 Dec 2014:
CLAUSE NO. 7.4 RELATING TO STAGE PAYMENT IS AMENDED AS UNDER:
*OR
14 A
7.4 An amount of SAR 816,000/- (SAR EIGHT HUNDRED AND SIXTEEN THOUSAND ONLY), representing thirty (30) pent of Purchase Order price, upon installation, commissioning and provisional acceptance of the Installation, subject to submission of an invoice for the amount.
READ
4 An amount of SAR 816,000/- (SAR EIGHT HUNDRED AND SIXTEEN THOUSAND ONLY), representing thirty (30)
xent of Purchase Order price, against project progress, subject to your submission of an invoice for the amount.
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PROJECT PURCHASE ORDER No. 4501568267 | Date : 22.12.2013 | Page 2 of 13



laudi Basic Industries Corporation SABIC) Blobal Procurement Services 2.0 Box 11115 Jubail Industrial City 31961

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All the terms and conditions of this Pro	
emaining the same, extended the val	lidity period till
30 Aug, 2015, as sought for by Mr Fer	rdinand Barral, vide his
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All the terms and conditions of this Pr	niert Purchase Order
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	SA) ourrent Standard Terms and Conditions will apply
SO 9001 Certified	

#### 2.0 CONTRACT PRICE:

AS A FIRM AND FULL COMPENSATION TO THE CONTRACTOR FOR THE COMPLETE PERFORMANCE OF THE WORK, COMPLIANCE WITH ALL TERMS AND CONDITIONS BY THE CONTRACTOR, AND ALL OBLIGATIONS INCURRED IN OR APPLICABLE TO CONTRACTOR'S PERFORMANCE OF THE WORK, PAYMENT SHALL BE LUMP SUM TURNKEY PRICE OF SAR 1,380,000.00 (ONE MILLION THREE HUNDRED EIGHTY THOUSAND SAR ONLY).

#### PRICE BREAKDOWN AS FOLLOWING:

- ENGINEERING/ DESIGN,,SAR 100,000.00 ,,
- RTK ANNUNICATOR SYSTEM,,SAR 800,000.00
- FAT ,,,,SAR 30,000.00
- INSTALLATION & COMISSIONING, SAT AND DOCUMENTATION SAR 450,000.00

- TOTAL,,,,SAR 1,380,000.00

THE UNIT RATES AND QUANTITIES ARE INFORMATIVE ONLY AND DOES NOT RELIEF CONTRACTOR FROM THEIR RESPONSIBILITIES FOR COMPLETING THE PROJECT AS SPECIFIED IN THE SCOPE OF WORKS AND DRAWINGS ON TOTAL LUMP-SUM BASIS.

IT SHALL BE NOTED THAT THE ABOVE SCOPE AND CONTRACT PRICE IS FIXED ON LUMP-SUM BASIS AND ANY CHANGE DUE TO ADDITIONAL SCOPE BEYOND TEN (10.0%) PERCENT OF CONTRACT PRICE SHALL NOT BE UNDERTAKEN AND SHALL BE BROUGHT TO THE ATTENTION OF SABIC-PROCUREMENT (PROJECTS SECTION).

ALL MATERIALS TO BE UTILIZED IN THIS PROJECT ARE SUBJECT TO REVIEW AND APPROVAL OF SABIC.

#### 3.0 GAS CONTACT PERSON:

FOR TECHNICAL CLARIFICATION, COORDINATION AND WORK EXECUTION WITHIN GAS, CONTACT PERSON IS;

Noor Ahmed Shachi Project Staff Engineer, E<(>&<)>PM Saudi Basic Industries Corporation P.O Box 10110 Jubail 31961 Saudi Arabia T +966 (3) 357 5764 F +966 (3) 358 4880 E shachin@SABIC.com

#### 4.0 EXECUTION / PROJECT COMPLETION:

\*

THE EXECUTION SCHEDULE OF THE PROJECT SHALL BE ON OR BEFORE MARCH 2013.

DUE TO ANY REASON NOT ATTRIBUTABLE TO SABIC, IF SUPPLIER DOES NOT BRING THE MATERIALS AS SCHEDULED, SABIC HAS THE RIGHT TO SUPPLY THE MATERIALS BY ANY OTHER SUPPLIER AT ALI MOHAMMED AL-URF TRADING EST.'S RISK AND EXPENSE.

#### 5.0 DELAYS:

OID DELINIO.

THE LIQUIDATED DAMAGES FOR DELAYS ATTRIBUTABLE TO THE CONTRACTOR IN COMPLETION OF WORK BEYOND EXECUTION SCHEDULE PERIOD, SHALL BE APPLIED AS FOLLOWING:

THE PENALTIES FOR DELAY ATTRIBUTABLE TO THE CONTRACTOR SHALL BE ONE (1) PERCENT OF THE TOTAL CONTRACT VALUE FOR EACH AND EVERY WEEK OF DELAY OR PART THEREOF BY WHICH THE COMPLETION DATE OF THE PROJECT IS EXCEEDED, BUT SHALL BE LIMITED TO TEN (10) PERCENT OF THE TOTAL CONTRACT VALUE.

NO DELAY WILL BE ALLOWED FOR ANY REASON OR PROPER JUSTIFICATION.

#### 6.0 TERMS & CONDITIONS:

THIS ORDER PLACEMENT IS SUBJECT TO THE REQUIREMENTS IN SCOPE DOCUMENT AND SABIC "STANDARD PROCUREMENT TERMS AND CONDITIONS" DOCUMENT NO. SQ-05-A4, REV. 3 DATED 12 MAY 2008, AND SPECIAL TERMS GIVEN HEREIN.

## 7.0 GUARANTEE:

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A. GUARANTEE PERIOD BEGINS ON THE DATE OF ACCEPTANCE OF THE WORKS AND EXPIRES TWELVE (12) MONTHS FROM THE COMPLETION DATE OF COMMISSIONING.

B. THE CONTRACTOR SHALL, WITH ALL POSSIBLE SPEED, RECTIFY ALL DEFECTS ARISING FROM DEFECTIVE DESIGN, MATERIALS OR WORKMANSHIP OF THE CONTRACTOR OR HIS SUB-CONTRACTORS OR FROM ANY ACT OF OMISSION OF THE CONTRACTOR THAT MAY APPEAR DURING GUARANTEE PERIOD.

C. AN ACCEPTANCE CERTIFICATE WILL BE ISSUED AFTER CLEARING OF DEFICIENCIES AND ACCEPTANCE BY USER DEPARTMENT. DURING THE AFOREMENTIONED PERIOD, THE CONTRACTOR SHALL PROMPTLY CORRECT AT HIS OWN COST ANY DEFICIENCY APPEARING IN THE WORK OR ANY ITEM SUPPLIED. A CORRECTION IN THE SENSE OF THIS SUB-ITEM INCLUDES THE REPLACEMENT OF THE DEFICIENT PARTS.

PROJECT PURCHASE ORDER No. 4501568267 | Date : 22.12.2013 | Page 2 of 13



Saudi Basic Industries Corporation SABIC) 3lobal Procurement Services 2.O Box 11115 Jubail Industrial City 31961

-mail of Thursday, August 27, 2015 3:05 PM.
All the terms and conditions of this Project Purchase Order
emaining the same, extended the validity period till
30 Aug, 2015, as sought for by Mr Ferdinand Barral, vide his
2-mail of Tuesday, May 19, 2015 2:13 PM.
***************************************
All the terms and conditions of this Project Purchase Order
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15 May, 2015, as sought for by Mr Rushikesh Desai, vide his
e-mail of Mon 4/13/2015 12:40 PM.
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All the terms and conditions of this Project Purchase Order
remaining the same, extended the validity period till
15 Apr 2015, as sought for by Mr Rushikesh Desai, vide his
e-mail of Mon 1/12/2015 12:49 PM.
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AMENDMENT # 3 DT. 11 Dec 2014:
WIENDMENT # 3 DT. 11 DBG 2014.
CLAUSE NO, 7.4 RELATING TO STAGE PAYMENT IS AMENDED AS UNDER:
SCAUGE NO. 14 RELATING TO STAGE PATIENT TO ANELTODE AS GROUP
FOR
7.4 An amount of SAR 816,000/- (SAR EIGHT HUNDRED AND SIXTEEN THOUSAND ONLY), representing thirty (30)
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submission of an invoice for the amount.
submission of an invoice for the amount.
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7.4 An amount of SAR 816,000/- (SAR EIGHT HUNDRED AND SIXTEEN THOUSAND ONLY), representing thirty (30)
zent of Purchase Order price, against project progress, subject to your submission of an Invoice for the amount.
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SAI current Standard Terms and Conditions will apply
SO 9001 Certified

PROJECT PURCHASE ORDER
No. 4501568267 | Date : 22.12.2013 | Page 3 of 13



audi Basic Industries Corporation (ABIC) (obai Procurement Services (O Box 11115 Jubail Industrial City 31961

If the other terms and conditions of the	Purchase Order shall remain unaltered.
I acceptance of this Amendment.	
MENDMENT # 2 DT. 19 NOV 2014	
xtended the project completion date till commended by SABIC's Project Engine mail of Tue 11/18/2014 12:56 PM.	
If the other terms and conditions of this rder shall remain unaltered.	Project Purchase
	of this Amendment.
	E PAYMENT IS AMENDED AS UNDER:
OR	
2 Another amount of SAR 272,000/- (\$ or cent of Purchase Order price, upon no invoice for the amount.	SAR TWO HUNDRED SEVENTY TWO THOUSAND ONLY), representing ten (10) accept and acceptance of basic engineering drawings, subject to your submission (
EAD	
2 Another amount of SAR 272,000/- (S or cent of Purchase Order price, upon in an invoice for the amount.	SAR TWO HUNDRED SEVENTY TWO THOUSAND ONLY), representing ten (10) nobilization of men and machinery at Hadeed project sile, subject to your submissi
If the other terms and conditions of the I	Purchase Order shall remain unaltered.
our Mr.Tahir's e-mail of Wednesday, Sc 28/2014 9:48 AM refer.	optember 10, 2014 8:54 AM and SABIC's Project Engineer, Mr. Desai's e-mail of S
O 9001 Certified	SAI current Standard Terms and Conditions will apply
O 3001 Gertified	

No. 4501568267 | Date : 22.12.2013 | Page 4 of 13

Ar. R Desai, vide his e-mail of Sun 3/23/2014 7:52 AM.



laudi Basic Industries Corporation SABIC) Hobal Procurement Services 1.0 Box 11115 Jubail Industrial City 31961

ABIC have pleasure in placing this Project Purchase order for installation of a Waste Acid Storage Tank at Saudi Iron & 1 to (Hadeed) covering design, engineering, supply of goods excepting the Waste Acid Storage Tank (the Tank is a free ssue), on DDP, Hadeed Plant Site basis, unloading at Hadeed, leading, unpacking, installation complete with civil, struct nechanical, piping, electrical, instrumentation etc., start-up, testing, conducting trial runs, commissioning, carrying out erformance tests, handing over, training of Hadeed technical personnel at Hadeed, submission of technical dossier and uaranteeing quality of engg, materials and workmanship of the Installation throughout the Guarantee Period of twelve (12 nonths from the date of final acceptance thereof, as per the SCOPE OF SUPPLY & WORK and TERMS & CONDITIONS

II Mohammed Al-Urf Trading Est (AMACO), P. B. no. 2579, Al-Jubail 31951, Saudi Arabia is hereinafter referred to as the supplier / Contractor.

#### OCUMENTS FOR REFERENCE:

- SABIC's Request for Quotation # 6001256348 dt. 17 July 2013.
- ) AMACO's Proposal # QTN/ENG/HADEED/8125/13 dt. 18 Aug 2013.
- Correspondence exchanged between AMACO and SABIC#s Project Engineer during Technical Proposal clarification tage.
- E-mail of Thursday, November 07, 2013 10:33 PM of AMACO, informing of a revised price.
- ) E-mail of Mon 12/16/2013 1:40 PM of Mr. Mohammad Tahir of AMACO, informing of a revised price.
- .0 SCOPE OF SUPPLY & WORK OF THE CONTRACTOR:
- .1 The Scope of Supply & Work for installation of a Waste Acid Storage Tank at Hadeed shall include but not be limited t esign, engineering, supply of goods excepting the Waste Acid Storage Tank (the Tank is a free issue), on DDP, Hadeed lant Site basis, unloading at Hadeed, leading, unpacking, installation complete with civil, structural, mechanical, piping.

O 9001 Certified

SAI current Standard Torms and Conditions will apply

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Saudi Basic Industries Corporation SABIC)

**Hobal Procurement Services** 

2.O Box 11115 Jubail Industrial City 31961

electrical, instrumentation etc., start-up, testing, conducting trial runs, commissioning, carrying out performance tests, handing wer, training of Hadeed technical personnel at Hadeed, submission of technical dossier and guaranteeing quality of engg, naterials and workmanship of the Installation throughout the Guarantee Poriod of twelve (12) months from the date of final acceptance thereof, all in accordance with the Scope of Supply & Work laid down hereunder, HADEED'S HEALTH AND SAFETY RULES FOR CONTRACTORS, "CONSTRUCTION SAFETY REGULATIONS" as issued by the Royal Commission, he communications exchanged between SABIC and Tahseeb during the bid clarification stage and SABICs Document # SQ-05-A4, Rev. 4 dt. 3 Nov 2012 containing SABIC's set of Standard Terms and Conditions of Contract.

The Scope of Supply & Work is more fully described in the attached Scope Document # AF-0921095-ITB-03.

- Compliance of Hadeed standard safety requirements.

  Compliance of Hadeed QA/QC standard requirements as specified in latest ITB specification.
- Compliance of Hadeed Mechanical and electrical engineering standard requirements and site condition as mentioned in atest ITB specification.
- 1.4 The Contractor should submit to SABIC, Manufacturer#s Tests and Inspection Reports.
- 1.5 The Contractor shall be responsible for supply of all necessary equipment and materials, services as well as manpower to complete the work in an orderly and efficient manner to the full satisfaction of SABIC and complying with the specifications set out in this Scope of Supply & Work.
- 1.6 The Contractor shall be responsible for all facilities needed for his labor (medical care, transportation, etc.). The work shall be performed without any disturbance to normal activities at HADEED Gates and Plant. The Contractor shall submit a setailed Installation, Implementation and Commissioning Plan.
- 1.7 The Contractor shall take every precaution to supervise the work to ensure that there is no damage to the existing equipment. Any damage will be the Contractor's responsibility. All installation team members shall be professionals. Supervision of the work and the project management is totally the Contractor's responsibility.
- 1.8 Installed equipment, Panels, Cables, etc. shall be labeled with Labels according to HADEED's standards and fesignations, types, size of labels and characters and how to be fixed shall be discussed with SABIC's Project Engineer.
- 2.0 TERMS AND CONDITIONS:
- 2.1 HADEED'S HEALTH AND SAFETY RULES AND SAFETY PROCEDURES are applicable to this Purchase Order.
- 2.2 The set of standard terms and conditions of contract as contained in SABICs document, SQ-05-A4, Rev.4 dt. 3 Nov 2012 shall be applicable to this Project Purchase Order.
- 2.3 In the event of any inconsistency between the terms stipulated herein and the standard terms & conditions contained in

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SABIC's doc # SQ-05-A4, 12 May 08, Rev.3, the terms stipulated herein shall prevail over the Standard Terms.

- 1.0 INCOTERM: DDP, Hadeed Plant Site.
- 1.0 DELIVERY & WORK COMPLETION SCHEDULE:
- 1.1 Pl submit basic engineering drawings for obtaining an approval of SABIC, within four (4) weeks from the date of received his Purchase Order.
- 1.2 The goods, complete in all respects, shall be delivered within eight (8) weeks from the date of receipt of this Purchas Order.
- 1.3 On-site installation, start-up, testing, conducting trial runs, commissioning, carrying out performance tests, training of ladeed tech, personnel and handing over shall be completed within twenty (20) weeks from the date of receipt of this Purchase Order.
- 1.4 The said schedules are the ESSENCE of this Purchase Order.
- 1.5 In the event of any delay in delivery of the goods, for reasons attributable to the Contractor, SABIC shall be entitled to ecover Liquidated Damages @ two (2)% of the contract price, per each week or part of week of delay.
- 5.0 SABIC'S PROJECT ENGINEER AT HADEED:
- Vir. Rushikesh Desai
- Project Engineer,
- HADEED Site Projects,
- HADEED.

Jubail Industrial City 31961 Saudi Arabia

F +966 (13) 357 1100 Ext 2439

= +966 (13) 358 9896

E desair@SABIC.com

- 5.0 PURCHASE ORDER PRICE:
- 3.1 The value of this Purchase Order, for the SCOPE OF SUPPLY & WORK as described above and in full and faithful

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performance of the project, is SAR 2,720,000f- (SAR TWO MILLION SEVEN HUNDRED AND TWENTY THOUSAND ONLY). on a fixed, lump sum and turnkey price basis.

3.2 The Purchase Order price shall remain firm during the tenure of this Purchase Order and not be subject to any variation

#### 7.0 TERMS OF PAYMENT:

- 7.1 An amount of SAR 272,000/- (SAR TWO HUNDRED AND SEVENTY TWO THOUSAND ONLY), representing ten (10) per cent of Purchase Order price, upon the contractor submitting
- An unconditional acceptance of this Purchase Order,
   An invoice for the amount through SABIC Supplier Portal and
- (ii) A Bank Guarantee, for an equal value, valid till completion of delivery of goods, as per a specimen provided by SABIC.
- 7.2 Another amount of SAR 272,000:- (SAR TWO HUNDRED SEVENTY TWO THOUSAND ONLY), representing ten (10) per cent of Purchase Order price, upon receipt and acceptance of basic engineering drawings, subject to your submission of an invoice for the amount.
- 7.3 An amount of SAR 816,000/- (SAR EIGHT HUNDRED AND SIXTEEN THOUSAND ONLY), representing thirty (30) per cant of Purchase Order price, upon delivery of the complete lot of goods on DDP. Hadeed Plant Site basis, in not more than we lots, subject to your submission of an invoice pertaining to each lot of delivery, along with supporting documents and Vanufacturer#s Tests and Inspection Reports.
- 7.4 An amount of SAR 816,0001- (SAR EIGHT HUNDRED AND SIXTEEN THOUSAND ONLY), representing thirty (30) per ent of Purchase Order price, upon installation, commissioning and provisional acceptance of the installation, subject to your submission of an invoice for the amount.
- 7.5 The balance amount of SAR S44,000/- (SAR FIVE HUNDRED AND FORTY FOUR THOUSAND ONLY), representing the balance twenty (20) per cent of Purchase Order price, up on closure of punch points, submission of a technical dossier, mparting training to Hadeed technical personnel and final acceptance of the Installation, subject to your submission of
- i) an invoice for the amount
- ii) a Certificate issued by the Project Engineer to the effect that the Waste Acid Storage Tank Installation has been accepted.
- iii) A certificate issued by Project Engineer to the effect that all the final Drawings including as-built drawings, Inspection & Fests Reports etc. as enlisted in the Scope Document have been received and accepted and
- iv) A bank guarantee for a value of iten (10) per cent of the Purchase Order price, valid till end of guarantee period, as per a

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specimen provided by SABIC.

- 7.5 All the payments would be effected within sixty (60) days from the date of Service Entry Sheet, subject to submission of relevant invoice.
- 7.6 Down payment, however, would be effected within 21 days from the date of receipt of Bank Guarantee.
- 7.7 All bank charges on account of bank guarantees have to be borne by the contractor.

#### 3.0 INVOICE INSTRUCTION:

3.1 In the first place, please send a copy of invoice to the Project Engineer for creating a SERVICE ENTRY SHEET in 3ABIC's SAP System. Plaiso send one copy to the Contracts Specialist.

On receipt of confirmation from the Project Engineer that a Service Entry Sheet has been created in SABICs SAP System, plaubmit invoice through SABIC Supplier Portal.

Contractor's responsibilities.

- SABIC Purchase Order Number (PO #) must be referenced in Invoice.
- Invoice Quantity & Price should agree with SABIC Purchase Order.

#### 3.0 GUARANTEE PERIOD:

- 3.1 The contractor shall guarantee the Waste Acid Storage Tank Installation for satisfactory performance, for a period of welve (12) months from the date of final acceptance thereof.
- 3.2 The contractor shall perform the works under this contract according to contract specifications/codes and high standards with reasonable diligence, efficiency and care, as well his own inspection and investigation of the project in a manner consistent with generally acceptable standards of good practice.
- 3.3 Unless otherwise expressly provided herein, supplier guarantees that all materials and equipment incorporated into the semanent works shall be new and shall conform to the specifications, drawings, samples and other descriptions as set forth in this agreement or provided by supplier and approved by SABIC or its affiliate; and where not specified, such materials and equipment shall be of the most suitable grade of their respective kinds for their intended use; and all workmanship shall be in strict accordance with this agreement and with sound engineering and construction practices prevailing in this field. Subject to the provisions hereof, the contractor guarantees the permanent works against defects in engineering, materials, equipment and workmanship furnished or performed under this agreement for a period as mentioned below, after initial acceptance by

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SABIC or its affiliate, for a period of twelve (12) months from final acceptance, for design, engineering, material / equipment, workmanship and performance thereof.

- 3.4 Further, the supplier expressly guarantees that the maintenance and operating instructions as provided to SABIC will be adequate to operate safely & maintain the works throughout its intended life.
- 3.5 If any defect and/or malfunction develops during the said guarantee period of twelve (12) months due to defective design, configuration, materials or workmanship, of the supplier or sub supplier or from any act or omission of the supplier or sub supplier) the contractor shall promptly respond within twenty four hours, at the written request of SABIC or its affiliate to promptly rectify all defects or malfunction at his own cost to bring the works back to normal operation within the shortest possible period of time. Rectification includes replacement of the defective parts.
- 3.6 For critical cases supplier shall respond within four hours from written request.
- 3.7 In the event that the contractor falls to rectify the defect/malfunction to the satisfaction of SABIC within fourteen (14) days of issue of notice by HADEED/SABIC or such other agreed periods or if the loss to the SABIC Affiliate due to the shortfall/non-performance of the works or portion(s) of the works is more than the cost of rectification, then SABIC shall have he right to make necessary rectification or have it corrected by a third party at the Contractor's risk and recover the costs from he contractor. Shall this be necessary, it will not affect the guarantee period.
- 3.8 In case the supplier receives its entitled to guarantees beyond the guarantee period mentioned above, then the supplier thall pass-on to SABIC the benefits of such guarantees.
- 3.9 Contractor's guarantee shall not be applicable in case of damages/mailunctions caused by the faulty operations by +ADEED or its affiliate or its designated operators not conforming to the operating instructions provided by the contractor.
- 3.10 The contractor shall provide a guarantee certificate on his letterhead. Also, the contractor should present his method and procedure of responding to guarantee claims.
- 3.11 None of the above provisions shall deprive HADEED and SABIC of any of their rights and claims as specified in any other part of the contract documents.
- 10.0 PROJECT EXECUTION, MANAGEMENT & ACCEPTANCE:
- 10.1 The supervision of the work in all project stages and the project management shall be totally the Contractor's 'esponsibility.
- 10.2 The Contractor shall conduct in advance a detailed survey in HADEED and shall prepare the project schedule which shows clearly the start of the work, the milestones and the Schedules for installation, commissioning and handing over of the installation. A detailed work Procedure including technical specificalions, functional, operation, testing and commissioning.

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**Baudi Basic Industries Corporation** 

SABIC)

**Global Procurement Services** 

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rouble shooting and calibration procedures / description shall be provided to SABIC'S Project Engineer in advance. Contractor's Project Organization Chart should also be provided to SABIC in advance.

- 10.3 The sequence of events and scope of work shall be described for consecutive project stages. The phases of the proje development shall be as following:
- 3) design, engineering, obtaining approval of basic engg Drawings,

- ) delivery of goods at Hadeed project site.
   ) installation, start-up, testing, conducting trial runs, commissioning, carrying out performance tests, handing over
   It training of Hadeed technical personnel at Hadeed, if any,
- s) submission of technical dossier
- ) provisional Acceptance of the Installation
- a) final acceptance of the Installation

Jpon completion of installation of the equipment, the Contractor shall start up the operation and perform all necessary Performance Tests. The said Performance Tests shall be performed by the Contractor in the presence of SABIC's Project Engineer.

- 10.4 Commissioning shall include the following, as applicable:
- ' Testing all links and connections
- Testing of passive functions
- ' Testing of Mechanical operations
- \* Integration tests, if any 
  \* Trial Runs
- \* Commissioning
- \* Carrying out Performance Tests
- \* proving performance guarantees, if any.

During the trial run, optimization work to be carried out until the set features are achieved as defined in SABIC's Scope

#### 11.0 MAINTENANCE SUPPORT:

- 11.1 The Contractor should provide detailed Maintenance Plan including time, procedure, trouble shooting, calibration, etc.
- 11.2 Items sent for repair, if any, must be immediately replaced to keep the equipment in operation without interruption.

### 12.0 DOCUMENTATION:

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12.1 The Contractor shall provide all drawings, layouts, diagrams and as-built drawings according to SABIC/HADEED's standards, as laid down in the Scope Document.

#### 13.0 CONSTRUCTION SAFETY:

- 13.1 The Contractor shall comply with all clauses of the "Construction Safety Regulations" as issued by the Royal commission "HADEED Health and Safety rules for Contractors". Following are the lists of HADEED's ISD minimum requirements prior to execution of the project:
- 13.2 Contractor shall appoint a Safety Representative for the project and the Safety Representative shall be present on site during the execution of the project.
- 13.3 The Contractor shall submit a safety program based on the scope of work to the ISD / Safety section for review and subsequent acceptance. The safety program shall contain the following:

Dover Page indicating Contractor's name, project title, Contract / P.O. no.# and name of safety representative.

Jist of Safety Subjects that are contained in the safety program.

Statement of adherence to HADEED safety procedures.

Defails of specific safety requirement to be followed by employees based on item 3, which are applicable to scope of work.

Statement and verification that all employees working on the project have been trained on the content of the safety program.

Name, sign and date of Safety program.

Received Safety Briefing from Safety section before starting of work

Contractor shall not start with the work until the Safety Section issues an "Authorization to Work Certificate".

## 14.0 INSURANCE COVERAGE:

14.1 The Contractor shall fully implement all relevant provisions of the Article 18 of SABICs Doc, SQ-05-A4, Rev.4, 3 Nov 2012, with respect to all terms of Insurance including General Liability Insurance Coverage, Workman compensation, Automobile Insurance etc.

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#### 2.0 CONTRACT PRICE:

AS A FIRM AND FULL COMPENSATION TO THE CONTRACTOR FOR THE COMPLETE PERFORMANCE OF THE WORK, COMPLIANCE WITH ALL TERMS AND CONDITIONS BY THE CONTRACTOR, AND ALL OBLIGATIONS INCURRED IN OR APPLICABLE TO CONTRACTOR'S PERFORMANCE OF THE WORK, PAYMENT SHALL BE LUMP SUM TURNKEY PRICE OF SAR 1,380,000.00 (ONE MILLION THREE HUNDRED EIGHTY THOUSAND SAR

#### PRICE BREAKDOWN AS FOLLOWING:

- ENGINEERING/ DESIGN,,SAR 100,000.00 ,, RTK ANNUNICATOR SYSTEM,,SAR 800,000.00
- FAT ,,,,SAR 30,000.00
- INSTALLATION & COMISSIONING, SAT AND DOCUMENTATION SAR 450,000.00

- TOTAL,,,,SAR 1,380,000.00

THE UNIT RATES AND QUANTITIES ARE INFORMATIVE ONLY AND DOES NOT RELIEF CONTRACTOR FROM THEIR RESPONSIBILITIES FOR COMPLETING THE PROJECT AS SPECIFIED IN THE SCOPE OF WORKS AND DRAWINGS ON TOTAL LUMP-SUM BASIS.

IT SHALL BE NOTED THAT THE ABOVE SCOPE AND CONTRACT PRICE IS FIXED ON LUMP-SUM BASIS AND ANY CHANGE DUE TO ADDITIONAL SCOPE BEYOND TEN (10.0%) PERCENT OF CONTRACT PRICE SHALL NOT BE UNDERTAKEN AND SHALL BE BROUGHT TO THE ATTENTION OF SABIC-PROCUREMENT (PROJECTS SECTION).

ALL MATERIALS TO BE UTILIZED IN THIS PROJECT ARE SUBJECT TO REVIEW AND APPROVAL OF SABIC.

#### 3.0 GAS CONTACT PERSON:

FOR TECHNICAL CLARIFICATION, COORDINATION AND WORK EXECUTION WITHIN GAS, CONTACT PERSON IS;

Noor Ahmed Shachi Project Staff Engineer, E<(>&<)>PM Saudi Basic Industries Corporation P.O Box 10110 Jubail 31961 Saudi Arabia T +966 (3) 357 5764 F +966 (3) 358 4880 E shachin@SABIC.com

#### 4.0 EXECUTION / PROJECT COMPLETION:

THE EXECUTION SCHEDULE OF THE PROJECT SHALL BE ON OR BEFORE MARCH 2013.

DUE TO ANY REASON NOT ATTRIBUTABLE TO SABIC, IF SUPPLIER DOES NOT BRING THE MATERIALS AS SCHEDULED, SABIC HAS THE RIGHT TO SUPPLY THE MATERIALS BY ANY OTHER SUPPLIER AT ALI MOHAMMED AL-URF TRADING EST.'S RISK AND EXPENSE.

#### 5.0 DELAYS:

THE LIQUIDATED DAMAGES FOR DELAYS ATTRIBUTABLE TO THE CONTRACTOR IN COMPLETION OF WORK BEYOND EXECUTION SCHEDULE PERIOD, SHALL BE APPLIED AS FOLLOWING:

THE PENALTIES FOR DELAY ATTRIBUTABLE TO THE CONTRACTOR SHALL BE ONE (1) PERCENT OF THE TOTAL CONTRACT VALUE FOR EACH AND EVERY WEEK OF DELAY OR PART THEREOF BY WHICH THE COMPLETION DATE OF THE PROJECT IS EXCEEDED, BUT SHALL BE LIMITED TO TEN (10) PERCENT OF THE TOTAL CONTRACT

NO DELAY WILL BE ALLOWED FOR ANY REASON OR PROPER JUSTIFICATION.

#### 6.0 TERMS & CONDITIONS:

THIS ORDER PLACEMENT IS SUBJECT TO THE REQUIREMENTS IN SCOPE DOCUMENT AND SABIC "STANDARD PROCUREMENT TERMS AND CONDITIONS" DOCUMENT NO. SQ-05-A4, REV. 3 DATED 12 MAY 2008, AND SPECIAL TERMS GIVEN HEREIN.

#### 7.0 GUARANTEE:

A. GUARANTEE PERIOD BEGINS ON THE DATE OF ACCEPTANCE OF THE WORKS AND EXPIRES TWELVE (12) MONTHS FROM THE COMPLETION DATE OF COMMISSIONING.

B. THE CONTRACTOR SHALL, WITH ALL POSSIBLE SPEED, RECTIFY ALL DEFECTS ARISING FROM DEFECTIVE DESIGN, MATERIALS OR WORKMANSHIP OF THE CONTRACTOR OR HIS SUB-CONTRACTORS OR FROM ANY ACT OF OMISSION OF THE CONTRACTOR THAT MAY APPEAR DURING GUARANTEE PERIOD.

C. AN ACCEPTANCE CERTIFICATE WILL BE ISSUED AFTER CLEARING OF DEFICIENCIES AND ACCEPTANCE BY USER DEPARTMENT, DURING THE AFOREMENTIONED PERIOD, THE CONTRACTOR SHALL PROMPTLY CORRECT AT HIS OWN COST ANY DEFICIENCY APPEARING IN THE WORK OR ANY ITEM SUPPLIED. A CORRECTION IN THE SENSE OF THIS SUB-ITEM INCLUDES THE REPLACEMENT OF THE DEFICIENT PARTS.

D. FOR THE REPLACED PARTS GUARANTEE PERIOD SHALL START FROM THE DATED SUCH PARTS ARE ACCEPTED BY END USER.

E. GUARANTEE PERIOD SHALL BE EXTENDED BY A PERIOD EQUAL TO THE PERIOD DURING WHICH THE EQUIPMENT OR THAT PORTION THEREOF IN WHICH A DEFECT HAS DEVELOPED CANNOT BE USED DUE TO THAT EFFECT.

F. ANY SUCH DEFECTS AS AFORESAID CANNOT BE MADE GOOD BY THE CONTRACTOR WITHIN A REASONABLE TIME AFTER RECEIVING A WRITTEN NOTICE FROM END USER, SABIC OR GAS HAS THE RIGHT TO CORRECT THE DEFICIENCY OR HAVE IT CORRECTED BY A THIRD PARTY AT THE CONTRACTOR'S RISK AND EXPENSE.

#### 8.0 ORDER ACKNOWLEDGEMENT:

\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*

WITHIN 2 DAYS FROM RECEIPT OF THIS ORDER (BY FAX, EDI OR MAIL) VENDOR SHALL ACKNOWLEDGE TO THE BUYER, ACCEPTANCE OF THIS ORDER.

FAILURE TO CONFIRM OR ACKNOWLEDGE THIS ORDER, ITS TERMS AND CONDITIONS, ARE DEEMED ACCEPTED WITHIN THE PRESCRIBED PERIOD.

# LIST OF OUR MAJOR AFFILIATED CLIENTS SAUDI ARABIA

1. Saudi Basic Industries Corporation (Sabic)

2. Aramco 3. Marafiq

4. Sipchem 5. Tasnee

6. Saudi Chevron 7. Chemanol

8. Nama (Jana)

# **Major Industrial Clients and Sectors India**

#### **PETROCHEMICALS**

- Reliance Industries Ltd., Dahei
- Reliance Industries Ltd., Hazira
- Reliance Engineering Associates Pvt. Ltd.

#### OIL & GAS

- Oil and Natural Gas Corp. Ltd.
- Cairn Energy Pvt. Ltd.
- Hazira LNGTerminal (Shell)
- Gujarat Gas Company Ltd

#### **STEEL**

- Essar Steel Ltd.
- Birla Copper
- Emirates Steel, UAE

#### **FERTILIZERS & CHEMICALS**

- KRIBHCO
- IFFCO
- GNFC
- Adarsh Chemicals & Fertilizers

#### **POWER**

#### **CEMENT**

- Narmada Cement Company Ltd.
- Ultra Tech Cement Ltd
- L&T Cement Ltd

#### OTHER INDUSTRIES

- China First Metallurgical Company Limited
- Das Offshore Engineering Limited
- Essar Constructions (I) Limited
- Essar Heavy Engineering Section
- First Carbon Project, Dahej
- Reliance Engineering Associates Private Limited

# • NTPC

- Essar Power Plant Siemens
- Alsthom Power, J&K

- · Jayhind Projects Limited























#### SAUDI ARAMCO VENDOR REGISTRAATION

From: Sauci Alamos Europenic Contracting Network (ECH) |- 0|1-5-5 Innual most confi

Sent: Thoraday, Fabruary 04, 2016 12:20 PM To: 1 p = ms man Co = 0.1 meld. moz com

Subject: SAUDI ARAMOD YENDOR REGISTRATION UPDATE (090121F3612402+0)

February 4, 2016

YOUR SAUDI ARAMCO VENDOR REGISTRATION NUMBER: 10045643

#### ALI MOHAMMED AL URF CONTRACTING P.O.BOX.2579

Jubail 31951

Thank you for updating your registration information with Saudi Aramco. Your update request for registration information has been approved.

We appreciate your interest in doing business with Saudi Áramoo and wish you the best of success.

#### To conduct business with Aramco as per below Info:

- 1. Handling Medium Projects in the fields of Civil/Electro Mechanical Construction & Core Mechanical/E & I.
- 2. Amaco Exclusive, Authorized CHOCKFAST Industrial Distributor of Saudi Arabia. (They are authorized to stock, sell and carry out technical supervision for the installation of our CHOCKFAST Industrial product line of Epoxy Grouting & Chocking systems,)
- 3. Heavy Equipment Rental Division
- 4. International Trading Divisions

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المواقق ١٠١٦/١٨ و١٠١١

المثكة العربية السعودية المؤسسة العامة للتأمينات الاجتماعية مكتب محاقظة الجبيل 1177/-3/-9

إسم المنشأة: مؤسسة على محمد العبرف للمقاولات إسم صاحب العمل: على محمد علي العرف صرب: ٢٢٢ الجبيل ٢١٤٥ السعودية

> رقم الإشتراك : ۲۵.۱۱۵۸۷۴ رقم السجل التجاري: ٢٠٥٥٠٠٣٤٠٤

مصدروا الدهام

كتنية ستة مشتركين ثمانیهٔ و خسون مشتری اربعه و ستون مشتری

7 ah 31

رفعا

عدد المشتركين السعوديين عدد المنظركين غير السعوديين المجموع

تشهد الموسسة العامة للقاميقات الإجتماعية بلن المنشأة المذكورة أعلاء قد أوقت بالتراماتها تجاه المؤسسة وفق البيانات المقاعمة منها حتى تاريخ إصدار هذه الشهادة ، والتن ثم منحها التقديمها الآية جهة تطلبها ، وهي صالحة لجميع الأغراض التي تص عليها نظام التأمينات الاجتماعية في المئة (٦/١٩) منه ,

> هذه الشهادة سارية المقعول حتى ١١/١١/١١/١ هـ. (التاسع من شهر دو القعدة لعام ألف و اربصانة و سبعة و ثلاثون هجرية )

كلب سدالنقة الجريل ملاح ان معد العد



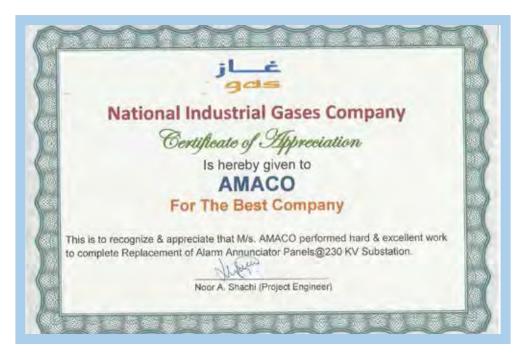
- لايعتد إلا بأصل هذه الشهادة لجميع الأغراض.
- تعتبر هذه الشهكة لاغية في حلة وجود كشط أو شطب عليها.
- إن تصديف منشقكم في برناسج نطاقات خاصع الأحكام ذلك البرنامج.

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# Certificate of Compliance INTEGRATED QUALITY CERTIFICATION PVT. LTD.

Hereby certifies that the Quality Management Systems of

# M/s. Amaco Manufacturing & Industrial Services Pvt. Ltd.

Head Office: King Faisal Street, PO Box 7452 Al Jubail - 31951, Kingdom of Saudi Arabia

has been assessed and conforms to the Quality Management Systems Standard ISO 9001:2008

Scope: "Provision of Services Project related Contracting (Civil, Electrical & Mechanical & Shutdown Services), Trading of Industrial material, Rental Heavy equipment & Technical Manpower Services for Petrochemical Industries"

ANZSIC Code : 46,77 &78-4619,7743,7823,7861 Initial issue date : 14.12.2015
Exclusion(s) : 7-3 Current issue date : 14.12.2015
Certificate number : SDA/QMS/)AS-C0039/0848 Valid from : 14.12.2015
Attachment(s) : None Valid till : 13.12.2016

Director



This certificate is valid subject to periodic surveillance audits of quality management systems within the anovodefined scope as per the agreed contract terms & conditions. The organisation shall provide written notification to Integrated Quality Certification Pvt. Ltd. of any significant changes which have impact on the scope of this certificate of compliance.

> Please 1894 www.aggs/shall.com and 10 wowdas 5 in clear to (vir) the arthernolity and children of this certific he of compliance

## LINEAR MANAGEMENT SERVICES LMS (MIDDLE EAST)



# STANDARD ISO 9001:2008

 Ref. No
 Issue Date

 LMS/ME/KSA-1384
 11-September-2013

This is to certify that a team of LMS CERT Auditors have assessed the Quality Management System & recommended for the registration of ISO 9001:2008 to

# M/s. AMACO Manufacturing & Industrial Services Pvt. Ltd

Address: King Faisal Street, PO Box 7452 Al Juball - 31951. Kingdom of Saudi Arabia

under the Scope of Service

Provision of Services Project related Contracting(Civil, Electrical ,Mechanical & Shutdown Services), Trading of Industrial material, Rental Heavy equipment & Technical Manpower Services for Petrochemical Industries

Pending a final review of their reports by the LMS CERT Middle East office, the recommendations will be formalized by the issuance of certificates of registration. We anticipate that the process may take about two to three weeks or so.

We take this opportunity to express our gratifude to yourself and your higher Management. LMS CERT is a well reputed 3rd Party Certification body LMS has international Accreditations through JAS-ANZ (Joint Accreditation of Australia and New Zealand)

LMS is one of the member for IAF (International Accreditation Forum).

Should there be further clarification or information, please contact our Saudi Arabia office.

On behalf of LMS CERT Middle East

Christopher Joseph Operations Manager IAF

G ANZ

Issued for KSA office.

Middle East Office: - P.O.Box:27236, Abu Dhabi-UAE
Website:www.imscert.com

















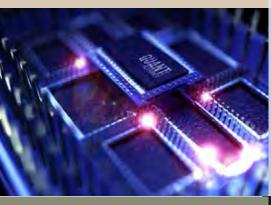








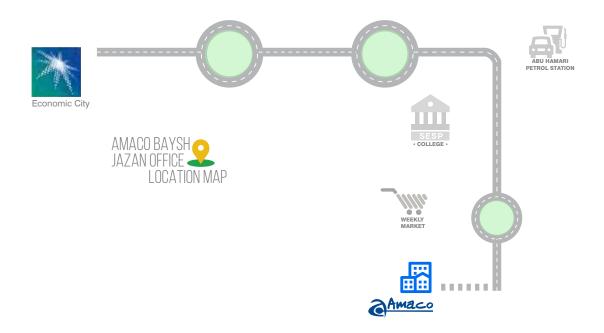














**Industrial Trading & Services** Kingdom of Saudi Arabia



**Supply Solutions** UK



Manufacturing & Infrastructure Ltd India



**Fisheries** India



**Manufacturing & Trading** China

**Head Office:** 

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